

Phase I (Laboratory): Investigation of Soil Stabilization Alternatives – Texas SH 130

December 2008

Final Report



Sponsored by
CEMEX USA



IOWA STATE
UNIVERSITY

About the EERC

The mission of the Earthworks Engineering Research Center at Iowa State University is to be the nation's premier institution for developing fundamental knowledge of earth mechanics, and creating innovative technologies, sensors, and systems to enable rapid, high quality, environmentally friendly, and economical construction of roadways, aviation runways, railroad embankments, dams, structural foundations, fortifications constructed from earth materials, and related geotechnical applications.

Disclaimer Notice

The contents of this report reflect the views of the authors, who are responsible for the facts and the accuracy of the information presented herein. The opinions, findings and conclusions expressed in this publication are those of the authors and not necessarily those of the sponsors.

The sponsors assume no liability for the contents or use of the information contained in this document. This report does not constitute a standard, specification, or regulation.

The sponsors do not endorse products or manufacturers. Trademarks or manufacturers' names appear in this report only because they are considered essential to the objective of the document.

Non-discrimination Statement

Iowa State University does not discriminate on the basis of race, color, age, religion, national origin, sexual orientation, gender identity, sex, marital status, disability, or status as a U.S. veteran. Inquiries can be directed to the Director of Equal Opportunity and Diversity, (515) 294-7612.

Technical Report Documentation Page

1. Report No. ER08-03	2. Government Accession No.	3. Recipient's Catalog No.	
4. Title and Subtitle Phase I (Laboratory): Investigation of Soil Stabilization Alternatives – Texas SH 130		5. Report Date November 2008	
		6. Performing Organization Code	
7. Author(s) David J. White and Heath Gieselman		8. Performing Organization Report No.	
9. Performing Organization Name and Address Earthworks Engineering Research Center Iowa State University 2711 South Loop Drive, Suite 4700 Ames, IA 50010-8664		10. Work Unit No. (TRAIS)	
		11. Contract or Grant No.	
12. Sponsoring Organization Name and Address CEMEX USA 2700 Research Forest Drive Suite 150 The Woodlands, TX 77381		13. Type of Report and Period Covered Final Report	
		14. Sponsoring Agency Code	
15. Supplementary Notes Visit www.ctre.iastate.edu for color PDF files of this and other research reports.			
16. Abstract <p>Portland cement, hydrated lime, slag, class C and F fly ash, and a few nontraditional chemical stabilizers were evaluated in the laboratory for their effectiveness in improving strength and reducing swell potential of high-plasticity clay materials sampled at the proposed SH 130 project site in Texas. In addition to high plasticity index values, soils in the proposed construction area reportedly contain variable amounts of sulfate content that may lead to deleterious expansion due to secondary mineral growth. Over 900 test specimens from the project site were prepared and tested.</p> <p>The goal of the laboratory phase of this project was to provide recommendations for conducting field test strip evaluations of the select portland cement stabilizers or combinations of Portland cement and other stabilizers. Unconfined compressive strength, volume change, pH, soil classification, X-ray analysis, and scanning electron microscopy methods were used in this analysis. An unconfined compressive strength of 100 psi, a maximum volume change of 2%, and a decrease in the plasticity index were used as evaluation criteria for determining suitable stabilizers for field trials.</p> <p>The following cement-based stabilization mixtures would meet the laboratory-established criteria: 6% Cement Type I/II or Type V, 4% Cement Type I/II + 4% Fly ash Class C, 4% Cement Type I/II + 4% Fly ash Class F, and 3% Cement Type I/II + 3% Fly ash Class C or F. Further evaluation by field testing, with several months of evaluation including in-situ testing, sampling, and in-ground instrumentation monitoring, is recommended for Phase II. A testing plan for evaluation is presented in this report. The outcome of the field investigation would be conclusive performance results for the recommended stabilizers in terms of strength, stiffness, and volume change. It is further recommended that the stabilization construction methods be evaluated as part of the field evaluation. This would specifically include variable mixing rates and use of intelligent compaction technology with GPS mapping capabilities.</p>			
17. Key Words cement—soil stabilization—sulfate		18. Distribution Statement No restrictions.	
19. Security Classification (of this report) Unclassified.	20. Security Classification (of this page) Unclassified.	21. No. of Pages 99	22. Price NA

PHASE I (LABORATORY): INVESTIGATION OF SOIL STABILIZATION ALTERNATIVES – TEXAS SH 130

**Final Report
December 2008**

Principal Investigators

David J. White
Associate Professor of Civil Engineering, Geotechnical/Materials Division
Iowa State University

Heath Gieselman
Assistant Scientist
Iowa State University

Sponsored by
CEMEX USA

A report from
Earthworks Engineering Research Center
Iowa State University
2711 South Loop Drive, Suite 4700
Ames, IA 50010-8664
Phone: 515-294-8103
Fax: 515-294-0467
www.ctre.iastate.edu

TABLE OF CONTENTS

ACKNOWLEDGMENTS	IX
INTRODUCTION	1
TEST METHODS.....	2
Atterberg Limits.....	2
Particle Size Analysis	2
Moisture Density Relationship	2
Soluble Sulfate Determination.....	2
pH Determinations	3
2x2 Sample Preparation	3
Unconfined Compressive Strength	3
Volumetric Swell Determination	3
X-Ray Analysis.....	4
Thermal Analysis	4
Scanning Electron Microscopy	4
Cation Concentration Organic Content and Total Carbon Content.....	5
MATERIALS.....	6
Soils	6
SEM Summary of Soils Received.....	11
Stabilizers.....	12
Thermal Analysis	14
Soil Stabilization Test Results	14
CONCLUSIONS.....	22
RECOMMENDATIONS FOR FIELD TRIALS.....	23
Field Testing	25
Instrumentation for Performance Monitoring.....	26
REFERENCES	28
APPENDIX A. PARTICLE SIZE ANALYSIS OF S AND L SOILS	A-1
APPENDIX B. BATCH SPECIMEN MEASUREMENTS.....	B-1
APPENDIX C. SOIL XRD DIFFRACTOGRAMS	C-1
APPENDIX D. SEM IMAGES	D-1
APPENDIX E. STABILIZER XRD DIFFRACTOGRAMS.....	E-1
APPENDIX F. PH MEASUREMENTS.....	F-1
APPENDIX G. STRENGTH CURVES WITH VOLUMETRIC SWELL	G-1

LIST OF FIGURES

Figure 1. Diffractograms of received soils (“BB” is S soil type, “EE” and “TT” are L soil type)	10
Figure 2. Diffractograms of received soils, glycolated (“BB” is S soil type, “EE” and “TT” are L soil type)	10
Figure 3. X-ray EDS maps of high sulfate content soil	11
Figure 4. EDS intensity counts, showing high concentrations of oxygen, sulfur, and calcium	12
Figure 5. Thermal curve for the sample of lime (Chemical Lime Co.)	14
Figure 6. S soil pH measurement for various stabilizers	16
Figure 7. Unconfined compressive strength comparison for L soil (top) and S soil (bottom)	17
Figure 8. Soil with class C fly ash failure surface after strength testing	18
Figure 9. Plasticity chart for soil L batches	18
Figure 10. Plasticity chart for soil S batches	19
Figure 11. EDS map of soil s with type V cement	20
Figure 12. From top, soil S with type I/II cement, soil L with class C ash and type I/II cement, soil L with class F ash and type I/II cement	21
Figure 13. Iowa State University Geotechnical Mobile Laboratory	24
Figure 14. Schematic of in-ground instrumentation installation (similar to Pillappa 2005)	27

LIST OF TABLES

Table 1. Materials received	6
Table 2. Properties of soil materials tested	7
Table 3. Summary of XRF assays performed	8
Table 4. XRF Analysis of RR, high sulfur soil, fused disk preparation	9
Table 5. Summary of stabilizers received	12
Table 6. Summary of fly ash and cement assays	13
Table 7. Summary of slag and lime assays	13
Table 9. Summary chart of liquid limit and plastic index of stabilized soils	19
Table 10. Summary of proposed field test sections	25

ACKNOWLEDGMENTS

The authors would like to thank CEMEX USA for sponsoring this research and providing the needed materials for the investigation. Additionally, the assistance and input from Patrick Thiel, James Mack, and Corey Zollinger of CEMEX USA was valuable to the research effort. Finally, Luke Johanson and Rachel Goldsmith deserve thanks for their assistance with laboratory testing.

INTRODUCTION

This report summarizes the results of a laboratory study to evaluate the effectiveness of portland cement, hydrated lime, slag, class C and F fly ash, and other nontraditional chemical stabilizers for improving strength and reducing swell potential in high-plasticity clay materials sampled from the proposed SH 130 project site between Austin and San Antonio, Texas. Soils in this project area are generally characterized by high plasticity index values and high clay contents, as well as variable and isolated high concentrations of soluble sulfate.

The laboratory study was performed on materials received in September 2007. Unconfined compressive strength, volume change, pH, soil classification, X-ray analysis, and scanning electron microscopy (SEM) methods were used in this analysis. A target unconfined compressive strength of 100 psi and a maximum volume change of about 2% were selected as evaluation criteria to determine suitable stabilizers.

The goal of the laboratory phase of this project was to provide recommendations for conducting field test strip evaluations of the portland cement stabilizers or combinations of the portland cement stabilizers. Most of the stabilizer combination analysis focused on the performance of cement types I/II and V by themselves and in combination with other stabilizers. Findings suggest that the following cement-based stabilization mixtures would meet the laboratory-established criteria are recommended for field trials:

- 6% Cement Type I/II or Type V
- 4% Cement Type I/II + 4% Fly ash Class C
- 4% Cement Type I/II + 4% Fly ash Class F
- 3% Cement Type I/II + 3% Fly ash Class C or F

For these mixtures, the plasticity index (PI) values are substantially reduced, ranging initially from 31 to 49 for the untreated soil to 8 to 23 for the treated soils.

To move forward with evaluating these stabilization alternatives, it is recommended that field test sections be constructed, tested, and evaluated for a period of several months. For soils that contain high soluble sulfate content, these treatments may not be adequate and may require progressive retreatment or simple removal and replacement with other materials. Other stabilization mixtures, not listed above, also meet the laboratory criteria, but are not suggested for field trial unless needed as a benchmark. For the four mixture types listed above, the field test sections would provide conclusive information to verify the laboratory results. If the field trials confirm the laboratory results, a cement-fly ash based stabilization mixture would provide an alternative to traditional methods and has the advantage of potentially reducing costs for some applications. Recommendations for stabilizers and the field test strips are provided in this report.

TEST METHODS

This research used several methods to evaluate the soil stabilizers' effect on the mechanical and chemical properties of the soil. Based on the nearest city from the soil sample location, as well as measured engineering properties, materials are designated herein as soil groups "S", (Sequin) and "L" (Lockhart). It should be noted, the "S" group was determined to be from the Wilcox formation, while the "L" was determined to be from the Navarro formation.

Atterberg Limits

The untreated soils and combinations of soil and stabilizer were tested for liquid limit (LL), plastic limit (PL), and plasticity index (PI) according to ASTM D4318. Untreated and treated soils were mellowed for 24 hours prior to testing. Treated soils were tested following a 28 day cure period at ambient conditions. Some tests were performed at cure periods up to a few days longer than 28 days due to schedule challenges. It is not expected that the additional cure periods had a significant impact on results.

Particle Size Analysis

Soils particle size analysis was conducted in accordance with ASTM D422. Clay size was set at 0.002 mm. Appendix A provides the particle size analysis results.

Moisture Density Relationship

Optimum moisture contents were used in the mix designs as a reference for the moisture conditions of the materials. Generally, the materials were batched at moisture contents above optimum to ensure stabilizer hydration and reduce swell potential. All as-received soils were processed through a No. 4 sieve, moisture-conditioned and mellowed for 24 hours, and compacted into specimens using the Iowa State University 2x2 apparatus (O'Flaherty 1968), which simulates standard Proctor compaction energy as defined in ASTM D698. The untreated samples used for defining the moisture-density relationship were also tested for swell and unconfined compressive strength. The advantage of the 2x2 apparatus is that it facilitates efficient sample production, which can be advantageous for testing many combinations of stabilizers.

Soluble Sulfate Determination

Soils were tested for soluble sulfate content according to Tex-145-E, Determining Sulfate Content in Soils Using Colorimetric Method, and Tex-146-E, Conductivity Test for Field Detection of Sulfates in Soil. Tex-145-E testing was performed using an Orion AQUAfast II Turbidity Colorimeter. Samples containing high concentrations of sulfate were diluted to lower concentrations than those specified to provide measurements within the readability concentration of the measuring equipment. Tex- 146-E testing was conducted using an Accumet XL20 meter with a glass body, four-cell/ATC conductivity probe with a nominal cell constant of 1.0 cm⁻¹.

While this method can be considered a field test for determining sulfate, previous lab testing has resulted in quantitative correlations between conductivity and sulfate concentration (Harris et al. 2002). These correlations were used in this analysis.

pH Determinations

The pH values for the soil materials were analyzed using a LaMotte pHPlus meter calibrated with standard solutions of pH 7, 10, and 12. A 1:1 ratio technique described in “Recommended Chemical Soil Test Procedures for the North Central Region” was performed on natural, as-received materials (Watson and Brown 1998). Additional pH tests were performed during the planning of batch proportions and on 90 day ambient cured samples using the 1:1 ratio technique. The method of pH testing involved adding 25 g of distilled water to 25 g of testing material, hand mixing for 1 minute, allowing the material to stand undisturbed for 15 minutes, and measuring the pH. For the batch design, additional stabilizing agents were added in established proportions to see variations in pH values based upon changes in constituent concentration.

2x2 Sample Preparation

Material proportions for producing 2 inch x 2 inch specimens were measured gravimetrically and mixed thoroughly, mellowed for 15 minutes (for compaction delay), and then compacted using the Iowa State University 2x2 apparatus. Over 900 specimens were produced. A total of 24 specimens were prepared for each batch. Six specimens each were tested at 7 days (ambient temperature), 7 days (38°C), 28 days (ambient temperature), and 90 days (ambient temperature). Ambient temperature was approximately 21°C. Three of these samples were tested for strength, and three specimens were subjected to volumetric swell and subsequent strength tests. Due to the low amount of material containing a high sulfate content, four samples were prepared for select stabilizers, and one each was tested at 7 day ambient temperature, 7 plus 3 day ambient temperature swell, 28 plus 3 day ambient temperature swell, and 90 plus 3 day ambient temperature swell. All batch specimen measurements are included in Appendix B. The averages of triplicate test samples are summarized later in this report.

Unconfined Compressive Strength

Strength tests were performed in general accordance with ASTM D2166-00 using an ELE Versa-Loader load frame with digital displacement and load display. The loading rate was 0.05 in. per minute.

Volumetric Swell Determination

Volumetric swell measurements were recorded for each group of three 2x2 samples using methods based on ASTM D559. Samples were placed on porous stones and protected from direct water contact in a 100% relative humidity room for three days to allow expansion/swelling. Height and diameter measurements were taken with digital calipers, and average values were recorded. The final values for all three samples were combined for the final reported results.

X-Ray Analysis

X-ray analysis of the soil and stabilizing materials was conducted at the Material Analysis and Research Laboratory (MARL) at Iowa State University (ISU). X-ray fluorescence (XRF) measurements were taken using a Philips PW 2404 X-ray spectrometer using Rh X-ray tubes operated at 3,600 watts. Fused disk standards from the National Institute of Standards and technology (NIST) were used. Materials were analyzed in vacuum mode. The sulfur content of the soil was analyzed on loose powders in helium mode using calcium sulfate-based standards from the American Chemical Society (ACS). X-ray diffraction (XRD) analysis was performed using a Siemens D 500 X-ray diffractometer with Cu X-ray tube source operated at 50 kV and 27 mA using medium-resolution slits.

The cement and fly ash samples were ignited to a constant mass and then fused into glass disks for XRF analysis. The lime and slag samples were pressed into pellets for XRF analysis. All stabilizing samples were ground in an agate mortar and pestle prior to XRD analysis. Soil materials were oven-dried and ground for two minutes in a SPEX shatter box to produce a fine powder for XRD analysis. XRD specimens were back-packed to avoid preferred orientation. Selected samples were equilibrated with water vapor (100% relative humidity, 24 hour treatment) at room temperature ($23\pm 2^\circ\text{C}$) in an attempt to rehydrate the oven-dry soils. Then the samples were allowed to sit at ambient temperature and humidity ($23\pm 2^\circ\text{C}$, 25% to 35% relative humidity) for about two hours prior to XRD analysis. A companion sample was treated with ethylene glycol to check for expansive clay minerals. The glycol-treated specimens (and a single water-treated specimen) were smeared into the XRD holder, which tended to cause preferred orientation of the basal planes of the clay minerals.

Thermal Analysis

The lime sample was subjected to thermogravimetric analysis (TGA) to determine loss-on-ignition (LOI) and to estimate the calcium hydroxide and calcium carbonate contents. The material was ground in an agate mortar prior to testing. A TA Instruments TGA, model number 2950, was used at a temperature range of 25 to 1,000°C, with a 40°C increase per minute. The resolution was 5°C, and the sample size was 25 mg.

Scanning Electron Microscopy

Additional testing was conducted in the MARL facility to obtain SEM images of soils and soil/cement mixtures to look for sulfate-rich material morphology as well as to perform spatial elemental analysis. A Hitachi S-2460N variable pressure SEM equipped with secondary electron and backscattered electron detectors, a motorized stage, and an Oxford Instruments ISIS system with energy-dispersive spectrometers (EDS) for quantitative elemental analysis was used for SEM analysis. Backscatter and secondary electron images were acquired.

Cation Concentration Organic Content and Total Carbon Content

Cation concentration, organic matter, and total carbon content measurements were conducted at the Iowa State University Soil and Plant Analysis Laboratory using “Recommended Chemical Soil Test Procedures for the North Central Region” (Warncke and Brown 1998).

MATERIALS

Soils

Soils from three locations were received for investigation. Soils were grouped based on similar physical and chemical properties. Table 1 provides the material inventory.

Table 1. Materials received

Group	Material Description	Sample #
S	Segment 6.2 (Wilcox Formation) Light Brown/Orange Grey Mottled	1
		1
		2
	Segment 5 (Navarro Formation) Depth 1 of 5 feet Black/Trace Brown	3
		4
L		5
	Segment 5 (Navarro Formation) Depth 1 to 7 feet Black/Trace Brown	6
		7
	Segment 5 (Navarro Formation) Depth 1 to 5 feet Black/Trace Brown	8
	Segment 5 (Navarro Formation) Depth 1 to 7 feet Black/Trace Brown	9
L Sulfate	Segment 5 (Navarro Formation) Black/Trace Brown	1

There were two groupings of soils based on the testing performed and only one container of material (35 lbs at in situ moisture content) that contained high sulfate content. Table 2 summarizes the two soil types investigated, as well as the properties of the single sample that had high sulfate content.

Table 2. Properties of soil materials tested

Soil Designation	S	L	L (high sulfate)
PI	31	49	45
LL	51	74	73
Dry Unit Weight (pcf)	111.0	92.5	100.0
Optimum Moisture Content (%)	17.5	28.0	25.8
Clay Content (0.002 mm) %	40	58	—
Volumetric Swell (%)	18	12	14
Initial Moisture Content (%)	16.8	28.3	27.0
Final Moisture Content (%)	27.5	39.2	43.8
ppm K	185	434	328
ppm Ca	3010	10088	26285
ppm Mg	670	147	653
ppm Na	396	38	715
pH	5.7	8.7	7.8
% Carbon	0.4	2.5	0.8
%Organic Matter	0.7	4.5	1.4
Sulfate TX 145-E (ppm)	< 100 (low)	< 100 (low)	30320 (high)*
Sulfate TX-146-E (ppm)	< 100 (low)**	700 (low)**	31300 (high)**

* Sample diluted to 1:200, a dilution outside of standard used to obtain quantifiable amount in equipment measurement range; ** determined from correlation Harris (2002)

X-ray analysis was conducted on soil samples for SO₃ content (actually bulk sulfur content, expressed as %SO₃). The bulk sulfur values, shown in Table 3, were generally low (less than 0.1% for the majority of samples). The samples denoted as MM were analyzed in triplicate to estimate the precision of the determinations. The bias in the method could not be determined due to a lack of appropriate standard reference materials. Calibration standards were typically only accurate to two decimal places, so the precision of the method greatly exceeded its accuracy. The sample denoted as RR (highest sulfur content) was also analyzed using the fused disk technique to provide a better estimate of its bulk chemical composition (see Table 4).

Table 3. Summary of XRF assays performed

MARL Designation	Sample Desc.	Data type	S peak	S bg1	S net kcps	C SO3, %	kcps/%	Rough est. SO3 calculated	Regression. SO3 calculated
STD B-670+FILM	—	Raw kcps	162.6269	0.6014	162.53	5.63	28.87	5.63	5.64
STD B-243+FILM		Raw kcps	78.1532	0.3466	78.05	3.43	22.76	3.45	3.45
STD B-15-16+FILM		Raw kcps	77.3196	0.3436	77.22	3.43	22.51	3.42	3.42
AA	S1	Raw kcps	0.7165	0.1002	0.62	—	—	0.027	0.033
BB		Raw kcps	0.601	0.0941	0.50	—	—	0.022	0.026
CC		Raw kcps	0.4863	0.0917	0.39	—	—	0.017	0.020
DD	L1	Raw kcps	1.733	0.0996	1.63	—	—	0.072	0.086
EE		Raw kcps	9.3689	0.1268	9.27	—	—	0.410	0.481
FF	L2	Raw kcps	0.9258	0.0987	0.83	—	—	0.037	0.044
GG		Raw kcps	1.0327	0.0991	0.93	—	—	0.041	0.049
HH	L3	Raw kcps	0.6838	0.0991	0.58	—	—	0.026	0.031
II		Raw kcps	0.9012	0.0976	0.80	—	—	0.035	0.042
JJ	L4	Raw kcps	2.882	0.109	2.78	—	—	0.123	0.146
KK		Raw kcps	0.6401	0.0983	0.54	—	—	0.024	0.029
LL	L5	Raw kcps	2.847	0.0997	2.75	—	—	0.122	0.144
MM		Raw kcps	0.5726	0.0963	0.47	—	—	0.021	0.025
NN	L6	Raw kcps	3.0763	0.1046	2.98	—	—	0.132	0.156
OO		Raw kcps	0.7043	0.098	0.60	—	—	0.027	0.032
PP	L7	Raw kcps	5.1306	0.1137	5.03	—	—	0.223	0.263
QQ	L8	Raw kcps	1.47	0.105	1.37	—	—	0.061	0.072
RR	L Sulfate	Raw kcps	220.4742	0.7025	220.37	—	—	7.63	6.22
SS	L9	Raw kcps	0.6129	0.0996	0.51	—	—	0.023	0.027
TT		Raw kcps	0.7135	0.0955	0.61	—	—	0.027	0.032
UU		Raw kcps	0.576	0.0992	0.48	—	—	0.021	0.025

Table 4. XRF Analysis of RR, high sulfur soil, fused disk preparation

Oxide or constituent	Mass%
Na ₂ O	0.66
MgO	1.48
Al ₂ O ₃	11.39
SiO ₂	51.77
P ₂ O ₅	0.08
SO ₃	10.94
K ₂ O	1.24
CaO	10.64
TiO ₂	0.60
Fe ₂ O ₃	3.92
SrO	0.04
Mn ₂ O ₃	0.05
BaO	0.01
Moisture content (at 110° C)	0.35
Loss-on-ignition (at 950 ° C)	6.05

Sample RR (L Sulfate 1) and six other samples, were subjected to XRD analysis before and after selected treatments, as shown in Figure 1. The clay mineral, with a d-spacing of about 15 to 16 angstroms from the air-dry soil samples, tended to expand to about 18 angstroms when treated with ethylene glycol, as shown in Figure 2. This expansion indicated the presence of a swelling clay mineral. The overlays in the figure show the glycolated treatment for expansive mineral investigation, which indicates the presence of swelling clays. Sample RR was treated with water. This caused the clay basal plane to expand to 20 angstroms and caused the bassanite to hydrate to gypsum. Complete soil diffractogram results are provided in Appendix C.

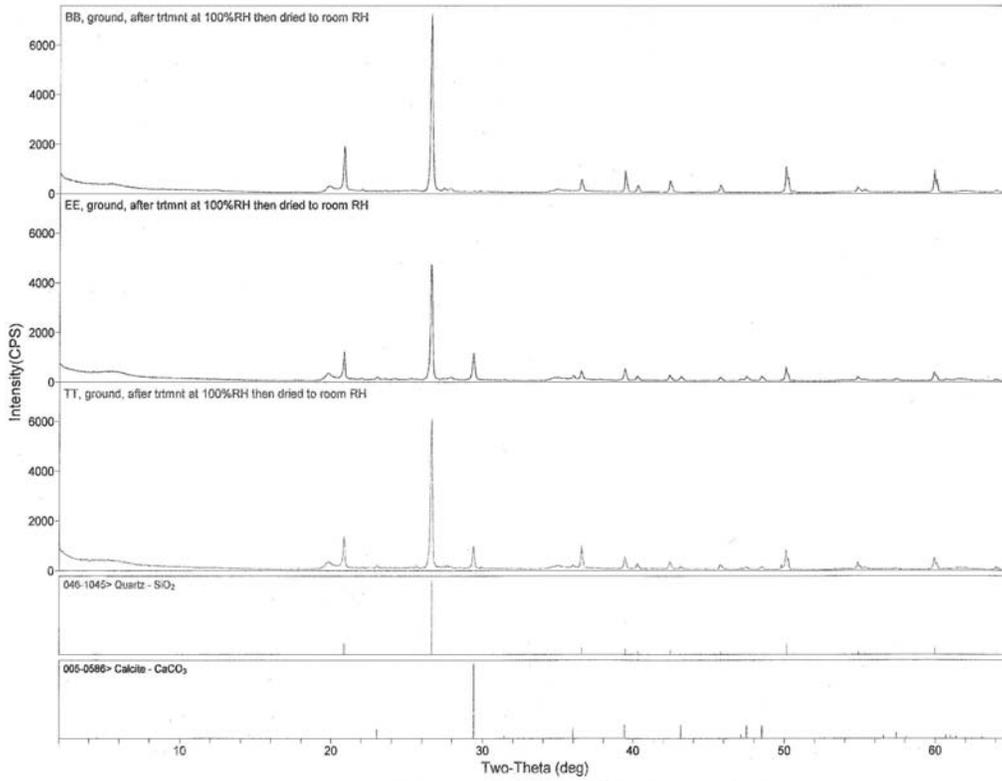


Figure 1. Diffractograms of received soils (“BB” is S soil type, “EE” and “TT” are L soil type)

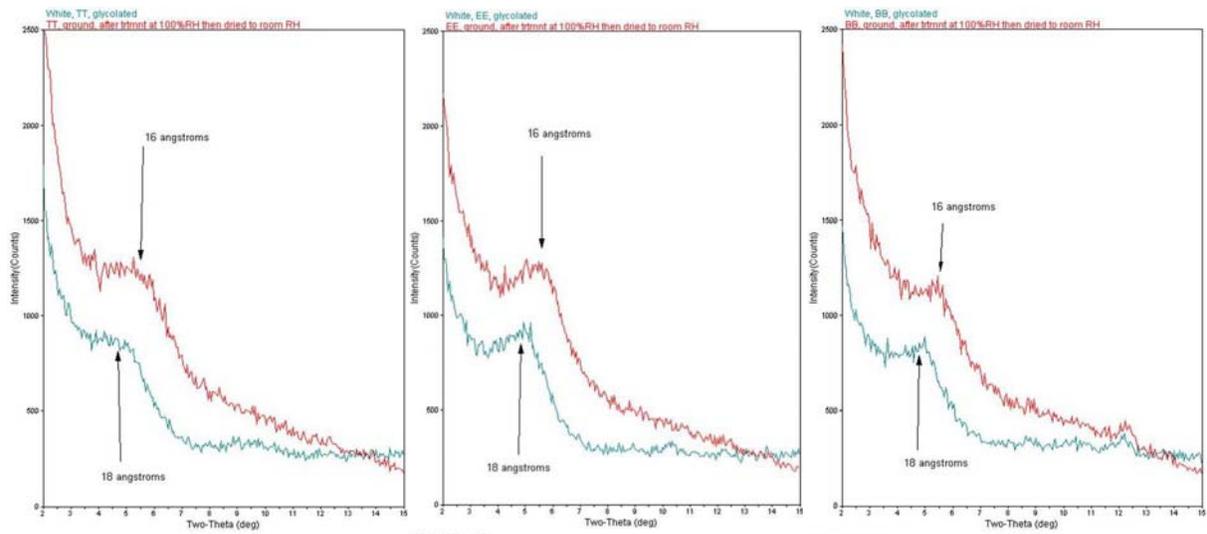


Figure 2. Diffractograms of received soils, glycolated (“BB” is S soil type, “EE” and “TT” are L soil type)

SEM Summary of Soils Received

The as-received materials in the identified testing groups were investigated using SEM techniques. The images provide particle shape, texture, and morphology, while the X-ray analysis provided elemental composition. Because many of the minerals are clays, a high concentration of silicon and aluminum was recorded. The presence of gypsum was noted and mapped using EDS in the high sulfate soil (Figure 3). In the figure, sulfur (SKa, 21) and calcium (CaKa, 22) show the presence of gypsum, and light areas indicate spatial regions of high intensity for the noted element. Figure 4 validates the high concentration of calcium, sulfur, and oxygen in the assumed CaSO_4 particle, showing a high intensity of counts for these elements. The inset image in Figure 4 shows the area of analysis. Appendix D contains the SEM images acquired.

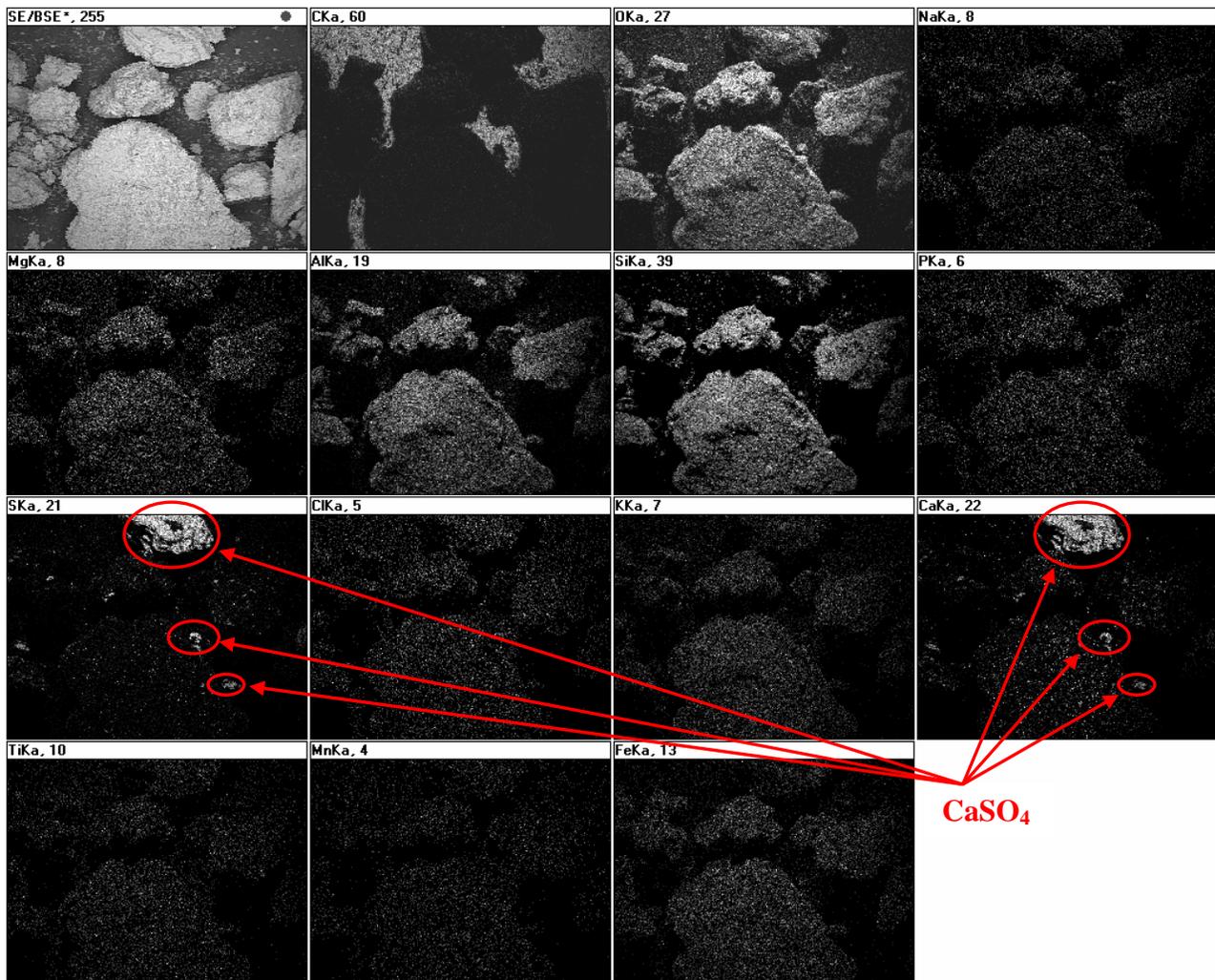


Figure 3. X-ray EDS maps of high sulfate content soil

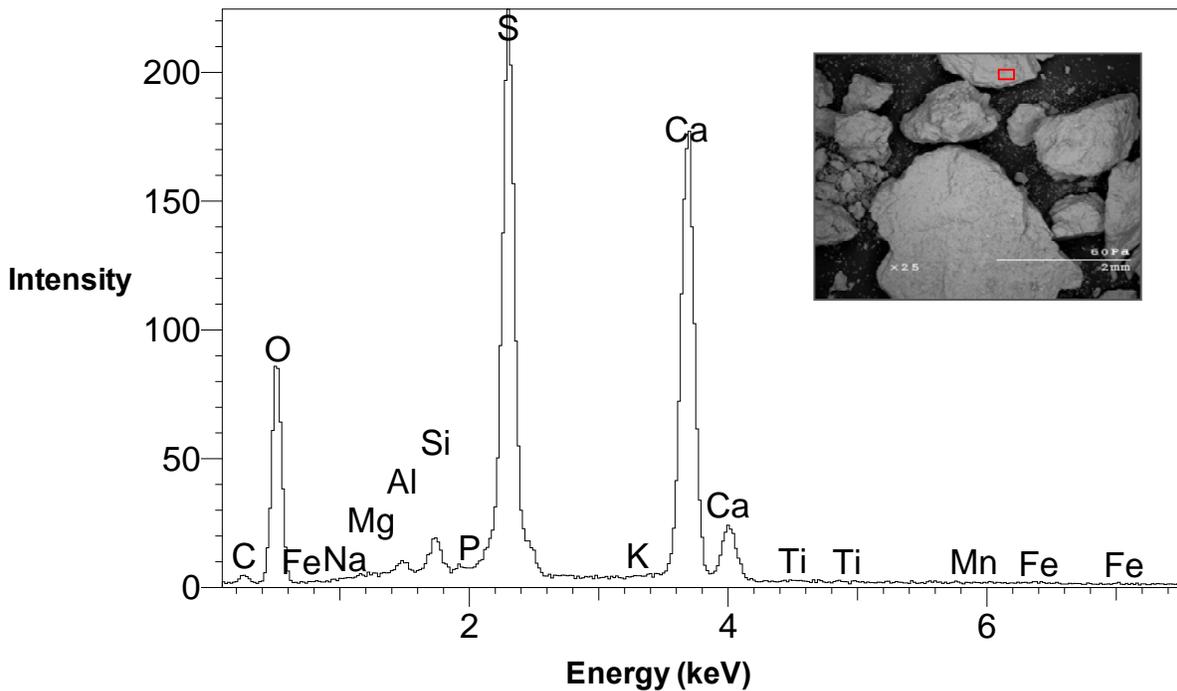


Figure 4. EDS intensity counts, showing high concentrations of oxygen, sulfur, and calcium

Stabilizers

Six stabilization materials were provided for batching, as summarized and described in Table 5. The results of chemical assays show reasonable values for the corresponding materials, as summarized in Tables 6 and 7. In Table 6, the fly ash assays are expressed on a dry basis; the samples were ignited at 750°C prior to analysis. The cement assays in the table are expressed on an as-received basis; the samples were ignited at 950°C prior to analysis. In Table 7, the slag and lime assays are expressed on an as-received basis, and the CaO content of the lime was calculated by difference from 100%. Additionally, XRF and XRD analyses were performed on the stabilizers. Diffractograms were in general agreement with the chemical assays that were acquired. Appendix E contains the complete set of stabilizer diffractogram data.

Table 5. Summary of stabilizers received

Material Type	Description
Cement Type I/II	Cemex, New Braunfels, TX
Cement Type V	Cemex Type V, Odessa, TX
Fly Ash Class C	Mineral Resource Technologies, Inc.
Fly Ash Class F	Mineral Resource Technologies, Inc. Petersburg, IN.
Lime (Hydrated)	Chemical Lime Company Fort Worth, TX
Slag	CEMEX

Table 6. Summary of fly ash and cement assays

Oxide or constituent, mass%	MRT F ASH	MRT C ASH	Cement New Braunfels-Type I/II	Cement Odessa- Type V
Na ₂ O	0.49	1.64	0.19	0.33
MgO	0.85	4.9	1.09	0.72
Al ₂ O ₃	22.7	19.5	4.49	4.16
SiO ₂	46.1	36.1	20.1	21.3
P ₂ O ₅	0.21	1.10	0.07	0.06
SO ₃	0.32	1.46	2.90	3.91
K ₂ O	2.41	0.47	0.59	0.22
CaO	1.84	26.2	64.4	63.3
TiO ₂	1.03	1.65	0.21	0.17
Fe ₂ O ₃	20.8	5.74	3.37	4.39
SrO	0.05	0.42	0.05	0.07
Mn ₂ O ₃	0.03	0.03	0.04	0.05
BaO	0.06	0.8	not measured	not measured
LOI	1.88	0.19	2.52	1.03
Calculated via ASTM C 150				
C3S	not applicable	not applicable	66	51
C2S	not applicable	not applicable	8	23
C3A	not applicable	not applicable	6	4
C4AF	not applicable	not applicable	10	13

Table 7. Summary of slag and lime assays

Mass%	CEMEX Slag	Lime-Chemical Lime
Na ₂ O	0.34	<0.01
MgO	7.48	0.2
Al ₂ O ₃	10.4	0.078
SiO ₂	35.1	0.41
P ₂ O ₅	0.02	0.008
S	0.88	0.055
K ₂ O	0.27	<0.01
CaO	41.2	74
TiO ₂	0.43	<0.01
Fe ₂ O ₃	0.74	0.034
SrO	0.08	0.014
Mn ₂ O ₃	0.31	<0.01
LOI	not measured	25
Ca(OH) ₂	not measured	86.4
CaCO ₃	not measured	6.6

Thermal Analysis

TGA determinations indicated water (1.09%), calcium hydroxide (20.99%), and calcium carbonate (2.92%) gravimetric contents in the sample of lime. The temperature and gravimetric loss profile for this sample is given in Figure 5.

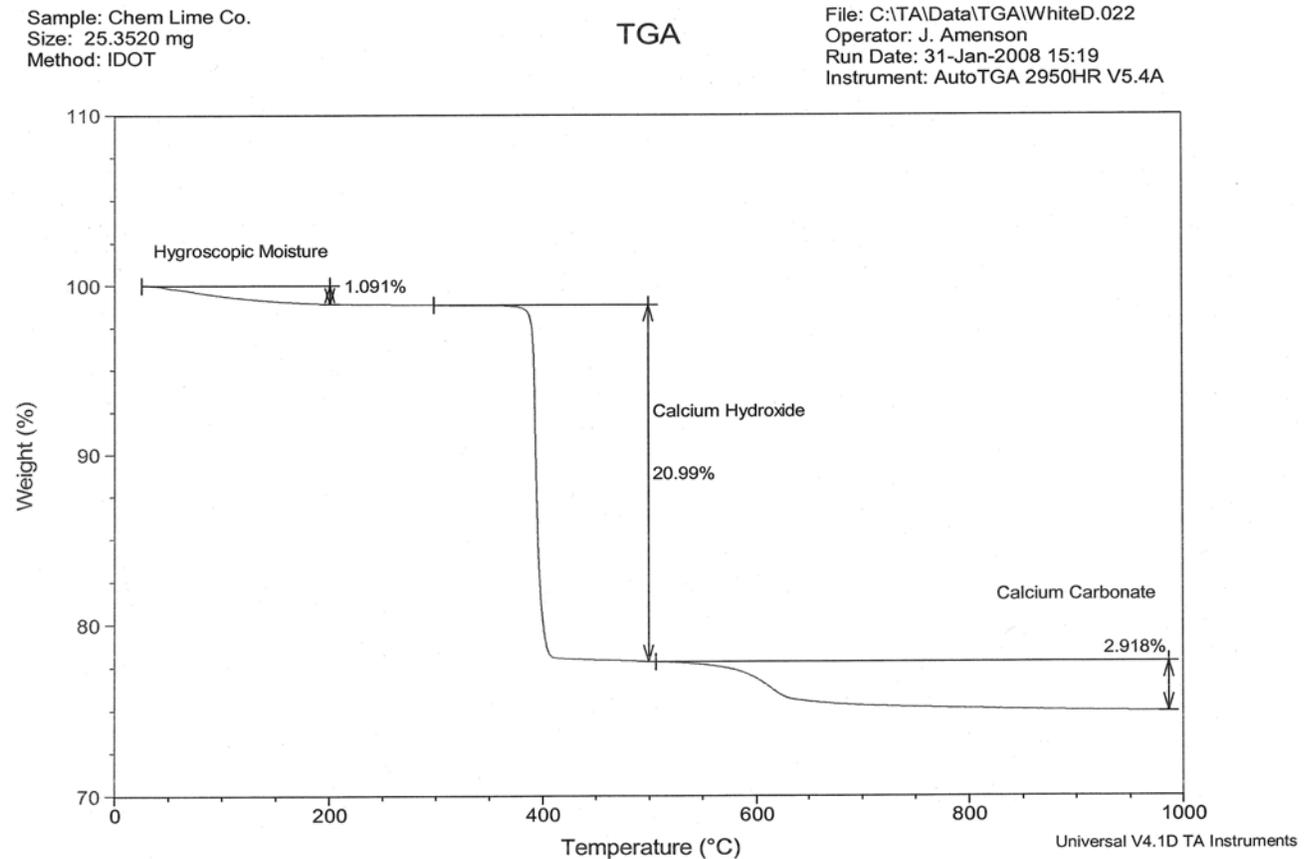


Figure 5. Thermal curve for the sample of lime (Chemical Lime Co.)

Soil Stabilization Test Results

To evaluate the effects of the different stabilizers, a total of 47 soil batches were prepared. A summary of batches and properties can be found in Table 8, and the test results are described below. The amount and type of stabilizer was varied between batches, and some batches were treated with a combination of stabilizing materials. Batches are described in Appendix B.

Table 8. Summary of average specimen data

Soil	Stabilizer	Addition Rate (based on dry weight of soil)	Moisture Content (%)	Sample #	Date Prepared	7-Day 100°F		7-Day Ambient		28-Day Ambient		90-Day Ambient		28-Day Ambient		90-Day Ambient		Liquid Limit / Plasticity Index (PI)	Initial pH Mixture 1:1 Soil/Stabilizer: Water	pH (90-Day Ambient - 1 specimen from each batch)
						(3)	Ambient (3)	(3)	Ambient (3)	(3)	Ambient (3)	(3)	Ambient (3)	(3)	Ambient (3)	(3)	Ambient (3)			
L (4800 g wet soil) ~ 198g specimen LL = 74, PI = 49, high organic/total carbon content, maximum dry unit weight = 92.5 pcf @ 28.0% moisture content. Swell potential @ optimum moisture content = 12%;	Cement III	8	32	L-C/II-32-8	20-Feb-08	165	157	184	181	184	184	196	152 (0.2%)	141 (0.0%)	157 (0.0%)	164 (-0.6%)	43 (1)	12.12	11.85	
	Cement III	12	32	L-C/II-32-12	20-Feb-08	189	154	184	205	184	205	205	176 (0.9%)	154 (0.6%)	175 (-0.4%)	43 (2)	12.03	12.1		
	Cement III	16	32	L-C/II-32-16	20-Feb-08	219	199	171	208	171	208	208	183 (1.1%)	164 (0.2%)	177 (-0.4%)	41 (8)	12.13	12.26		
	Fly Ash "C"	10	32	L-FC-32-10	23-Feb-08	95	92	105	118	105	118	118	86 (0.4%)	59 (0.3%)	94 (0.1%)	53 (31)	10.82	10.82		
	Fly Ash "C"	15	32	L-FC-32-15	23-Feb-08	136	118	120	123	118	120	123	118 (0.7%)	90 (0.2%)	77 (-0.2%)	84 (0.4%)	9.96	9.96		
	Fly Ash "C"	20	32	L-FC-32-20	23-Feb-08	172	104	128	125	106 (0.9%)	88 (0.7%)	89 (-0.3%)	91 (-0.5%)	50 (16)	11.78	11.78				
	Fly Ash "C"	8 + 8	32	L-C/II+FC-32-8-8	23-Feb-08	129	146	173	175	160 (0.2%)	144 (-1.1%)	169 (-0.8%)	167 (-0.8%)	55 (8)	12.02	11.87				
	Fly Ash "C"	4 + 4	32	L-C/II+FC-32-4-4	24-Apr-08	121	118	149	197	121 (0.4%)	128 (-0.1%)	134 (-0.1%)	154 (0.5%)	62 (23)	11.71	11.48				
	Fly Ash "C"	3 + 3	32	L-C/II+FC-32-3-3	16-May-08	125	100	130	142	120 (0.1%)	112 (0.0%)	118 (-0.2%)	124 (-0.4%)	55 (23)	11.24	11.24				
	Fly Ash "C"	8 + 8	32	L-C/II+FF-32-8-8	24-Feb-08	187	157	185	196	203 (0.9%)	160 (0.1%)	175 (-0.4%)	136 (-0.3%)	47 (6)	11.12	11.12				
	Fly Ash "C"	4 + 4	32	L-C/II+FF-32-4-4	24-Apr-08	125	110	114	154	112 (0.8%)	110 (-0.3%)	139 (0.1%)	178 (0.2%)	51 (17)	11.39	11.39				
	Slag + Cement I/II	8 + 8	36	L-C/II+S-36-8-8	23-Feb-08	256	175	212	222	199 (0.4%)	179 (0.7%)	204 (-0.3%)	177 (-0.8%)	52 (9)	12.04	11.83				
	Slag + Cement I/II	4 + 4	32	L-C/II+S-36-4-4	9-May-08	118	113	139	163	121 (-0.2%)	124 (0.1%)	132 (-0.5%)	133 (0.3%)	47 (13)	11.76	11.83				
	Lime + Cement III	4 + 8	36	L-C/II+L-36-8-4	24-Feb-08	315	273	358	376	335 (0.9%)	264 (0.3%)	242 (-0.2%)	292 (-0.2%)	52 (NP)	11.96	11.96				
	Lime + Cement V	12	32	L-CV-32-12	12-Mar-08	202	120	168	175	133 (-0.1%)	128 (0.3%)	152 (-0.4%)	166 (0.0%)	39 (1)	11.46	11.83				
	Lime + Cement V	16	32	L-CV-32-16	12-Mar-08	202	149	212	216	156 (0.0%)	156 (-0.2%)	180 (-0.4%)	217 (-0.8%)	42 (5)	11.71	10.82				
Lime + Cement V	16	32	L-CV-32-16	12-Mar-08	173	171	203	255	165 (-0.1%)	149 (0.5%)	170 (0.5%)	211 (0.5%)	43 (1)	11.86	12.3					
Lime + Cement V	4	33	L-L-33-4	24-Apr-08	142	131	204	240	185 (0.5%)	160 (0.4%)	217 (0.1%)	200 (0.9%)	48 (8)	12.55	11.53					
Lime + Cement V	6	33	L-L-33-6	9-May-08	225	140	216	245	229 (0.2%)	155 (0.6%)	236 (0.4%)	234 (0.5%)	42 (6)	12.58	11.94					
Lime + Cement V	8	34	L-L-34-8	9-May-08	228	146	234	313	249 (0.3%)	164 (-0.1%)	255 (0.4%)	294 (0.4%)	42 (3)	12.59	12.19					
Lime + Cement III	6	23	S-C/II-23-6	27-Feb-08	133	115	156	143	119 (0.6%)	110 (0.2%)	107 (0.1%)	101 (-0.3%)	37 (5)	11.79	11.79					
Lime + Cement III	10	24	S-C/II-24-10	28-Feb-08	196	176	202	179	169 (-0.4%)	155 (0.4%)	150 (0.0%)	133 (-0.4%)	40 (5)	12.08	12.25					
Lime + Cement III	16	25	S-C/II-25-16	3-Mar-08	164	198	179	181	140 (-0.2%)	143 (0.0%)	161 (0.2%)	140 (0.1%)	40 (12)	12.17	12.35					
Lime + Cement III	10	23	S-FC-23-10	3-Mar-08	116	100	115	124	15 (6.7%)	10 (8.9%)	22 (5.1%)	30 (3%)	44 (21)	10.45	10.45					
Lime + Cement III	15	23	S-FC-23-15	3-Mar-08	112	103	96	127	23 (5.0%)	17 (7.6%)	29 (4.5%)	48 (1.2%)	37 (6)	11.41	11.41					
Lime + Cement III	20	23	S-FC-23-20	3-Mar-08	77	78	121	115	64 (0.8%)	33 (1.5%)	54 (1.3%)	65 (0.4%)	43 (23)	11.36	11.36					
Lime + Cement III	8 + 8	25	S-C/II+FC-25-8-8	6-Mar-08	132	113	158	178	90 (0.2%)	107 (0.0%)	121 (0.2%)	122 (0.5%)	32 (6)	12.07	11.94					
Lime + Cement III	4 + 4	23	S-C/II+FC-23-4-4	8-May-08	103	111	140	173	103 (1.0%)	112 (1.2%)	132 (0.4%)	161 (0.3%)	38 (17)	11.78	12.07					
Lime + Cement III	3 + 3	23	S-C/II+FC-23-3-3	16-May-08	100	95	121	139	73 (0.7%)	91 (0.9%)	112 (0.4%)	126 (0.3%)	39 (20)	11.67	11.67					
Lime + Cement III	8 + 8	23	S-C/II+FF-23-8-8	6-Mar-08	111	119	142	173	98 (0.7%)	111 (1.1%)	132 (0.1%)	118 (0.0%)	40 (13)	12.1	12.06					
Lime + Cement III	4 + 4	23	S-C/II+FF-23-4-4	8-May-08	117	111	128	144	81 (0.4%)	91 (0.4%)	112 (0.6%)	128 (0.5%)	43 (13)	11.76	10.63					
Lime + Cement III	8 + 8	23	S-C/II+S-23-8-8	6-Mar-08	134	119	153	207	119 (0.1%)	121 (0.4%)	132 (-0.2%)	193 (-0.2%)	36 (5)	11.81	12.09					
Lime + Cement III	4 + 4	23	S-C/II+S-23-4-4	9-May-08	86	105	124	177	77 (0.3%)	80 (0.7%)	104 (0.3%)	178 (0.5%)	46 (20)	11.9	12.03					
Lime + Cement III	4 + 8	23	S-C/II+L-23-8-4	6-Mar-08	277	229	308	388	239 (0.1%)	222 (0.0%)	295 (0.2%)	345 (0.1%)	37 (NP)	12.48	12.48					
Lime + Cement III	3	23	S-L-23-3	6-Mar-08	183	119	155	203	121 (0.7%)	109 (0.6%)	150 (0.7%)	173 (0.5%)	42 (9)	12.04	12.04					
Lime + Cement III	5	25	S-L-25-5	7-Mar-08	175	115	179	267	169 (0.8%)	111 (0.3%)	179 (-0.1%)	191 (0.2%)	41 (5)	12.4	12.4					
Lime + Cement III	7	23	S-L-23-7	7-Mar-08	153	113	176	343	154 (0.3%)	110 (0.2%)	207 (0.1%)	264 (0.2%)	36 (NP)	12.54	12.54					
Lime + Cement III	6	23	S-CV-23-6	7-Mar-08	149	128	161	165	126 (0.3%)	87 (1.0%)	118 (0.1%)	113 (0.3%)	36 (8)	12.09	12.09					
Lime + Cement III	10	23	S-CV-23-10	7-Mar-08	141	145	170	192	150 (0.6%)	134 (0.3%)	168 (0.1%)	168 (0.1%)	35 (7)	12.23	12.18					
Lime + Cement III	14	23	S-CV-23-14	7-Mar-08	137	142	141	232	128 (0.9%)	139 (0.5%)	136 (0.3%)	201 (0.2%)	38 (5)	12.32	11.95					
Lime + Cement III	10	34	?-C/II-34-10	1-Apr-08	—	101	—	—	33 (7.2%)	43 (7.0%)	63 (5.4%)	—	—	12.28	11.06					
Lime + Cement III	5	34	?-L-34-5	1-Apr-08	—	95	—	—	35 (13.8%)	38 (13.6%)	82 (9.1%)	—	—	10.7	10.7					
Lime + Cement III	8 + 8	34	?-L + C/II-34-8	1-Apr-08	—	140	—	—	54 (9.5%)	67 (11.9%)	72 (14.2%)	—	—	12.32	11.31					
Lime + Cement III	15	34	?-FC-34-15	1-Apr-08	—	66	—	—	19 (3.8%)	29 (1.7%)	52 (0.9%)	—	—	9.73	9.73					
Lime + Cement III	8 + 8	34	?-S + C/II-34-8	8-Apr-08	—	119	—	—	48 (6.6%)	39 (6.2%)	64 (2.98%)	—	—	10.6	10.6					
Lime + Cement III	8 + 8	34	?-FC + C/II-34-8	8-Apr-08	—	126	—	—	36 (8.8%)	39 (5.7%)	51 (4.2%)	—	—	11.99	10.31					
Lime + Cement III	8 + 8	34	?-FF + C/II-34-8	8-Apr-08	—	90	—	—	38 (5.0%)	56 (4.1%)	58 (2.92%)	—	—	12.17	10.32					
Lime + Cement III	5%	34	?-2C-34-x	21-May-08	—	—	—	—	—	—	—	—	—	—	56 (32)	—				
Lime + Cement III	34	34	?-ST-34-x	20-May-08	—	—	—	—	—	—	—	—	—	—	64 (44)	—				
Lime + Cement III	5%	34	?-SC-34-x	20-May-08	—	—	—	—	—	—	—	—	—	—	62 (47)	—				
Lime + Cement III	5%	34	?-DL-34-x	20-May-08	—	—	—	—	—	—	—	—	—	—	—	—				

*NP indicates material is non-plastic. Bold values are greater than 200 psi

pH Results

Adding calcium-based stabilizers to soil generally results in a proportional increase in the pH value, up to the maximum pH value as shown in Figure 6. Generally, the maximum pH value can be used as an indicator of the target stabilizer addition rate. Clay minerals can be broken down in a high pH environment and can be irreversibly rendered non-expansive. Most of the stabilizers increased the pH of the soil-stabilizer mixtures, with the exception of the class F fly ash, which caused a slight decrease (< 0.4) in pH values. The greatest increases in pH occurred in lime, cement, and lime/cement blends, with pH values greater than 12. Appendix F contains the pH values of all soils tested.

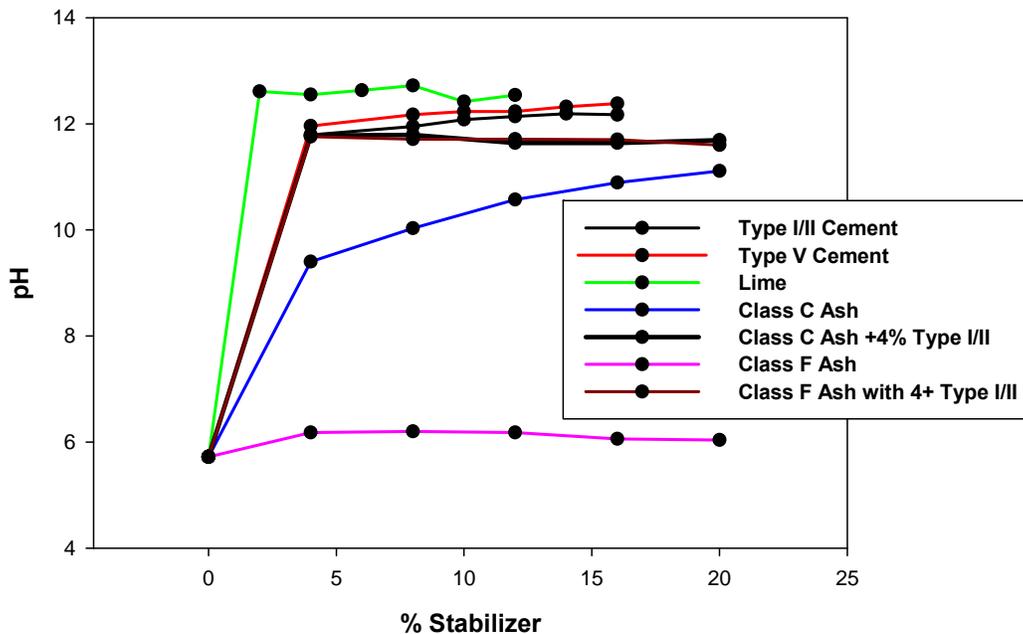


Figure 6. S soil pH measurement for various stabilizers

Unconfined Compressive Strength

Adding stabilizing materials resulted in a strength increase for most mixtures in the range of 100 to 300 psi, and recommended mixtures are summarized in Figure 7. For comparison, unstabilized soil samples produced unconfined compressive strength of 6 to 37 psi. Strength curves for the tests are presented in Appendix G. Maximum values over 300 psi were obtained in lime and cement/lime blended batches as early as 28 days in some specimens. Limes plus cement produced the highest strengths. Strengths over 200 psi were also measured in materials treated with Type I/II and Type V cement, slag/cement blends, and class F fly ash/cement blends. The values of 7 day 100° F conditioned samples generally predicted the 28 day ambient strength value. Figure 8 shows a sample after breaking, including the stabilizer-soil matrix structure. The area of high visual concentration of the stabilizer indicated how the stabilizer surrounds particles during the mixing process.

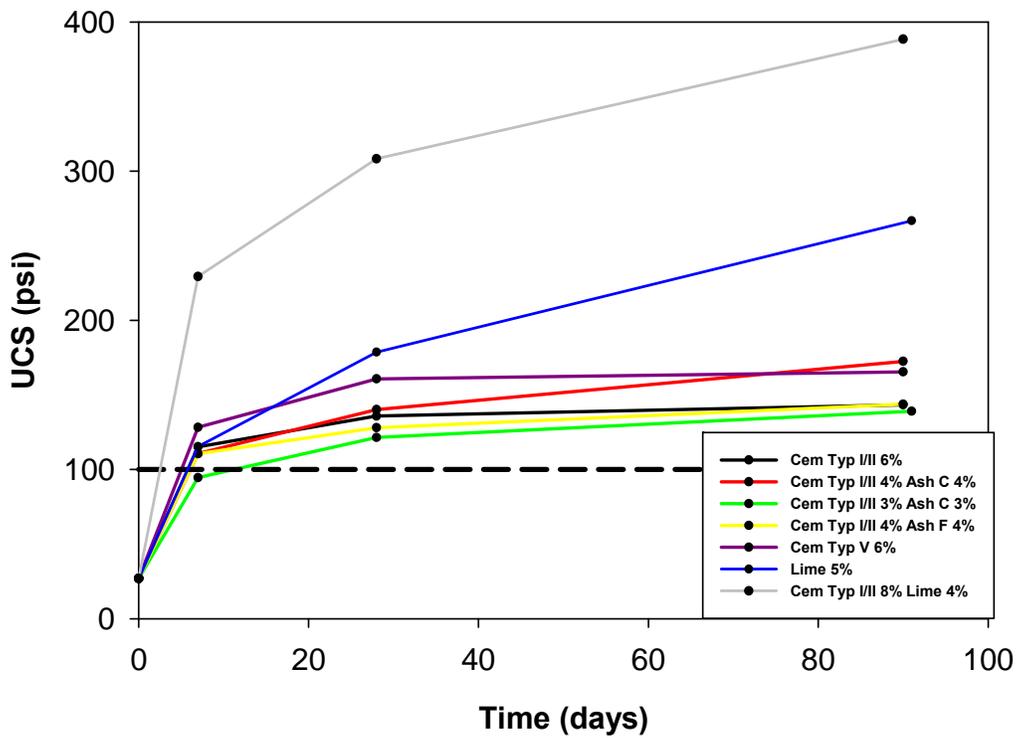
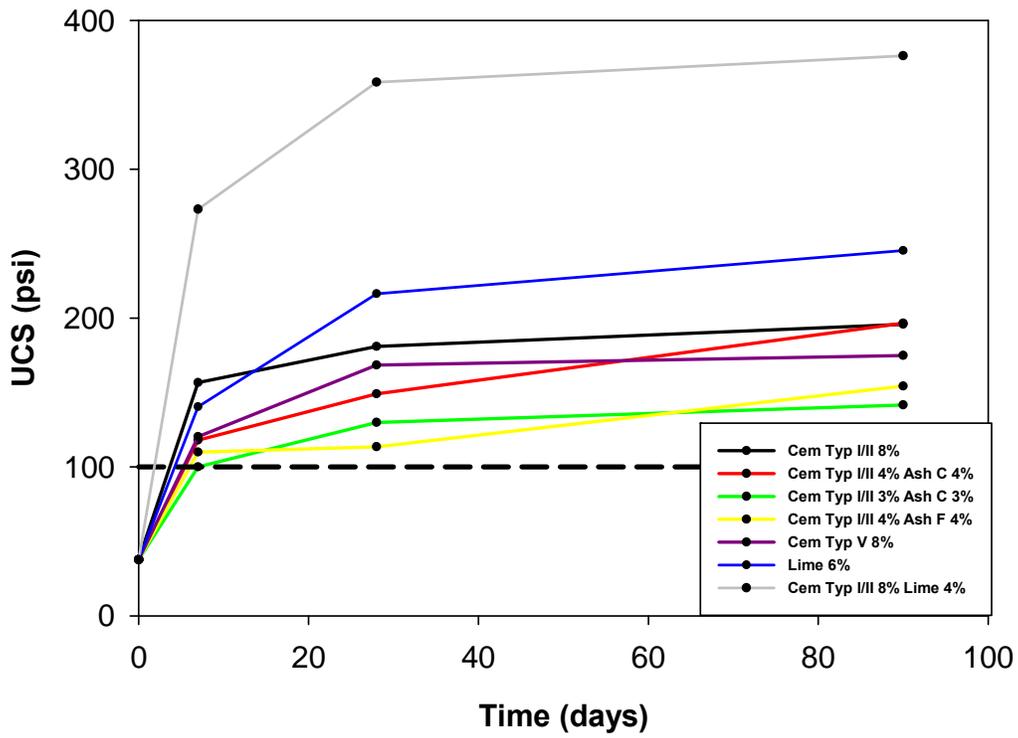


Figure 7. Unconfined compressive strength comparison for L soil (top) and S soil (bottom)

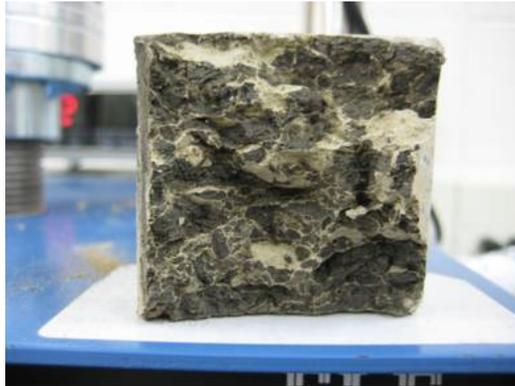


Figure 8. Soil with class C fly ash failure surface after strength testing

Atterberg Limits

Adding stabilizing agents resulted in a decrease of PI and LL in all materials. Figures 9 and 10 show plasticity charts for L and S soils. In these figures, samples are nominal 28+ day ambient temperature curing condition. Type I/II and V cement, lime, and cement/lime blends resulted in the greatest decreases in PI and LL among all the batches. Blended cement/lime stabilized batches resulted in material being rendered non-plastic. Table 9 summarizes the PI and LL values.

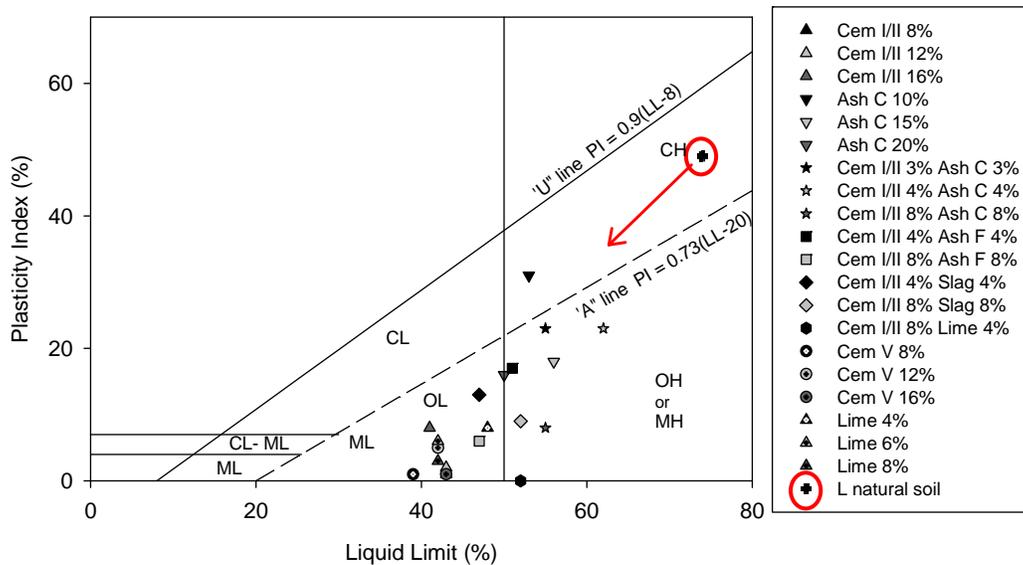


Figure 9. Plasticity chart for soil L batches

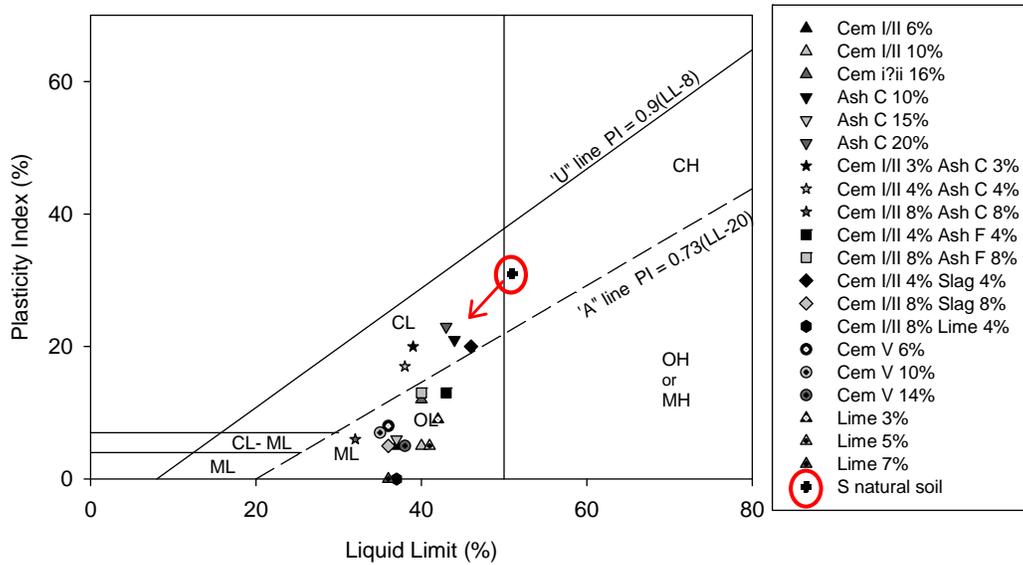


Figure 10. Plasticity chart for soil S batches

Table 9. Summary chart of liquid limit and plastic index of stabilized soils

Sample #	Liquid Limit (Plastic Index)	Sample #	Liquid Limit (Plastic Index)
L Soil Group		S Soil Group	
Natural Soil	74(49)	Natural Soil	51(31)
Cem I/II 8%	43 (1)	Cem I/II 6%	37 (5)
Cem I/II 12%	43 (2)	Cem I/II 10%	40 (5)
Cem I/II 16%	41 (8)	Cem I/II 16%	40 (12)
Ash C 10%	53 (31)	Ash C 10%	44 (21)
Ash C 15%	56 (18)	Ash C 15%	37 (6)
Ash C 20%	50 (16)	Ash C 20%	43 (23)
Cem I/II 8% Ash C 8%	55 (8)	Cem I/II 8% Ash C 8%	32 (6)
Cem I/II 4% Ash C 4%	62 (23)	Cem I/II 4% Ash C 4%	38 (17)
Cem I/II 3% Ash C 3%	55 (23)	Cem I/II 3% Ash C 3%	39 (20)
Cem I/II 8% Ash F 8%	47 (6)	Cem I/II 8% Ash F 8%	40 (13)
Cem I/II 4% Ash F 4%	51 (17)	Cem I/II 4% Ash F 4%	43 (13)
Cem I/II 8% Slag 8%	52 (9)	Cem I/II 8% Slag 8%	36 (5)
Cem I/II 4% Slag 4%	47 (13)	Cem I/II 4% Slag 4%	46 (20)
Cem I/II 8% Lime 4%	52 (NP)	Cem I/II 8% Lime 4%	37 (NP)
Cem V 8%	39 (1)	Cem V 6%	36 (8)
Cem V 12%	42 (5)	Cem V 10%	35 (7)
Cem V 16%	43 (1)	Cem V 14%	38 (5)
Lime 4%	48 (8)	Lime 3%	42 (9)
Lime 6%	42 (6)	Lime 5%	41 (5)
Lime 8%	42 (3)	Lime 7%	36 (NP)

* highlighted values are recommend mixtures

Volumetric Change

Untreated soil materials had volumetric swell potential percentages that ranged from 12%–20%. Adding stabilizers resulted in a decrease in the swell potential of the soil materials to less than 1%. Class C fly ash did not decrease the swell potential for the S soil. Negative volumetric swell values can be attributed to chemical changes in the stabilizing materials over time, e.g., hydration in cements, and slight variations in laboratory measurements. The high sulfate soil, while showing a decrease from the untreated 20% swell potential, had relatively higher swell values than the lower sulfate materials.

SEM Analysis

SEM examination of the batches did not show the formation of ettringite in samples containing high sulfate contents. A variety of samples were examined, ranging among all soil types and stabilizers. Figures 11 and 12 show SEM images of the recommended mixtures that display some elemental analysis and soil/stabilizer matrix. Additional SEM images and maps can be found in Appendix D.

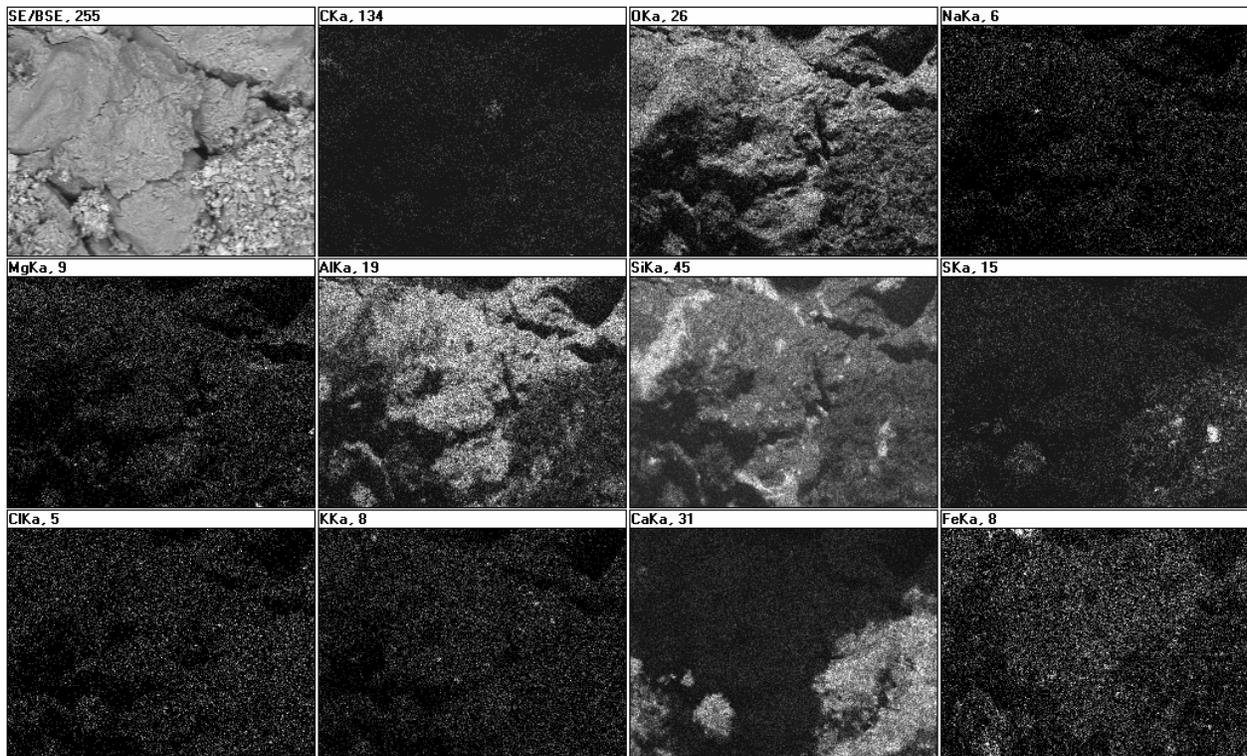


Figure 11. EDS map of soil s with type V cement

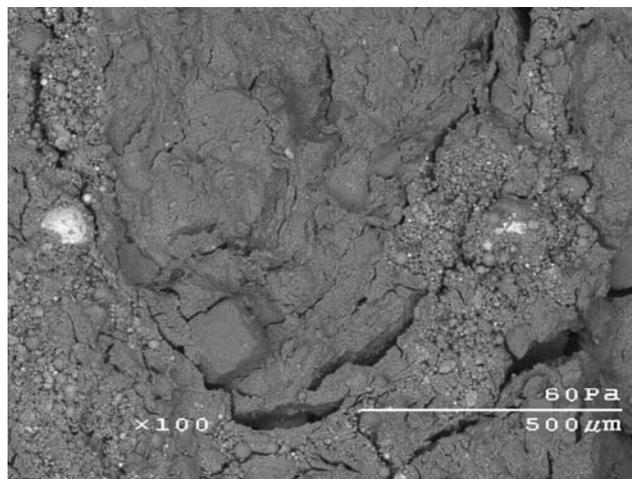
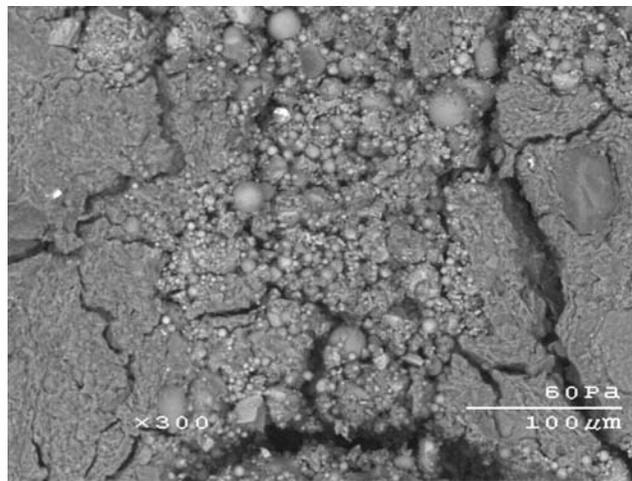
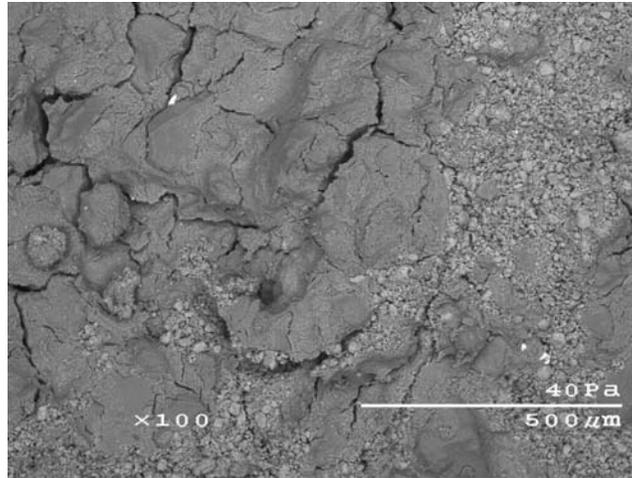


Figure 12. From top, soil S with type I/II cement, soil L with class C ash and type I/II cement, soil L with class F ash and type I/II cement

CONCLUSIONS

The preliminary conclusions from the Phase I lab study are as follows:

- Use of portland cement Type I/II and Type V alone and in combination with other stabilizers produces unconfined compressive strengths greater than 100 psi.
- Portland cement in combination with lime produced the highest strength values.
- Use of portland cement Type I/II and Type V alone and in combination with other stabilizers increases the pH values of stabilized soils mixtures.
- Use of portland cement Type I/II and Type V alone and in combination with other stabilizers reduces the PI values of high PI soils.
- Use of portland cement Type I/II and Type V alone and in combination with other stabilizers reduces the volumetric swell potential of soils with expansive properties.

RECOMMENDATIONS FOR FIELD TRIALS

Based on the results, several material combinations meet the laboratory criteria of 100 psi unconfined compressive strength and less than 2% volume change. The stabilization mixtures proposed for field trials are as follows:

- 6% Cement Type I/II or Type V
- 4% Cement Type I/II + 4% Fly ash Class C
- 4% Cement Type I/II + 4% Fly ash Class F
- 3% Cement Type I/II + 3% Fly ash Class C or F

For each stabilization mixture, three test beds should be constructed that are about 8 ft wide, 150 ft long and 1 ft deep. In addition, six test sections (also 8 ft x 150 ft x 1 ft) should be prepared with no stabilizer to optimize the reclaiming and compaction processes. In total, 18 test beds should be constructed: 12 stabilized test beds and 6 non-stabilized test beds. Table 10 presents a proposed matrix that identifies the details for each test section, each test bed number, and all stabilization quantities. Initial estimates for total material quantities are as follows:

- 35 tons of cement type I/II
- 15 tons of fly ash class C
- 15 tons of fly ash class F
- 12,000 gallons water (depends on natural w% to be verified in the field)

From a research standpoint, alternate test sections could include blends of cement and slag and blends of cement and lime (e.g. 3% Cement Type I/II + 3% Lime).

If the soils selected for the test sections contain high sulfate content, those areas will be considered for a second treatment at a later date. However, the second treatment would depend on field performance monitoring (e.g., evidence of swelling and morphology analysis in the laboratory). After compaction, the test sections should be covered with 2 in. of cover material for curing (well-graded base rock is preferred). For all 18 test beds, a total of about 250 tons of crushed rock would be needed.

Equipment requirements for this work are anticipated to include the following:

- Terex reclaimer (and trained operator) capable of mixing to 12 in. and equipped to inject water through the mixing drum
- Sufficiently large water truck to provide continuous support to the stabilization process
- Suitable mixing water free of soluble sulfates
- Padfoot and smooth drum vibratory rollers with intelligent compaction feedback control and global positioning system (GPS) mapping capability
- Motor grader to pre-rip stabilization areas as needed and to create windrows that contain dry stabilization materials
- Haul truck with spreader bar to distribute the stabilization agents in dry form

As part of this ongoing research effort, the researchers will be onsite for the construction phase to supervise the construction operations and operate the intelligent compaction rollers. The field team, with the ISU Geotechnical Mobile Lab (Figure 13) will help conduct in situ compaction measurements. A tentative schedule for this work is as follows:



Figure 13. Iowa State University Geotechnical Mobile Laboratory

- **Day 1.** Mobilize to site and set up intelligent compaction machines and layout test beds.
- **Day 2.** Evaluate mixing efficiency and speed for Terex, conduct compaction study for non-stabilized test strips (6) at target moisture contents and using two different rollers.
- **Day 3.** Distribute, mix, and compact mix test sections 4 and 5. Conduct baseline in situ test measurements.
- **Day 4.** Distribute, mix, and compact mix test sections 2 and 3. Conduct baseline in situ test measurements.
- **Day 5.** Follow up with baseline in situ test measurements.
- **Day 30.** Conduct follow up in situ tests and determine if any retreatment is necessary.
- **Day 90.** Follow up with baseline in situ test measurements.

Table 10. Summary of proposed field test sections

Test Section	Test Bed #	Details*	Material Quantities Based on L Soil	Material Quantities Based on S Soil
1	1	Terex reclaimer and high speed. Padfoot roller at high vibration amplitude	No Stabilizer. Anticipate needing to add about to 600 gallons of water to each test section, but depends on initial soil moisture content. Target moisture content is 32%.	No Stabilizer. Anticipate needing to add about 600 gallons of water to each test section, but depends on initial soil moisture content. Target moisture content is 23%.
	2	Terex reclaimer at low speed. Padfoot roller at low vibration amplitude		
	3	Terex reclaimer at optimized speed. Smooth drum roller at high amplitude		
	4	Terex reclaimer at optimized speed. Smooth drum roller at low amplitude		
	5	Terex reclaimer at optimized speed. Padfoot roller at high amplitude for initial 4 passes + 4 passes smooth drum at high amplitude		
	6	Terex reclaimer at optimized speed. Optimized compaction TBD based on roller measurements		
2	7	4% Cement Type I/II + 4% Fly ash Class C. Variable construction operations to optimize process	About <u>2.5 tons of Cement + 2.5 tons F.A. + 600 gallons of water</u> for each test bed	About <u>2.8 tons of Cement + 2.8 tons F.A. + 600 gallons of water</u> for each test bed
	8			
	9			
3	10	4% Cement Type I/II + 4% Fly ash Class F. Variable construction operations to optimize process	About <u>3.5 tons of Cement + 600 gallons of water</u> for each test bed	About <u>4.1 tons of Cement + 600 gallons of water</u> for each test bed
	11			
	12			
4	13	6% Cement Type I/II or Type V. Variable construction operations to optimize process	About <u>2 tons of Cement + 2 tons F.A. + 500 gallons of water</u> for each test bed	About <u>2.1 tons of Cement + 2.1 tons F.A. + 500 gallons of water</u> for each test bed
	14			
	15			
5	16	3% Cement Type I/II + 3% Fly ash Class C or F	About <u>2 tons of Cement + 2 tons F.A. + 500 gallons of water</u> for each test bed	About <u>2.1 tons of Cement + 2.1 tons F.A. + 500 gallons of water</u> for each test bed
	17			
	18			

* Blends of cement and slag and blends of cement and lime (e.g. 3% Cement Type I/II + 3% Lime) could also be included as additional test beds.

Field Testing

The following testing procedure will be conducted in the ISU Geotechnical Mobile Lab. The purpose is to give baseline data for optimizing the construction process at the field site. These measurements will be performed as soon as possible after arrival on site:

- Standard and modified moisture-density relationship determination
- Atterberg limits determination

- Field determination of sulfate content by colorimetric and conductivity methods

Further onsite lab testing will include

- Particle size analysis
- 2x2 sample preparation of proposed mix proportions of onsite soils and stabilization materials for maturity development
- Resilient modulus samples prepared and tested as maturity develops

Field in situ testing methods will be performed at the time of construction and at follow up testing times. All measurements will be located with real time kinematic GPS to allow for detailed follow up measurements as well as correlation with intelligent compaction (IC) roller measurements. Field in situ testing methods include the following:

- Nuclear density/moisture
- Light Weight deflectometer LWD
- Dynamic cone penetrometer (full depth as needed)
- Plate load tests
- IC roller evaluation

Instrumentation for Performance Monitoring

Installation of in-ground instrumentation would also be beneficial for monitoring the performance and response of stabilized materials. Measurements of in-ground stress and strain will be measured to monitor the long-term volumetric change in the system. Installation, as shown in Figure 14, will allow measurements to be taken in different soil types determined by geological investigations as well as by field investigations to compare soils with differing concentrations of sulfate. Stress and strain measurements at the boundaries of materials may indicate the contribution of different foundation layers to system performance. If the test sections are subsequently paved and jointed pavements are used, measurements at the joints and at mid-panel will indicate variation in the system and the possible effects on pavement faulting. The final number of instrumented locations would depend on the variation in the construction testing area. A minimum of three locations is suggested, with an evaluation period of a minimum of six months.

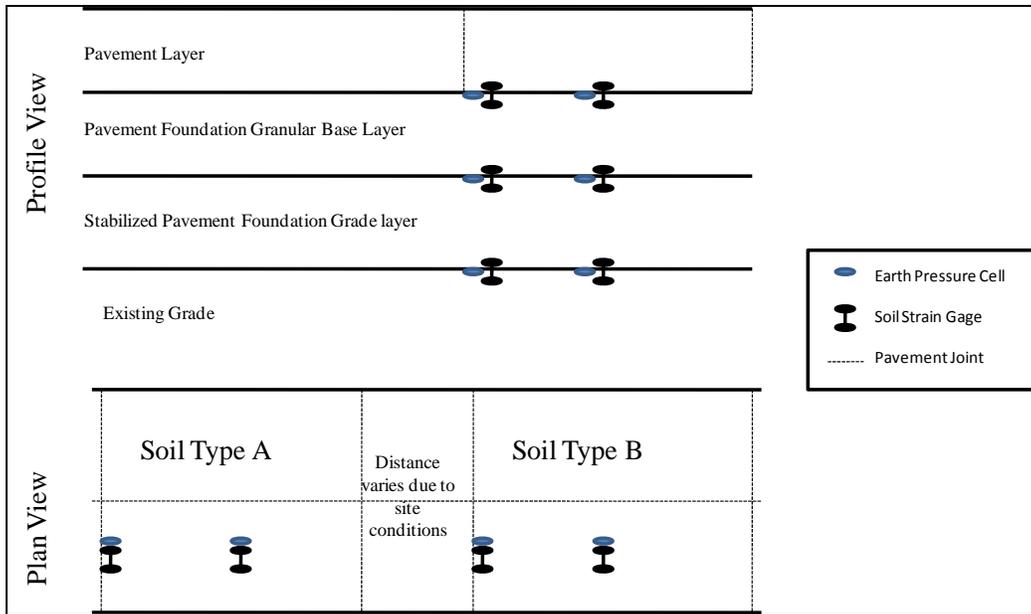


Figure 14. Schematic of in-ground instrumentation installation (similar to Pillappa 2005)

REFERENCES

- ASTM D2166-00. 2000. Standard test method for unconfined compressive strength of cohesive soils. West Conshohocken, PA: ASTM International.
- ASTM D422-63. 2002. Standard test method for particle-size analysis of soils. West Conshohocken, PA: ASTM International.
- ASTM D559-03. 2003. Standard test method for wetting and drying compacted soil cement mixtures. West Conshohocken, PA: ASTM International.
- ASTM D698. 2000. Standard test method for laboratory compaction of soil using standard effort. West Conshohocken, PA: ASTM International.
- ASTM D4318. 2005. Standard test method for liquid limit, plastic limit, and plasticity index of soils. West Conshohocken, PA: ASTM International.
- Combs, S.M., and M.V. Nathan. 1998. Soil organic matter. In Brown, J.R., Ed., *Recommended Chemical Soil Test Procedures for the North Central Region*. North Central Regional Research Publication No. 221 (Revised). Columbia, MO: Missouri Agricultural Experiment Station SB 1001, University of Missouri, Columbia, 53–58.
- Harris, J.P., T. Scullion, and S. Sebesta. 2002. *Laboratory and Field Procedures for Measuring the Sulfate in Texas Soils*. College Station, TX: Texas Transportation Institute.
- O’Flaherty, C.A., C.E. Edgar, and D.T. Davidson. 1963. *Special Report, Iowa State University/Iowa Engineering Experiment Station*. Ames, IA: Iowa State University.
- Pillappa, G. 2005. Field and Experimental Studies to Assess the Performance of Stabilized Expansive Clay. MS Thesis, The University of Texas at Arlington.
- Tex-145-E. 2005. Determining sulfate content in soils - colorimetric method. Austin, TX: Texas Department of Transportation.
- Tex-146-E. 2005. Conductivity test for field detection of sulfates in soil. Austin, TX: Texas Department of Transportation.
- Warncke, D., and J.R. Brown. 1998. Potassium and other basic cations. In Brown, J.R., Ed., *Recommended Chemical Soil Test Procedures for the North Central Region*. North Central Regional Research Publication No. 221 (Revised). Columbia, MO: Missouri Agricultural Experiment Station SB 1001, University of Missouri, Columbia, 31–33.
- Watson, M.E., and J.R. Brown. 1998. pH and lime requirement. In Brown, J.R., Ed., *Recommended Chemical Soil Test Procedures for the North Central Region*. North Central Regional Research Publication No. 221 (Revised). Columbia, MO: Missouri Agricultural Experiment Station SB 1001, University of Missouri, Columbia, 13–16.

GRAIN SIZE DISTRIBUTION TEST DATA

9/22/2008

Client: CEMEX

Project: INVESTIGATION OF SOIL STABILIZATION ALTERNATIVES - TEXAS SH 130 PHASE I

Location: TEXAS- Sequin

Material Description: Soil S

PL: 20

LL: 51

PI: 31

USCS Classification: CH

AASHTO Classification: A-7-6(16)

Sieve Test Data

Post #200 Wash Test Weights (grams): Dry Sample and Tare = 2920.30
 Tare Wt. = 0.00
 Minus #200 from wash = 0.0%

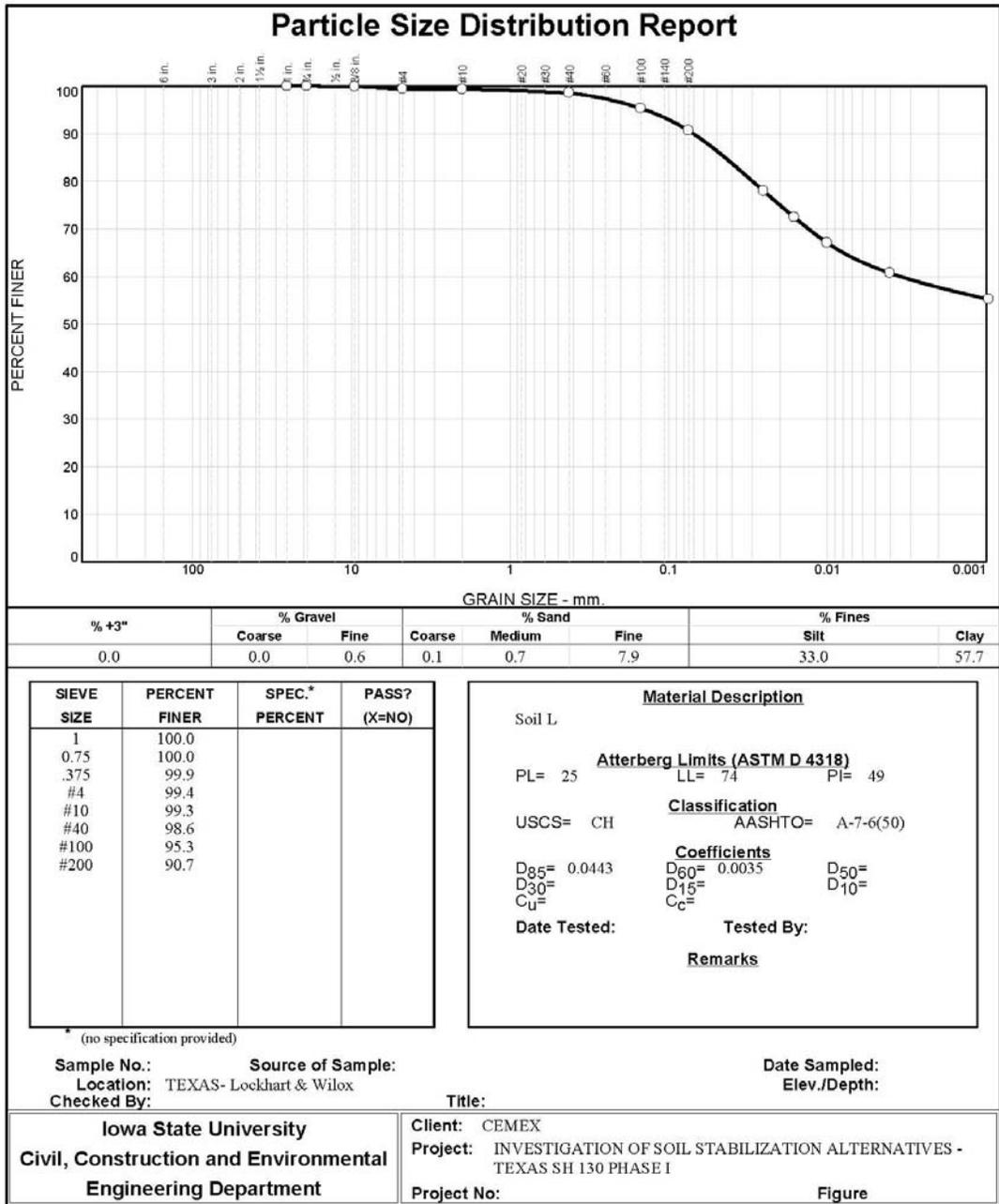
Dry Sample and Tare (grams)	Tare (grams)	Sieve Opening Size	Weight Retained (grams)	Sieve Weight (grams)	Percent Finer
2920.30	0.00	1	0.00	0.00	100.0
		.75	0.00	0.00	100.0
		.375	2.75	0.00	99.9
		#4	5.63	0.00	99.7
72.89	0.00	#10	8.06	0.00	99.4
		#40	0.49	0.00	98.8
		#100	8.27	0.00	87.5
		#200	19.56	0.00	60.8

Hydrometer Test Data

Hydrometer test uses material passing #10
 Percent passing #10 based upon complete sample = 99.4
 Weight of hydrometer sample = 72.86
 Hygroscopic moisture correction:
 Moist weight and tare = 149.68
 Dry weight and tare = 144.57
 Tare weight = 49.70
 Hygroscopic moisture = 5.4%
 Table of composite correction values:
 Temp., deg. C: 18.3 21.1 25.9
 Comp. corr.: -6.6 -5.5 -4.4
 Meniscus correction only = 1.0
 Specific gravity of solids = 2.70
 Hydrometer type = 152H

Hydrometer effective depth equation: $L = 16.294964 - 0.164 \times R_m$

Elapsed Time (min.)	Temp. (deg. C.)	Actual Reading	Corrected Reading	K	Rm	Eff. Depth	Diameter (mm.)	Percent Finer
2.50	20.7	39.0	33.3	0.0133	40.0	9.7	0.0263	47.4
5.75	20.8	38.0	32.4	0.0133	39.0	9.9	0.0175	46.1
16.00	21.1	36.5	31.0	0.0133	37.5	10.1	0.0106	44.1
22.30	21.4	36.0	30.6	0.0132	37.0	10.2	0.0089	43.5
109.00	22.3	33.5	28.3	0.0131	34.5	10.6	0.0041	40.2
1723.00	23.3	32.5	27.5	0.0129	33.5	10.8	0.0010	39.1



Tested By: HG

GRAIN SIZE DISTRIBUTION TEST DATA

9/22/2008

Client: CEMEX

Project: INVESTIGATION OF SOIL STABILIZATION ALTERNATIVES - TEXAS SH 130 PHASE I

Location: TEXAS- Sequin

Material Description: Soil S

PL: 20

LL: 51

PI: 31

USCS Classification: CH

AASHTO Classification: A-7-6(16)

Sieve Test Data

Post #200 Wash Test Weights (grams): Dry Sample and Tare = 2920.30
 Tare Wt. = 0.00
 Minus #200 from wash = 0.0%

Dry Sample and Tare (grams)	Tare (grams)	Sieve Opening Size	Weight Retained (grams)	Sieve Weight (grams)	Percent Finer
2920.30	0.00	1	0.00	0.00	100.0
		.75	0.00	0.00	100.0
		.375	2.75	0.00	99.9
		#4	5.63	0.00	99.7
		#10	8.06	0.00	99.4
72.89	0.00	#40	0.49	0.00	98.8
		#100	8.27	0.00	87.5
		#200	19.56	0.00	60.8

Hydrometer Test Data

Hydrometer test uses material passing #10

Percent passing #10 based upon complete sample = 99.4

Weight of hydrometer sample = 72.86

Hygroscopic moisture correction:

Moist weight and tare = 149.68

Dry weight and tare = 144.57

Tare weight = 49.70

Hygroscopic moisture = 5.4%

Table of composite correction values:

Temp., deg. C: 18.3 21.1 25.9

Comp. corr.: -6.6 -5.5 -4.4

Meniscus correction only = 1.0

Specific gravity of solids = 2.70

Hydrometer type = 152H

Hydrometer effective depth equation: $L = 16.294964 - 0.164 \times R_m$

Elapsed Time (min.)	Temp. (deg. C.)	Actual Reading	Corrected Reading	K	Rm	Eff. Depth	Diameter (mm.)	Percent Finer
2.50	20.7	39.0	33.3	0.0133	40.0	9.7	0.0263	47.4
5.75	20.8	38.0	32.4	0.0133	39.0	9.9	0.0175	46.1
16.00	21.1	36.5	31.0	0.0133	37.5	10.1	0.0106	44.1
22.30	21.4	36.0	30.6	0.0132	37.0	10.2	0.0089	43.5
109.00	22.3	33.5	28.3	0.0131	34.5	10.6	0.0041	40.2
1723.00	23.3	32.5	27.5	0.0129	33.5	10.8	0.0010	39.1

Fractional Components

Cobbles	Gravel			Sand				Fines		
	Coarse	Fine	Total	Coarse	Medium	Fine	Total	Silt	Clay	Total
0.0	0.0	0.3	0.3	0.3	0.6	38.0	38.9	21.1	39.7	60.8

D ₁₀	D ₁₅	D ₂₀	D ₃₀	D ₅₀	D ₆₀	D ₈₀	D ₈₅	D ₉₀	D ₉₅
				0.0432	0.0731	0.1220	0.1392	0.1637	0.2092

Fineness Modulus
0.17

Prep Date 8/20/2008 12:30pm

Description L-CI II-32-16 Soil L @ 32% H2O with 16% Type I II Cement

Condition Samples		As mixed		7 Day 100 F											7 Day Ambient											90 Day Ambient																			
Weight (g)	Height (in)	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens
1	195.17	1.974	194.08	1.97	590	193.6	219.2	-0.20%	-100.00%	-100.00%	-0.56%	25.2%	#DIV/0!	-100.0%	#DIV/0!	198.41	2.043	2.003	600	188.43	171.3	-0.64%	-100.00%	-100.00%	-0.15%	25.7%	#DIV/0!	-100.0%	#DIV/0!	198.41	2.043	2.003	600	188.43	171.3	-0.64%	-100.00%	-100.00%	-0.15%	25.7%	#DIV/0!	-100.0%	#DIV/0!		
2	197.65	1.989	196.33	1.986	690	222.7	219.2	-0.15%	-100.00%	-100.00%	-0.36%	25.2%	#DIV/0!	-100.0%	#DIV/0!	198.41	2.043	2.003	600	188.43	171.3	-0.64%	-100.00%	-100.00%	-0.15%	25.7%	#DIV/0!	-100.0%	#DIV/0!	198.41	2.043	2.003	600	188.43	171.3	-0.64%	-100.00%	-100.00%	-0.15%	25.7%	#DIV/0!	-100.0%	#DIV/0!		
3	196.12	1.984	195.29	1.972	737	241.3	219.2	-0.60%	-100.00%	-100.00%	-0.42%	25.2%	#DIV/0!	-100.0%	#DIV/0!	198.41	2.043	2.003	600	188.43	171.3	-0.64%	-100.00%	-100.00%	-0.15%	25.7%	#DIV/0!	-100.0%	#DIV/0!	198.41	2.043	2.003	600	188.43	171.3	-0.64%	-100.00%	-100.00%	-0.15%	25.7%	#DIV/0!	-100.0%	#DIV/0!		
4	197.89	1.999	199.35	1.999	2,014	601	191.5	0.00%	0.45%	0.90%	0.74%	24.9%	95.26			198.41	2.043	2.003	601	191.5	182.6	0.00%	0.45%	0.90%	0.74%	24.9%	95.26			198.41	2.043	2.003	601	191.5	182.6	0.00%	0.45%	0.90%	0.74%	24.9%	95.26				
5	197.44	2.008	197.39	1.999	2,012	519	165.4	-0.49%	0.35%	0.25%	-0.03%	24.9%	94.51	1.1%	94.4	198.41	2.043	2.003	624	191.7	182.6	0.49%	0.85%	2.20%	0.17%	24.9%	94.51	1.1%	94.4	198.41	2.043	2.003	624	191.7	182.6	0.49%	0.85%	2.20%	0.17%	24.9%	94.51	1.1%	94.4		
6	200.09	2.026	200.44	2.036	2,022	624	191.7	0.49%	0.85%	2.20%	0.17%	24.9%	93.30			198.41	2.043	2.003	677	209.17	199.0	-0.98%	-100.00%	-100.00%	-0.18%	25.7%	#DIV/0!	-100.0%	#DIV/0!	198.41	2.043	2.003	677	209.17	199.0	-0.98%	-100.00%	-100.00%	-0.18%	25.7%	#DIV/0!	-100.0%	#DIV/0!		
7	198.7	2.043	198.48	2.012	600	188.71	199.0	-0.98%	-100.00%	-100.00%	-0.18%	25.7%	#DIV/0!	-100.0%	#DIV/0!	198.41	2.043	2.003	622	199.18	199.0	-0.35%	-100.00%	-100.00%	-0.13%	25.3%	119.42			198.41	2.043	2.003	614	194.66	164.0	-0.05%	0.05%	0.05%	0.28%	25.3%	119.42				
8	198.37	2.001	198.11	1.994	622	199.18	199.0	-0.35%	-100.00%	-100.00%	-0.13%	25.3%	119.42			198.41	2.043	2.003	614	194.66	164.0	-0.05%	0.05%	0.05%	0.28%	25.3%	119.42			198.41	2.043	2.003	614	194.66	164.0	-0.05%	0.05%	0.05%	0.28%	25.3%	119.42				
9	198.4	2.005	198.96	2.004	2,006	614	194.66	-0.05%	0.05%	0.05%	0.28%	25.3%	119.42			198.41	2.043	2.003	496	152.35	164.0	-0.49%	0.05%	-0.39%	0.15%	25.3%	117.62	0.2%	118.2	198.41	2.043	2.003	496	152.35	164.0	-0.49%	0.05%	-0.39%	0.15%	25.3%	117.62	0.2%	118.2		
10	198.8	2.046	199.09	2.036	2,006	496	152.35	-0.49%	0.05%	-0.39%	0.15%	25.3%	117.62	0.2%	118.2	198.41	2.043	2.003	464	145.07	164.0	-0.15%	0.55%	0.95%	0.24%	25.3%	117.62	0.2%	118.2	198.41	2.043	2.003	464	145.07	164.0	-0.15%	0.55%	0.95%	0.24%	25.3%	117.62	0.2%	118.2		
11	198.8	2.046	199.09	2.036	2,006	496	152.35	-0.49%	0.05%	-0.39%	0.15%	25.3%	117.62	0.2%	118.2	198.41	2.043	2.003	464	145.07	164.0	-0.15%	0.55%	0.95%	0.24%	25.3%	117.62	0.2%	118.2	198.41	2.043	2.003	464	145.07	164.0	-0.15%	0.55%	0.95%	0.24%	25.3%	117.62	0.2%	118.2		
12	198.6	2.021	199.08	2.018	2,016	464	145.07	-0.15%	0.55%	0.95%	0.24%	25.3%	117.49			198.41	2.043	2.003	600	188.43	171.3	-0.34%	-0.25%	-0.84%	-0.23%	24.9%	118.0792			198.41	2.043	2.003	600	188.43	171.3	-0.34%	-0.25%	-0.84%	-0.23%	24.9%	118.0792				
13	198.08	2.031	197.5	2.024	2	600	188.43	-0.34%	-0.25%	-0.84%	-0.23%	24.9%	118.0792			198.41	2.043	2.003	547	165.08	171.3	-0.19%	-0.10%	-0.39%	-0.23%	24.9%	116.0633			198.41	2.043	2.003	547	165.08	171.3	-0.19%	-0.10%	-0.39%	-0.23%	24.9%	116.0633				
14	198.07	2.058	197.5	2.054	2,003	547	165.08	-0.19%	-0.10%	-0.39%	-0.23%	24.9%	116.0633			198.41	2.043	2.003	525	162.37	171.3	-0.25%	-0.10%	-0.44%	-0.23%	24.9%	117.1086			198.41	2.043	2.003	525	162.37	171.3	-0.25%	-0.10%	-0.44%	-0.23%	24.9%	117.1086				
15	197.41	2.034	196.95	2.029	2,003	525	162.37	-0.25%	-0.10%	-0.44%	-0.23%	24.9%	117.1086			198.41	2.043	2.003	496	153.70	177.0	-0.25%	0.00%	-0.25%	0.43%	25.8%	117.8518			198.41	2.043	2.003	496	153.70	177.0	-0.25%	0.00%	-0.25%	0.43%	25.8%	117.8518				
16	197.55	2.032	198.4	2.027	2,005	496	153.70	-0.25%	0.00%	-0.25%	0.43%	25.8%	117.8518			198.41	2.043	2.003	517	162.13	177.0	-0.49%	-0.05%	-0.59%	0.48%	25.8%	117.8704			198.41	2.043	2.003	517	162.13	177.0	-0.49%	-0.05%	-0.59%	0.48%	25.8%	117.8704				
17	196.11	2.025	197.06	2.015	2,004	517	162.13	-0.49%	-0.05%	-0.59%	0.48%	25.8%	117.8704			198.41	2.043	2.003	653	215.11	177.0	-0.46%	0.00%	-0.46%	0.40%	25.8%	117.7602			198.41	2.043	2.003	653	215.11	177.0	-0.46%	0.00%	-0.46%	0.40%	25.8%	117.7602				
18	190.54	1.975	191.31	1.966	2,005	653	215.11	-0.46%	0.00%	-0.46%	0.40%	25.8%	117.7602			198.41	2.043	2.003	761	219.928045	207.7	-0.05%	-0.25%	-0.55%	-0.62%	24.2%	114.477			198.41	2.043	2.003	761	219.928045	207.7	-0.05%	-0.25%	-0.55%	-0.62%	24.2%	114.477				
19	199.8	2.1	198.57	2.099	2	761	219.928045	-0.05%	-0.25%	-0.55%	-0.62%	24.2%	114.477			198.41	2.043	2.003	651	201.537634	207.7	-0.25%	-0.25%	-0.74%	-0.74%	24.2%	116.1398			198.41	2.043	2.003	651	201.537634	207.7	-0.25%	-0.25%	-0.74%	-0.74%	24.2%	116.1398				
20	196.09	2.033	194.64	2.028	2	651	201.537634	-0.25%	-0.25%	-0.74%	-0.74%	24.2%	116.1398			198.41	2.043	2.003	659	201.6209075	207.7	-0.44%	-0.25%	-0.94%	-0.68%	23.1%	116.4828			198.41	2.043	2.003	659	201.6209075	207.7	-0.44%	-0.25%	-0.94%	-0.68%	23.1%	116.4828				
21	197.71	2.049	196.37	2.04	2	659	201.6209075	-0.44%	-0.25%	-0.94%	-0.68%	23.1%	116.4828			198.41	2.043	2.003	580	175.5525565	181.2	0.44%	-0.20%	0.04%	0.58%	23.1%	118.0528			198.41	2.043	2.003	580	175.5525565	181.2	0.44%	-0.20%	0.04%	0.58%	23.1%	118.0528				
22	199.14	2.042	200.29	2.051	2,001	580	175.5525565	0.44%	-0.20%	0.04%	0.58%	23.1%	118.0528			198.41	2.043	2.003	657	214.240698	181.2	0.30%	-0.20%	-0.10%	0.59%	23.1%	117.2661			198.41	2.043	2.003	657	214.240698	181.2	0.30%	-0.20%	-0.10%	0.59%	23.1%	117.2661				
23	190.56	1.97	191.68	1.976	2,001	657	214.240698	0.30%	-0.20%	-0.10%	0.59%	23.1%	117.2661			198.41	2.043	2.003	495	153.6970845	181.2	0.40%	-0.20%	0.00%	0.52%	23.1%	117.4135			198.41	2.043	2.003	495	153.6970845	181.2	0.40%	-0.20%	0.00%	0.52%	23.1%	117.4135				
24	195.67	2.017	196.68	2.025	2,001	495	153.6970845	0.40%	-0.20%	0.00%	0.52%	23.1%	117.4135			198.41	2.043	2.003	761	219.928045	207.7	-0.05%	-0.25%	-0.55%	-0.62%	24.2%	114.477			198.41	2.043	2.003	761	219.928045	207.7	-0.05%	-0.25%	-0.55%	-0.62%	24.2%	114.477				

Prep Date 2/23/2008 1:50pm

Description L-FC-32-10 Soil L @ 32% with 10% Class C Fly Ash

Condition Samples		As mixed		7 Day 100 F											7 Day Ambient											94 Day Ambient																			
Weight (g)	Height (in)	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens
1	195.48	1.951	194.74	1.944	344	115.3	95.4	-0.36%	-100.00%	-100.00%	-0.3																																		

Prep Date 5/16/2008

Description L-CI II-FC-32-3_4 3746g of Soil L @ 32% with 107.9g of Type I II(3%) and 107.9g of type C Fly Ash(3%)

Table with 15 columns: Weight (g), Height (in), Dia. (in), Strength (lbs), Strength (psi), Avg (psi), Swell Ht, Swell Dia, Vol Swell, Δ Weight, % H2O, Dry Dens, Avg Vol Swell, Avg Dry Dens. Includes sub-sections for 7 Day 100 F, 7 Day Ambient, and 90 Day Ambient.

Prep Date 2/24/2008 12:55 PM

Description L-CI II-FF-32-8_8 Soil L @32% with 8% Type I II Cement and 8% Class F Fly Ash

Table with 15 columns: Weight (g), Height (in), Dia. (in), Strength (lbs), Strength (psi), Avg (psi), Swell Ht, Swell Dia, Vol Swell, Δ Weight, % H2O, Dry Dens, Avg Vol Swell, Avg Dry Dens. Includes sub-sections for 7 Day 100 F, 7 Day Ambient, and 93 Day Ambient.

Prep Date 4/24/2008

Description L-CI II-FF-32-4_4 5045 g L @32% with 152.9g Type I II and 152.9g Class F Ash

Table with 15 columns: Weight (g), Height (in), Dia. (in), Strength (lbs), Strength (psi), Avg (psi), Swell Ht, Swell Dia, Vol Swell, Δ Weight, % H2O, Dry Dens, Avg Vol Swell, Avg Dry Dens. Includes sub-sections for 7 Day 100 F, 7 Day Ambient, 28 Day Ambient, and 90 Day Ambient.

Prep Date 2/23/2008 12:35 pm

Description L-CI II-S-36-8_8 Soil L @ 36% with 8% Type I II cement and:

Table with columns: Condition Samples, As mixed (Weight, Height), 7 Day 100 F (Weight, Height, Dia, Strength, Avg), Date (3/1/2008), Swell Ht, Swell Dia, Vol Swell, Δ Weight, % H2O, Dry Dens, Avg Vol Swell, Avg Dry Dens. Includes 3 Day Soaked and 7 Day Ambient tests.

Prep Date 5/9/2008

Description L-CI II-S-32-4_4 3863.6g dry Soil L @ 32% with 154.5g Type I II(4%) and 154.5g Slag(4%)

Table with columns: Condition Samples, As mixed (Weight, Height), 7 Day 100 F (Weight, Height, Dia, Strength, Avg), Date (16-May-08), Swell Ht, Swell Dia, Vol Swell, Δ Weight, % H2O, Dry Dens, Avg Vol Swell, Avg Dry Dens. Includes 3 Day Soaked, 7 Day Ambient, and 28 Day Ambient tests.

Prep Date 2/24/2008

Description L-CI II-L-36-8_4 Soil L @ 36% with 8% Type I II cement and 4% Lime

Table with columns: Condition Samples, As mixed (Weight, Height), 7 Day 100 F (Weight, Height, Dia, Strength, Avg), Date (7-Aug-08), Swell Ht, Swell Dia, Vol Swell, Δ Weight, % H2O, Dry Dens, Avg Vol Swell, Avg Dry Dens. Includes 3 Day Soaked, 7 Day Ambient, 28 Day Ambient, and 93 Day Ambient tests.

Prep Date 3/12/2008 11:00 AM

Description

L-CV-32-8 5119g Soil L @32% with 310.3g Type V cement(

Condition Samples	As mixed		7 Day 100 F					Date 3/19/2008								
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens
1	199.09	2.039	198.74	2.029	2.004	366	113.2		-0.49%	-0.05%	-0.59%	-0.18%		93.3		
2	198.36	2.024	197.46	2.027	2.006	372	115.3	118	0.15%	0.05%	0.25%	-0.45%	26.5%		-0.3%	93.0
3	198.68	2.04	198.14	2.025	2.004	408	126.2		-0.54%	-0.05%	-0.64%	-0.27%				
4	199.22	2.036	199.85	2.034	2.004	437	134.5		-0.10%	-0.05%	-0.20%	0.32%				
5	197.02	2.009	197.67	2.006	2.006	413	130.7	133	-0.15%	0.05%	-0.05%	0.33%	27.5%		-0.1%	92.7
6	196.92	2.028	197.6	2.021	2.006	431	134.4		-0.25%	0.05%	-0.15%	0.35%				
			7 Day Ambient					Date 3/19/2008								
7	197.68	2.025	197.4	2.021	2.004	366	114.1		-0.20%	-0.05%	-0.30%	-0.14%		117.7		
8	195.77	2.01	195.51	2.009	2.005	383	120.8	120	-0.05%	0.00%	-0.05%	-0.13%	27.3%		-0.2%	117.4
9	196.14	2.021	195.95	2.015	2.004	403	126.4		-0.30%	-0.05%	-0.40%	-0.10%				
10	195.5	2.008	196.52	2.018	2.007	327	102.2		0.50%	-0.10%	0.70%	0.52%				
11	193.94	1.986	194.36	1.99	2.006	429	137.9	128	0.20%	0.05%	0.30%	0.22%	27.0%		0.3%	117.8
12	193.31	1.965	194.03	1.964	2.005	432	142.6		-0.05%	0.00%	-0.05%	0.37%				
			28 Day Ambient					Date 4/10/2008								
13	190.93	1.97	191.51	1.965	2.001	564	186.0		-0.25%	-0.20%	-0.65%	0.30%				
14	192.61	1.969	192.37	1.964	2.003	526	173.6	168	-0.25%	-0.10%	-0.45%	-0.12%	26.9%		-0.7%	118.1
15	192.89	1.976	192.41	1.96	2.004	439	145.5		-0.81%	-0.05%	-0.91%	-0.26%				
16	194.44	1.989	194.82	1.987	2.003	477	153.8		-0.10%	-0.10%	-0.30%	0.20%				
17	196.22	2.008	196.57	2.008	2	495	156.3		0.00%	-0.25%	-0.50%	0.18%	27.3%		-0.4%	118.2
18	193.17	1.986	193.58	1.98	2.003	450	146.1		-0.30%	-0.10%	-0.50%	0.21%				
			90 Day Ambient					Date 10-Jun-08								
19	195.68	2.01	194.69	2.002	2.007	540	171.5		-0.25%	0.10%	-0.20%	-0.51%				
20	193.89	2.006	193.09	2.001	2.008	546	173.6	174.8	-0.25%	0.15%	0.05%	-0.41%	26.0%		-0.2%	116.6
21	194.29	2.02	193.49	1.992	2.005	559	179.4		-0.40%	0.00%	-0.40%	-0.41%				
22	193.27	2.006	192.9	2.004	2.008	502	159.2		-0.10%	0.15%	0.20%	-0.19%				
23	194.55	2.002	194.27	2.016	2.01	492	154.1	165.9	-0.20%	0.25%	0.30%	-0.14%	25.8%		0.0%	115.9
24	194	2.007	193.44	1.995	2.004	579	184.5		-0.40%	-0.05%	-0.50%	-0.29%				

Prep Date 3/12/2008

Description

L-CV-33-12 5053g Soil L @33% with 455.9g Type V cement(12%)

Condition Samples	As mixed		7 Day 100 F					Date									
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	
1	195.89	1.971	195.04	1.971	2.004	614	201.2		0.00%	-0.05%	-0.10%	-0.43%		119.3			
2	194.47	1.983	194.83	1.975	2.003	580	189.3	201	-0.40%	-0.10%	-0.60%	-0.33%		119.0		-0.5%	127.2
3	195.73	1.988	195.16	1.975	2.005	655	213.8		-0.65%	0.00%	-0.65%	20.15%		143.4			
4	192.51	1.953	193.01	1.953	2.006	444	148.2		0.00%	0.05%	0.10%	0.26%		118.9			
5	194.57	1.98	195.16	1.979	2.006	520	169.1	156	-0.05%	0.05%	0.05%	0.30%	26.6%		0.0%	118.8	
6	195.95	1.994	196.73	1.991	2.005	467	150.0		-0.15%	0.00%	-0.15%	0.40%		119.0			
			7 Day Ambient					Date									
7	196.54	2.01	196.35	2.004	2.004	480	152.2		-0.30%	-0.05%	-0.40%	-0.10%		118.1			
8	199.11	2.038	198.89	2.04	2.004	494	151.1	149	0.10%	-0.05%	0.00%	-0.11%	26.2%		-0.3%	118.0	
9	197.05	2.006	196.52	2	2.004	454	144.5		-0.30%	-0.05%	-0.40%	-0.27%		118.4			
10	196.24	2.028	197.14	2.024	2.006	476	147.9		-0.20%	0.05%	-0.10%	0.46%		117.2			
11	197.21	2.03	198.08	2.023	2.004	540	168.0	156	-0.34%	-0.05%	-0.44%	0.44%	26.0%		-0.2%	118.0	
12	197.71	2.025	198.54	2.016	2.008	489	153.2		-0.44%	0.15%	-0.15%	0.42%		118.2			
			28 Day Ambient					Date 10-Apr									
13	195.96	2.02	195.5	2.015	2.003	669	209.8		-0.25%	-0.10%	-0.45%	-0.23%		117.1			
14	194.92	2.003	194.55	1.995	2.02	637	203.0	212	-0.20%	0.75%	1.30%	-0.19%	25.7%		0.1%	116.5	
15	197.39	2.035	197.04	2.03	2.003	725	224.0		-0.25%	-0.10%	-0.44%	-0.18%		117.1			
16	198.24	2.033	198.83	2.03	2.005	599	187.3		-0.15%	0.00%	-0.15%	0.30%		117.9			
17	197.38	2.023	198.35	2.027	2.001	489	151.5	180	-0.05%	-0.20%	-0.45%	0.49%	26.5%		-0.4%	118.2	
18	197.38	2.026	197.93	2.019	2.002	740	231.1		-0.35%	-0.15%	-0.64%	0.28%		118.4			
			90 Day Ambient					Date 10-Jun-08 #DIV/0!									
19	197.98	2.02	197.31	2.017	2.009	828	259.1		-0.15%	0.20%	0.25%	-0.34%		117.3			
20	198.38	2.054	198.07	2.048	2.005	645	195.8	216.3	-0.29%	0.00%	-0.29%	-0.66%	25.0%		0.0%	116.5	
21	197.03	2.035	195.94	2.032	2.007	629	194.0		-0.15%	0.10%	0.05%	-0.55%		115.9			
22	197.86	2.045	198.03	2.039	2.006	687	210.4		-0.29%	0.05%	-0.19%	0.09%		116.8			
23	195.9	2.025	195.3	2.023	1.999	707	220.0	216.8	-0.10%	-0.30%	-0.70%	-0.31%	25.0%		-0.3%	117.0	
24	195.51	2.006	195.05	1.998	2.008	690	220.1		-0.40%	0.15%	-0.10%	-0.24%		117.2			

Prep Date 3/12/2008

Description

L CV-35-16 5131g Soil L @35% with 608.1g Type V cement(

Condition Samples	As mixed		7 Day 100 F					Date								
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens
1	199.85	2.02	199.25	2.016	2.007	572	179.2		-0.20%	0.10%	0.00%	-0.30%		118.8		
2	197.45	2.003	197.03	1.987	2.004	494	159.3	173	-0.80%	-0.05%	-0.90%	-0.21%	27.5%		-0.3%	119.0
3	198.07	2.004	197.63	1.996	2.008	561	179.3		-0.40%	0.15%	-0.10%	-0.22%		118.9		
4	197.05	2.001	197.7	2	2.006	507	161.4		-0.05%	0.05%	0.05%	0.33%		118.9		
5	199.45	2.022	200.2	2.025	2.005	448	139.1	165	0.15%	0.00%	0.15%	0.38%	27.5%		-0.1%	119.2
6	196.46	1.994	197.3	1.985	2.005	600	193.9		-0.45%	0.00%	-0.45%	0.43%		119.7		
			7 Day Ambient					Date								
7	196.19	1.992	196.06	1.988	2.006	460	148.5		-0.30%	0.05%	-0.20%	-0.07%		118.7		
8	197.54	2.005	197.35	2.005	2.002	688	217.9	171	0.00%	-0.15%	-0.30%	-0.10%	27.3%		-0.4%	118.7
9	195.1	1.99	194.78	1.982	2.003	450	145.9		-0.40%	-0.10%	-0.60%	-0.16%		118.6		
10	198.83	2.023	199.09	2.024	2.008	480	149.2		0.05%	0.15%	0.35%	0.13%		118.1		
11	195.38	1.986	197.24	2.005	2.007	450	142.5	149	0.45%	0.10%	0.65%	0.95%	28.0%		0.5%	118.2
12	200.04	2.037	200.79	2.04	2.008	508	155.4		0.15%	0.15%	0.45%	0.37%		118.2		
			28 Day Ambient					Date 4/10/2008								
13	197.8	2.009	197.48	2.016	2.005	614	192.4		0.35%	0.00%	0.35%	-0.16%		117.9		
14	197.25	2.016	197.07	2.02	2.006	587	183.2	203	0.20%	0.05%	0.30%	-0.09%	27.5%		0.1%	117.7
15	194.27	1.99	194.04	1.988	2.003	727	234.2		-0.10%	-0.10%	-0.30%	-0.12%		117.8		
16	194.39	1.99	195.02	1.984	2.005	475	153.6		-0.30%	0.00%	-0.30%	0.32%		118.4		
17	196.94	2.025	197.47	2.01	2.005	635</										

Prep Date 4/23/2008

Description L-L-33-4 5291g L@ 33% with 159g Lime(4%)

As mixed			7 Day 100 F											Date 5/1/2008			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens				
1	200.1	2.059	199.6	2.078	2.007	488	143.9	0.92%	0.10%	1.12%	-0.25%	115.4					
4	198.54	2.061	198.16	2.059	2.01	440	132.1	-0.10%	0.25%	0.40%	-0.19%	115.3	0.8%				
7	195.71	2.025	195.23	2.035	2.008	484	148.8	0.49%	0.15%	0.79%	-0.25%	115.2					
10	194.77	2.031	194.58	2.038	2.007	572	175.3	-0.34%	0.10%	0.54%	-0.10%	114.7	0.5%				
19	195.32	2.042	195.55	2.044	2.009	630	192.0	0.10%	0.20%	0.50%	-0.19%	114.7					
	194.95	2.03	194.78	2.036	2.008	608	186.7	0.30%	0.15%	0.60%	-0.09%	114.8					
As mixed			7 Day Ambient											Date 22-May-08			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens				
2	197.2	2.045	197.25	2.042	2.005	372	113.6	-0.15%	0.00%	-0.15%	0.03%	116.3					
3	199.37	2.064	199.27	2.06	2.008	450	135.0	-0.19%	0.15%	0.11%	-0.05%	116.1	0.2%				
5	194.2	2.004	194.1	2.009	2.008	459	144.8	0.25%	0.15%	0.55%	-0.05%	116.0					
10	195.92	2.042	196.56	2.047	2.01	476	144.6	0.24%	0.25%	0.75%	0.33%	115.0					
11	194.01	2.03	193.91	2.02	2.009	530	165.4	-0.49%	0.20%	-0.10%	-0.05%	115.1	0.7%				
19	194.95	2.03	193.95	2.049	2.01	562	170.4	0.94%	0.25%	1.44%	-0.51%	113.4					
As mixed			28 Day Ambient											Date 22-May-08			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens				
12	195.5	2.05	195.2	2.059	2.011	611	183.5	0.44%	0.30%	1.03%	-0.15%	113.9					
13	193.41	2.02	193.1	2.025	2.008	690	214.2	0.25%	0.15%	0.55%	-0.16%	114.5	1.2%				
14	192.96	2.0	192.8	2.028	2.01	693	214.5	1.40%	0.25%	1.91%	-0.08%	113.9					
16	190.84	2.006	190.8	2.003	2.005	740	234.8	-0.15%	0.00%	-0.15%	-0.02%	114.7					
17	198.19	2.063	198.17	2.065	2.007	703	209.9	0.10%	0.10%	0.30%	-0.01%	114.2	0.1%				
18	194.02	2.048	193.94	2.052	2.005	683	206.5	0.20%	0.00%	0.20%	-0.04%	113.8					
As mixed			90 Day Ambient											Date 22-May-08			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens				
15	193.26	2.014	192.81	2.015	2.007	705	221.1	0.05%	0.10%	0.26%	-0.23%	115.0					
20	191.09	2.008	190.49	2.006	2.006	751	237.6	-0.10%	0.05%	0.00%	-0.31%	114.2	0.2%				
21	185.85	1.913	185.07	1.917	2.005	753	260.9	0.21%	0.00%	0.21%	-0.42%	116.2					
22	189.66	1.976	189.21	1.994	2.007	706	226.1	0.91%	0.10%	1.11%	-0.24%	114.0					
23	192.28	1.999	191.97	2.007	2.01	532	168.2	0.40%	0.25%	0.90%	-0.16%	114.6	0.9%				
24	192.58	2.009	192.19	2.012	2.009	653	205.4	0.15%	0.20%	0.55%	-0.20%	114.6					

Prep Date 5/9/2008

Description L-L-33-6 5000g Soil L @ 33% with 227.3g Lime(6%) add 1% water

As mixed			7 Day 100 F											Date 16-May-08			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens				
1	201.27	2.075	200.8	2.075	2.008	691	204.3	0.00%	0.15%	0.30%	-0.23%	116.2					
2	197.2	2.02	196.6	2.015	2.005	701	219.8	-0.25%	0.00%	-0.25%	-0.30%	117.5	0.0%				
3	194.45	1.998	193.9	1.995	2.005	780	249.5	-0.15%	0.00%	-0.15%	-0.28%	117.0					
4	197.21	2.022	196.6	2.025	2.001	686	213.0	0.15%	-0.20%	-0.25%	-0.31%	117.4	0.2%				
5	196.5	2.034	196.5	2.041	2.009	731	223.4	0.34%	0.20%	0.74%	-0.51%	114.9	0.2%				
6	196.58	2.017	196.7	2.017	2.006	796	249.1	0.00%	0.05%	0.10%	-0.45%	116.7	116.3				
As mixed			7 Day Ambient											Date 16-May-08			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens				
7	198.11	2.05	197.9	2.055	2.008	424	127.8	0.24%	0.15%	0.54%	-0.11%	115.6					
8	193.08	1.983	192.8	1.978	2.006	453	147.4	-0.25%	0.05%	-0.15%	-0.15%	117.2	0.5%				
9	195.47	2.02	195.3	2.02	2.015	468	146.0	0.00%	0.50%	1.00%	-0.09%	115.3					
10	195.3	2.02	194.3	2.025	2.008	496	154.0	0.25%	0.05%	0.35%	-0.51%	115.4					
11	194.52	2.005	193.6	2.018	2.008	501	156.6	0.65%	0.05%	0.75%	-0.47%	115.4	0.6%				
12	197.59	2.051	196.69	2.056	2.01	511	153.9	0.24%	0.25%	0.74%	-0.46%	114.6					
As mixed			28 Day Ambient											Date 6-Jun-08			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens				
13	196.27	2.024	196	2.025	2.005	681	211.4	0.05%	0.00%	0.05%	-0.14%	90.0					
14	197.77	2.025	197.41	2.038	2.01	710	217.7	0.64%	0.25%	1.14%	-0.18%	116.1	0.6%				
15	196.29	2.024	196.07	2.029	2.01	711	219.9	0.25%	0.25%	0.75%	-0.11%	115.8					
16	194.38	2.01	194.16	2.005	2.01	719	227.7	-0.25%	0.25%	0.25%	-0.11%	116.0					
17	196.33	2.027	196.14	2.026	2.008	805	249.7	-0.05%	0.15%	0.25%	-0.10%	116.2	0.4%				
18	196.9	2.04	196.7	2.047	2.008	760	230.9	0.34%	0.15%	0.64%	-0.10%	115.4					
As mixed			90 Day Ambient											Date 7-Aug-08			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens				
19	196.38	2.04	195.41	2.038	2.008	863	264.6	-0.10%	0.15%	0.20%	-0.49%	115.1					
20	193.67	2.002	193.15	2.007	2.007	755	238.7	0.25%	0.10%	0.45%	-0.27%	115.6	0.3%				
21	195.4	2.01	194.45	2.014	2.007	741	232.6	0.20%	0.10%	0.40%	-0.49%	116.0					
22	192.2	1.985	191.9	1.993	2.009	732	234.6	0.40%	0.20%	0.80%	-0.16%	115.5					
23	196.31	2.035	195.87	2.029	2.009	826	255.5	-0.29%	0.20%	0.10%	-0.22%	115.8	0.5%				
24	194.44	2.04	194.01	2.041	2.009	696	212.7	0.05%	0.20%	0.45%	-0.22%	114.0					

Prep Date 5/9/2008

Description L-L-34-8 5000g of Soil L @ 34% with 303.12g Lime(8%) add 2% water(76g)

As mixed			7 Day 100 F											Date 16-May-08			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens				
1	198.34	2.048	195.8	2.05	2.015	648	196.3	0.10%	0.50%	1.10%	-0.28%	113.9					
2	198.78	2.038	198.5	2.04	2.005	747	228.5	0.10%	0.00%	0.10%	-0.14%	117.2	0.5%				
3	191.51	1.98	191	1.98	2.009	799	259.5	0.00%	0.20%	0.40%	-0.27%	115.7					
4	191.21	1.974	190.3	1.961	2.01	769	254.6	-0.66%	0.25%	-0.16%	-0.48%	116.3					
5	191.88	1.975	190.9	1.985	2.006	723	233.6	0.51%	0.05%	0.61%	-0.51%	115.7	0.3%				
6	193.43	1.985	192.5	1.986	2.009	800	258.3	0.05%	0.20%	0.45%	-0.48%	116.2					
As mixed			7 Day Ambient											Date 16-May-08			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens				
7	194.94	2.018	194.8	2.005	2.008	457	144.7	-0.64%	0.15%	-0.35%	-0.07%	116.6					
8	195.92	2.02	195.7	2.025	2.01	467	145.0	0.25%	0.25%	0.75%	-0.11%	115.8	0.1%				
9	196.23	2.031	196	2.025	2.008	480	149.0	-0.30%	0.15%	0.00%	-0.12%	116.2					
10	194.67	2.01	193.71	2.005	2.005	550	174.2	-0.25%	0.00%	-0.25%	-0.49%	116.3					
11	192.34	1.998	191.45	1.999	2.006	530	168.9	0.05%	0.05%	0.15%	-0.46%	115.2	-0.1%				
12	195.34	2.027	194.39	2.023	2.006	481	149.6	-0.20%	0.05%	-0.10%	-0.49%	115.6					
As mixed			28 Day Ambient											Date 6-Jun-08			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens				
13	194.44	2.02	194.19	2.021	2.008	717	223.5	0.05%	0.15%	0.35%	-0.13%	89.1					
14	194.99	2.028	194.59	2.023	2.009	732	227.7	-0.25%	0.20%	0.15%	-0.21%	115.4	0.1%				
15	193.36	2.013	192.89	2.004	2.007	793	251.4	-0.45%	0.10%	-0.25%	-0.24%	115.7					
16	194.76	2.02	194.63	2.026	2.005	831	257.8	0.30%	0.00%	0.30%	-0.07%	115.7					
17	192.63	1.995	192.52	2.004	2.007	808	256.2	0.45%	0.10%	0.65%	-0.06%	115.4	0.4%				
18	192.87	1.996	192.72	1.993	2.008	750	240.4	-0.15%	0.15%	0.15%	-0.08%	116.1					
As mixed			90 Day Ambient											Date #DIV/0!			
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	S											

Prep Date 2/19/2008

Description

Soil S with no stabilizer

Condition	As mixed	
Samples	Weight (g)	Height (in)
11.6		
14.10%		
16.50%		
19.90%		
24.30%		
Target		
Dry	185.05	2.027
13.80%	181.55	1.79
16.80%	209.36	1.962
19.80%	202.38	1.902
24.30%	191.1	1.84

Initial												Date											
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens		Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	
186.1	2.046	2.005	347	105.5	#DIV/0!	0.00%	18.87%	#DIV/0!	#DIV/0!	11.6%	98.1	201.69	2.053	2.005	320	96.7	#DIV/0!	0.00%	#DIV/0!	#DIV/0!	14.1%	103.7	
209.42	1.976	2.005	240	78.3	#DIV/0!	0.00%	#DIV/0!	#DIV/0!	16.5%	109.5	210.44	1.935	2.005	220	74.8	#DIV/0!	0.00%	#DIV/0!	#DIV/0!	19.9%	109.2		
187.96	1.834	2.005	68	25.7	#DIV/0!	0.00%	#DIV/0!	#DIV/0!	24.3%	99.3													
3 Day Soaked												Date											
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens		Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	
201.14	2.188	2.104	17	4.5	7.94%	4.94%	18.87%	8.69%	20.8%	83.2	196.19	1.904	2.073	27	9.5	6.37%	3.39%	13.71%	8.06%	22.3%	94.9		
230.17	2.132	2.093	14	3.9	8.66%	4.39%	18.41%	9.94%	27.5%	93.5	211.61	1.967	2.043	33	10.9	3.42%	1.90%	7.37%	4.56%	23.9%	100.7		
196.67	1.868	2.046	27	9.9	1.52%	2.04%	5.72%	2.91%	25.8%	96.8													

Prep Date 2/27/2008

Description

S-CI II-23-6 5200g soil S @23% +254g Type I II Cement(6%)

Condition	As mixed	
Samples	Weight (g)	Height (in)
1	216.88	2.118
2	206.18	2.001
3	205.89	2.02
4	205.76	2.017
5	205.91	2.02
6	206.14	2.022
7	206.73	2.034
8	205.31	2.025
9	205.68	2.035
10	204.62	2.038
11	204.89	2.011
12	203.62	2.005
13	204.33	1.988
14	203.71	2.014
15	202.97	2
16	205.05	2.001
17	204.89	2.014
18	204.15	2.017
19	204.39	2.022
20	204.62	2.015
21	203.7	1.987
22	204.42	2.016
23	203.54	2
24	203.38	2.007

7 Day 100 F												Date 3/5/2008											
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
216.47	2.118	2.004	404	114.7	132.7	0.00%	-0.05%	-0.10%	-0.19%	19.7%	123.2	205.44	2.001	2.003	432	137.4	132.7	0.00%	-0.10%	-0.20%	-0.36%	19.7%	123.9
205.36	2.014	2.006	465	146.0	132.7	-0.30%	0.05%	-0.20%	-0.26%	19.7%	122.7	206.87	2.02	2.005	395	123.3	118.9	0.15%	0.00%	0.15%	0.54%	20.4%	123.3
206.87	2.02	2.005	395	123.3	118.9	0.15%	0.00%	0.15%	0.54%	20.4%	123.3	207.04	2.031	2.006	379	117.0	118.9	0.54%	0.05%	0.64%	0.56%	20.4%	122.6
206.92	2.036	2.008	379	116.4	118.9	0.69%	0.15%	0.99%	0.38%	20.4%	122.0												
7 Day Ambient												Date 3/5/2008											
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
206.36	2.038	2.003	373	114.3	115.2	0.20%	-0.10%	0.00%	-0.18%	19.4%	122.2	205.17	2.03	2	382	118.0	115.2	0.25%	-0.25%	-0.25%	-0.07%	19.4%	122.3
205.56	2.031	2.006	367	113.3	115.2	-0.20%	0.05%	-0.10%	-0.06%	19.4%	121.7	206.39	2.032	2.009	328	101.1	110.5	-0.29%	0.20%	0.10%	0.87%	20.4%	121.8
206.47	2.019	2.005	352	109.9	110.5	0.40%	0.00%	0.40%	0.77%	20.4%	123.1	205.29	2.006	2.004	381	120.6	110.5	0.05%	-0.05%	-0.05%	0.82%	20.4%	123.3
205.29	2.006	2.004	381	120.6	110.5	0.05%	-0.05%	-0.05%	0.82%	20.4%	123.3												
28 Day Ambient												Date 3/26/2008											
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
203.4	1.977	2.004	439	143.0	135.8	-0.55%	-0.05%	-0.65%	-0.46%	19.4%	124.0	203.29	1.997	1.999	370	118.1	135.8	-0.84%	-0.30%	-1.44%	-0.21%	19.4%	123.3
202.36	1.991	1.999	455	146.1	135.8	-0.45%	-0.30%	-1.04%	-0.30%	19.4%	123.1	206.29	2.009	2.006	346	109.2	107.5	0.40%	0.05%	0.50%	0.60%	19.7%	123.5
205.94	2.008	2.006	323	102.0	107.5	-0.30%	0.05%	-0.20%	0.51%	19.7%	123.4	205.55	2.008	2.008	353	111.5	107.5	-0.45%	0.15%	-0.15%	0.69%	19.7%	122.9
205.55	2.008	2.008	353	111.5	107.5	-0.45%	0.15%	-0.15%	0.69%	19.7%	122.9												
90 Day Ambient												Date 5/27/2008											
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
202.82	2.003	1.999	465	147.6	143.4	-0.94%	-0.30%	-1.53%	-0.77%	11.7%	122.7	203.32	2.009	1.997	435	137.2	143.4	-0.30%	-0.40%	-1.09%	-0.64%	11.7%	122.8
204.44	1.987	2	451	145.4	143.4	0.00%	-0.25%	-0.50%	-0.62%	11.7%	123.3	204.52	2.019	2.002	316	98.7	100.8	0.15%	-0.15%	-0.15%	0.05%	18.8%	122.3
204.52	2.019	2.002	316	98.7	100.8	0.15%	-0.15%	-0.15%	0.05%	18.8%	122.3	204.5	2.004	2.003	329	104.3	100.8	0.20%	-0.10%	0.00%	0.47%	18.8%	123.1
204.5	2.004	2.003	329	104.3	100.8	0.20%	-0.10%	0.00%	0.47%	18.8%	123.1	204.32	1.995	2.003	311	99.5	100.8	-0.60%	-0.10%	-0.80%	0.46%	18.8%	123.6
204.32	1.995	2.003	311	99.5	100.8	-0.60%	-0.10%	-0.80%	0.46%	18.8%	123.6												

Prep Date 2/27/2008

Description

S-CI II-24-10 5200g soil S at 24% +423g Type I II Cement

Condition	As mixed	
Samples	Weight (g)	Height (in)
1	206.56	1.978
2	207.46	2
3	207.34	1.999
4	208.92	2.029
5	207.05	1.991
6	207.47	2.001
7	207.2	2.004
8	207.5	2.005
9	207.84	2.016
10	206.41	1.992
11	207.08	2.012
12	207.12	1.989
13	207.59	2.011
14	207.37	2.015
15	208.04	2.049
16	207.32	2.021
17	206.64	2.015
18	206.79	2.01
19	206.99	2.011
20	207.28	2.033
21	205.64	2.023
22	206.61	2.002
23	207.9	2.014
24	207.05	2.021

7 Day 100 F												Date											
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
205.96	1.97	2.005	587	192.6	196.4	-0.40%	0.00%	-0.40%	-0.29%	20.1%	125.9	207.03	1.978	2.004	621	202.1	196.4	-1.10%	-0.05%	-1.20%	-0.21%	20.1%	126.2
206.59	2.005	2.004	614	194.5	196.4	0.30%	-0.05%	0.20%	-0.36%	20.1%	124.2	209.7	2.017	2.003	512	160.2	169.2	-0.59%	-0.10%	-0.79%	0.37%	20.2%	125.4
207.79	1.997	2.002	523	167.0	169.2	0.30%	-0.15%	0.00%	0.36%	20.2%	125.7	210.13	1.99	2.006	561	180.4	169.2	-0.55%	0.05%	-0.45%	1.28%	20.2%	127.0
210.13	1.99	2.006	561	180.4	169.2	-0.55%	0.05%	-0.45%	1.28%	20.2%	127.0												
7 Day Ambient												Date											
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
206.99	1.993	2.005	593	161.2	175.8	-0.55%	0.00%	-0.55%	-0.10%	19.8%	125.1	207.23	2.005	2.004	562	178.0	175.8	0.00%	-0.05%	-0.10%	-0.13%	19.8%	124.6
207.77	2.025	2.005	606	188.2	175.8	0.45%	0.00%	0.45%	-0.03%	19.8%	123.5	207.57	1.995	2.004	478	152.9	154.8	0.15%	-0.05%	0.05%	0.56%	20.5%	125.4
208.03	2.004	2.018	497	157.6	154.8	-0.40%	0.65%	0.90%	0.46%	20.5%	123.4	208.04	1.991	2.008	479	153.9	154.8	0.10%	0.15%	0.40%	0.44%	20.5%	125.4
208.04	1.991	2.008	479	153.9	154.8	0.10%	0.15%	0.40%	0.44%	20.5%	125.4												
28 Day Ambient												Date											
Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
207.17	2.004	2.004	583	184.8	201.8	-0.35%	-0.05%	-0.45%	-0.20%	19.9%	124.6	206.7	2.007	2.002	620	196.0	201.8	-0.40%	-0.15%	-0.69%	-0.32%	19.9%	124.4
207.6	2.03	2.001	727	224.6	201.8	-0.93%	-0.20%	-1.32%	-0.21%	19.9%	123.6	208.68	2.012	2.005	488	153.5	149.9	-0.45%	0.00%	-0.45%	0.66%	20.5%	124.9
208.68	2.012	2.005	488	153.5	149.9	-0.45%	0.00%	-0.45%	0.66%	20.5%	124.9	207.77	2.025	2.004	464	144.1	149.9	0.50%	-0.05%	0.40%	0.55%	20.5%	123.7
207.77	2.025	2.004	464	144.1	149.9	0.50%	-0.05%	0.40%	0.55%	20.5%	123.7	207.78	2.008	2.005	482</								

Prep Date 3/3/2008 8:00 AM

Description S-CI II-25-16 5289g Soil S @ 25% with 16% Type II Cement (677g)

Condition Samples	As mixed		7 Day 100 F										Date 3/10/2008 11:00 AM									
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens						
1	208.69	2.028	209.27	2.019	2.006	544	169.9		-0.44%	0.05%	-0.34%	-0.20%										
2	208.62	2.006	207.71	2.007	2.005	502	158.7	164.1	0.05%	0.00%	0.05%	-0.44%	19.6%		-0.2%	124.7						
3	208.26	2.009	207.36	2.004	2.004	516	163.6		-0.25%	-0.05%	-0.35%	-0.43%										
4	208.99	2.016	210.35	2.005	2.004	428	135.6		-0.55%	-0.05%	-0.64%	0.65%										
5	208.44	2.011	210.12	2.008	2.005	477	150.6	140.0	-0.15%	0.00%	-0.15%	0.81%	20.1%		-0.2%	126.1						
6	208.18	1.997	209.27	1.998	2.006	420	134.0		0.05%	0.05%	0.15%	0.52%										
			7 Day Ambient										Date 3/10/2008									
7	208.08	2.017	207.84	2.02	2.003	483	150.7		0.15%	-0.10%	-0.05%	-0.12%										
8	207.8	2.007	207.67	2.001	2.003	892	283.6	197.9	-0.30%	-0.10%	-0.50%	-0.06%	19.9%		-0.4%	124.9						
9	208.1	2.009	207.53	1.996	2.004	499	159.5		-0.65%	-0.05%	-0.75%	-0.27%										
10	207.4	2.016	209.99	2.028	2.005	465	144.0		0.60%	0.00%	0.60%	1.25%										
11	207.9	2.009	209.05	2.003	2.002	420	133.3	143.3	-0.30%	-0.15%	-0.60%	0.55%	20.6%		0.0%	125.3						
12	207.62	2.016	209.4	2.023	2.001	491	152.8		0.35%	-0.20%	-0.05%	0.86%										
			28 Day Ambient										Date 3/31/2008									
13	205.71	2.002	205.36	2.006	2.008	592	187.3		0.20%	0.15%	0.50%	-0.17%										
14	205.71	2.011	205.43	2.008	2.009	559	176.5	178.8	-0.15%	0.20%	0.25%	-0.14%	19.1%		0.3%	122.9						
15	204.82	1.997	204.39	2.002	2.004	543	172.5		0.25%	-0.05%	0.15%	-0.21%										
16	205.13	2.001	207.58	2.007	2.015	516	163.1		0.30%	0.50%	1.30%	1.19%										
17	204.42	1.986	206.57	1.985	2.004	468	151.2	161.0	-0.05%	-0.05%	-0.15%	1.05%	20.7%		0.2%	124.8						
18	206.08	2.003	207.77	1.995	2.003	527	168.6		-0.40%	-0.10%	-0.60%	0.82%										
			91 Day Ambient										Date 6/2/2008									
19	206.6	2.017	205.53	2.022	2.002	600	186.9		0.25%	-0.15%	-0.05%	-0.41%										
20	206.33	2.026	205.28	2.012	2.001	571	179.6	180.9	-0.69%	-0.20%	-1.09%	0.26%	17.6%		-0.6%	123.3						
21	206.37	1.999	204.1	1.988	2.004	547	176.2		-0.55%	-0.05%	-0.65%	-0.02%										
22	204.74	2.003	206.8	2.004	2.003	448	142.0		0.05%	-0.10%	-0.15%	#REF!										
23	204.15	1.998	206.06	1.994	2.001	420	134.5	139.8	-0.20%	-0.20%	-0.60%	#REF!	20.3%		0.1%	124.5						
24	204.84	2.004	208.76	2.024	2.006	460	143.0		1.00%	0.05%	1.10%	1.91%										

Prep Date 3/3/2008 10:15am

Description S-FC-23-10 5200g Soil S @23% with 10% Class C Fly ash (423g)

Condition Samples	As mixed		7 Day 100 F										Date 3/10/2008									
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens						
1	210.18	1.994	209.74	2.007	2.007	381	120.4		0.65%	0.10%	0.85%	-0.21%										
2	210.23	2.001	209.3	1.993	2.001	378	121.2	116.3	-0.40%	-0.20%	-0.80%	-0.44%	19.2%		-0.2%	126.5						
3	208.25	1.989	208.26	1.981	2.003	331	107.4		-0.40%	-0.10%	-0.60%	-0.47%										
4	208.72	1.99	217.86	2.043	2.032	52	15.9		2.66%	1.35%	5.45%	3.88%										
5	208.38	2.001	219.68	2.064	2.048	43	12.9	15.0	3.15%	2.14%	7.62%	4.92%	25.7%		6.7%	123.7						
6	209.44	2.003	219.36	2.062	2.045	54	16.2		2.95%	2.00%	7.09%	4.74%										
			7 Day Ambient										Date 3/10/2008									
7	208.89	1.999	208.64	1.996	2.003	336	107.4		-0.15%	-0.10%	-0.35%	-0.12%										
8	209.32	2	209.24	1.995	2.004	316	101.1	100.0	-0.25%	-0.05%	-0.35%	-0.04%	19.2%		-0.5%	126.2						
9	210.06	2.016	209.45	2.01	2	290	91.4		-0.30%	-0.25%	-0.79%	-0.29%										
10	208.68	2.017	224.4	2.103	2.05	38	10.9		4.26%	2.24%	9.00%	7.02%										
11	208.82	2.02	223.92	2.105	2.05	35	10.1	10.4	4.21%	2.24%	8.94%	6.72%	27.5%		8.9%	122.8						
12	209.95	2.02	224.78	2.103	2.05	35	10.1		4.11%	2.24%	8.83%	7.06%										
			28 Day Ambient										Date 3/31/2008									
13	209.66	2.02	209.22	2.008	2.003	372	117.5		-0.59%	-0.10%	-0.79%	-0.21%										
14	208.4	2.001	207.84	2.006	2.003	351	111.1	115.0	0.25%	-0.10%	0.05%	-0.22%	19.6%		-0.4%	125.6						
15	207.58	1.988	206.92	1.984	2.001	360	116.4		-0.20%	-0.20%	-0.60%	-0.32%										
16	208	1.988	217.39	2.054	2.038	61	18.4		2.80%	1.65%	6.21%	4.51%										
17	207.71	2.003	217.33	2.055	2.027	67	20.2	21.7	2.60%	1.10%	4.86%	4.63%	24.6%		5.1%	124.2						
18	208.12	2	215.64	2.034	2.03	86	26.5		1.70%	1.25%	4.25%	3.61%										
			91 Day Ambient										Date 6/2/2008									
19	207.68	1.988	206.07	1.979	1.999	369	120.0		-0.45%	-0.30%	-1.05%	-0.78%										
20	207.23	1.995	205.74	1.991	2.001	399	128.2	124.3	-0.20%	-0.20%	-0.60%	-0.72%	14.6%		-0.8%	125.6						
21	207.24	1.986	206.09	1.979	2.001	384	124.8		-0.35%	-0.20%	-0.75%	-0.55%										
22	207.26	2	212.54	2.021	2.018	110	34.3		1.05%	0.65%	2.36%	2.55%										
23	207.85	2.001	213.41	2.029	2.023	88	27.2	29.6	1.40%	0.90%	3.23%	2.68%	23.6%		3.0%	124.7						
24	206.58	1.984	212.33	2.021	2.02	88	27.4		1.86%	0.75%	3.39%	2.78%										

Prep Date 3/3/2008 1:00 PM

Description S-FC-23-15 5200g Soil S @23% with 15% Class C Fly Ash (634.7g)

Condition Samples	As mixed		7 Day 100 F										Date 3/10/2008									
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens						
1	208.26	1.997	207.72	1.981	2.004	323	104.8		-0.80%	-0.05%	-0.90%	-0.26%										
2	208.22	1.987	207.82	1.986	2.004	337	108.8	111.7	-0.05%	-0.05%	-0.15%	-0.19%	19.5%		-0.2%	125.9						
3	208.45	1.97	205.88	1.975	2.006	374	121.6		0.46%	0.05%	0.56%	-0.28%										
4	207.33	1.987	215.82	2.037	2.028	74	22.7		2.52%	1.15%	4.88%	4.09%										
5	205.17	1.963	213.58	2.025	2.039	49	15.2	23.3	3.16%	1.70%	6.69%	4.10%	24.5%		5.0%	124.4						
6	208.63	1.997	215.57	2.04	2.018	105	32.1		2.15%	0.65%	3.48%	3.33%										
			7 Day Ambient										Date 3/10/2008									
7	206.95	1.977	206.44	1.97	2.003	332	108.9		-0.35%	-0.10%	-0.55%	-0.25%										
8	208.5	1.985	207.44	1.983	2.002	307	99.4	103.0	-0.10%	-0.15%	-0.40%	-0.51%	19.5%		-0.6%	126.3						
9	208.81	2.012	208.69	1.998	2.002	316	100.8		-0.70%	-0.15%	-0.99%	-0.06%										
10	208.06	2.007	221.07	2.082	2.034	67	19.7		3.74%	1.45%	6.76%	5.74%										
11	207.84	2	220.12	2.076	2.049	44	13.0	17.1	3.80%	2.19%	8.41%	5.91%	26.0%		7.6%	123.2						
12	208.33	2.004	220.45	2.083	2.04	63	18.5		3.94%	1.75%	7.60%	5.82%										
			28 Day Ambient										Date 3/31/2008									
13	207.3	2	207.57	2.005	2.008	305	96.6		0.25%	0.15%	0.55%	0.13%										
14	208.81	2.008	207.97	2.01	2.007	326	102.7	95.5	0.10%	0.10%	0.30%	-0.40%	16.7%		0.6%	124.3						
15	208.27	2	209.2	2.014	2.007	278	87.3		0.70%	0.10%	0.90%	0.45%										
16	207.96	2	215.41	2.027	2.025	118	36.6		1.35%	1.00%	3.38%	3.58%										
17	208.41	2.017	217.3	2.06	2.027	85	25.5	28.9	2.13%	1.10%	4.39%	4.27%	23.9%		4.5%	124.4						
18	208.08	2.005	217.19	2.0																		

Prep Date 3/3/2008

Description S-FC-25-20 5200g S Soil @25% with 20% Class C Fly Ash (832g)

Condition		As mixed		7 Day 100 F										Date 3/10/2008			
Samples	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens			
1	208.96	2.003	2.008	222	70.3	76.5	0.10%	0.05%	0.20%	-0.33%	18.1%	125.0	0.4%	124.9			
2	209.83	2.001	2.003	255	80.9	76.5	0.10%	0.10%	0.30%	-0.34%	18.1%	125.5	0.4%	124.9			
3	209.55	2.01	2.018	250	78.2	76.5	0.40%	0.15%	0.70%	-0.28%	18.1%	124.3	0.4%	124.9			
4	209.24	1.991	2.001	170	54.1	63.9	0.50%	0.45%	1.41%	1.32%	19.7%	126.4	0.8%	126.9			
5	209.58	2.002	2.011	227	72.6	63.9	-0.25%	0.30%	0.35%	1.13%	19.7%	127.2	0.8%	126.9			
6	209.84	2.001	2.008	206	65.0	63.9	-0.40%	0.15%	0.70%	1.36%	19.7%	127.1	0.8%	126.9			
				Date 3/10/2008													
				7 Day Ambient										Date 3/10/2008			
7	209.6	2.006	2.005	217	69.6	77.8	-0.70%	0.00%	-0.70%	-0.09%	18.8%	126.6	-0.5%	126.5			
8	209.59	1.997	2.002	247	79.8	77.8	-0.60%	-0.15%	-0.90%	-0.22%	18.8%	127.2	-0.5%	126.5			
9	209.36	2.003	2.007	264	84.0	77.8	-0.15%	0.10%	0.05%	-0.12%	18.8%	125.6	-0.5%	126.5			
10	209.07	2.006	2.007	99	30.9	33.3	0.75%	0.10%	0.95%	1.94%	21.4%	126.7	1.5%	126.7			
11	209.27	2.017	2.012	117	35.6	33.3	1.39%	0.35%	2.10%	3.02%	21.4%	126.1	1.5%	126.7			
12	209.83	2.014	2.01	109	33.5	33.3	1.04%	0.25%	1.55%	3.02%	21.4%	127.3	1.5%	126.7			
				Date 3/31/2008													
				7 Day Ambient										Date 3/31/2008			
13	208.2	2.003	2.003	382	122.2	121.3	-0.40%	-0.10%	-0.60%	-0.74%	18.5%	125.0	-0.6%	125.0			
14	208.38	2.017	2.004	385	122.1	121.3	-0.64%	-0.05%	-0.74%	-0.16%	18.5%	125.1	-0.6%	125.0			
15	209.65	2.017	2.005	378	119.7	121.3	-0.59%	0.00%	-0.59%	-0.91%	18.5%	124.8	-0.6%	125.0			
16	209.11	2.006	2.018	210	66.6	54.1	-0.10%	0.65%	1.20%	1.32%	20.5%	125.7	1.3%	125.8			
17	208.18	2.003	2.01	167	52.6	54.1	-0.40%	0.25%	0.90%	1.54%	20.5%	125.9	1.3%	125.8			
18	208.57	1.998	2.012	138	43.0	54.1	1.15%	0.35%	1.86%	1.98%	20.5%	125.8	1.3%	125.8			
				Date 6/2/2008													
				91 Day Ambient										Date 6/2/2008			
19	208.73	2.005	2.006	350	110.9	115.0	0.00%	0.05%	0.10%	-0.51%	16.7%	124.6	-0.1%	125.0			
20	209.46	2.004	2.004	406	128.1	115.0	0.25%	-0.05%	0.15%	-0.54%	16.7%	125.0	-0.1%	125.0			
21	208.93	2.006	2.003	333	106.0	115.0	-0.30%	-0.10%	-0.50%	-0.44%	16.7%	125.5	-0.1%	125.0			
22	208.87	2.002	2.007	209	66.4	64.9	0.10%	0.10%	0.30%	0.97%	19.7%	126.6	0.4%	126.1			
23	208.18	2.008	2.009	213	66.9	64.9	0.25%	0.20%	0.65%	0.89%	19.7%	125.7	0.4%	126.1			
24	208.85	2.003	2.008	194	61.5	64.9	0.05%	0.15%	0.35%	0.73%	19.7%	126.0	0.4%	126.1			

Prep Date 3/6/2008 8:30am

Description S-CI II-FC-25-8_8 5100g Soil S @25% with 326.4g Type I II(8%) and 326.4g Class C Fly Ash(8%)

Condition		As mixed		7 Day 100 F										Date 3/10/2008			
Samples	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens			
1	208.52	2.002	2.001	415	133.4	131.6	-0.50%	0.10%	-0.30%	-0.34%	19.1%	126.1	0.2%	125.6			
2	208.9	1.998	2.001	365	115.6	131.6	0.35%	0.25%	0.85%	-0.43%	19.1%	124.3	0.2%	125.6			
3	209.93	1.992	2.005	455	145.7	131.6	0.10%	0.00%	0.10%	-0.35%	19.1%	126.3	0.2%	125.6			
4	210.2	2.012	2.009	291	91.5	89.9	0.00%	0.20%	0.40%	0.80%	19.8%	126.3	0.2%	126.3			
5	209.11	1.998	2.01	308	99.1	89.9	-0.45%	0.25%	0.05%	0.43%	19.8%	126.5	0.2%	126.3			
6	209.6	2.005	2.008	249	79.2	89.9	-0.20%	0.15%	0.10%	0.26%	19.8%	126.1	0.2%	126.3			
				Date 3/10/2008													
				7 Day Ambient										Date 3/10/2008			
7	209.01	1.991	2.006	334	108.1	112.6	-0.40%	0.05%	-0.30%	-0.10%	19.2%	126.7	-0.2%	126.4			
8	210.11	2.005	2.001	377	119.9	112.6	-0.20%	-0.20%	-0.60%	-0.07%	19.2%	126.9	-0.2%	126.4			
9	209.35	1.998	2.008	344	109.8	112.6	-0.05%	0.15%	0.25%	-0.08%	19.2%	125.8	-0.2%	126.4			
10	210.36	2.02	2.01	335	105.9	112.6	-0.64%	0.25%	-0.15%	1.70%	19.4%	127.7	0.0%	127.2			
11	208.85	1.992	2.008	354	113.8	112.6	-0.10%	0.15%	0.20%	0.78%	19.4%	127.6	0.0%	127.2			
12	209.6	2.006	2.006	318	101.1	112.6	-0.25%	0.05%	-0.15%	0.36%	19.4%	126.4	0.0%	127.2			
				Date 3/31/2008													
				28 Day Ambient										Date 3/31/2008			
13	209.6	2.005	2.007	500	158.8	157.6	-0.15%	0.10%	0.05%	-0.21%	18.3%	125.5	0.2%	125.7			
14	210.36	2.01	2.006	505	158.7	157.6	-0.15%	0.05%	0.25%	-0.21%	18.3%	125.4	0.2%	125.7			
15	209.04	1.982	2.008	480	155.3	157.6	0.10%	0.15%	0.40%	-0.26%	18.3%	126.2	0.2%	125.7			
16	210.14	2.007	2.007	387	121.4	121.2	0.40%	0.10%	0.60%	0.53%	19.6%	126.0	0.2%	126.4			
17	209.75	2.005	2.006	400	127.2	121.2	-0.20%	0.05%	-0.10%	0.36%	19.6%	126.5	0.2%	126.4			
18	209.68	1.994	2.007	359	115.1	121.2	-0.05%	-0.10%	0.15%	0.10%	19.6%	126.5	0.2%	126.4			
				Date 4-Jun-08													
				90 Day Ambient										Date 4-Jun-08			
19	209.95	2.002	2.001	534	167.8	178.0	0.55%	-0.25%	0.05%	-0.55%	18.2%	125.5	-0.1%	125.8			
20	209.92	2.002	2.006	579	184.1	178.0	0.05%	0.05%	0.15%	-0.50%	18.2%	125.6	-0.1%	125.8			
21	210.18	2.002	2.003	571	182.1	178.0	-0.20%	-0.10%	-0.40%	-0.56%	18.2%	126.2	-0.1%	125.8			
22	210.43	2.01	2.01	369	116.2	121.8	0.05%	0.25%	0.55%	0.70%	19.0%	126.2	0.5%	126.4			
23	210.66	2.002	2.008	422	133.8	121.8	0.10%	0.15%	0.40%	0.39%	19.0%	126.7	0.5%	126.4			
24	209.97	2.002	2.01	363	115.3	121.8	0.00%	0.25%	0.50%	0.48%	19.0%	126.3	0.5%	126.4			

Prep Date 5/8/2008

Description S-CI II-FC-23-4_4 5000g Soil S @23% with 162.6g Type I II(4%) and 162.6g Class C Fly Ash(4%)

Condition		As mixed		7 Day 100 F										Date 15-May-08			
Samples	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens			
1	197.89	1.86	2.01	330	121.7	103.1	-0.11%	0.25%	0.39%	-0.30%	20.2%	127.2	0.4%	124.9			
2	199.37	1.893	2.01	228	81.3	103.1	-0.16%	0.25%	0.34%	-0.31%	20.2%	126.0	0.4%	124.9			
3	199.76	1.888	2.008	298	106.2	103.1	0.11%	0.15%	0.41%	-4.18%	20.2%	121.6	0.4%	124.9			
4	202.41	1.89	2.012	263	91.8	102.6	1.06%	0.35%	1.77%	0.34%	19.0%	127.1	1.0%	128.0			
5	203.22	1.89	2.016	332	118.8	102.6	-0.21%	0.55%	0.89%	0.09%	19.0%	128.4	1.0%	128.0			
6	203.78	1.912	2.01	278	97.2	102.6	-0.21%	0.25%	0.29%	0.45%	19.0%	128.5	1.0%	128.0			
				Date 15-May-08													
				7 Day Ambient										Date 15-May-08			
7	206.68	1.94	2.01	281	96.1	110.7	-0.52%	0.25%	-0.02%	-0.04%	18.9%	128.2	0.2%	128.6			
8	205.89	1.915	2.01	376	131.2	110.7	-0.26%	0.25%	0.24%	-0.11%	18.9%	129.1	0.2%	128.6			
9	207.24	1.935	2.008	308	104.7	110.7	0.00%	0.15%	0.30%	-0.06%	18.9%	128.5	0.2%	128.6			
10	207.52	1.934	2.015	273	91.9	110.7	0.57%	0.50%	1.57%	0.33%	19.0%	127.6	0.2%	128.6			
11	207.14	1.921	2.004	322	108.4	110.7	1.25%	-0.05%	1.15%	0.22%	19.0%	128.6	1.2%	128.5			
12	208.52	1.933	2.01	404	134.2	110.7	1.29%	-0.25%	0.79%	0.18%	19.0%	129.1	1.2%	128.5			
				Date 5-Jun-08													
				28 Day Ambient										Date 5-Jun-08			
13	208.5	1.951	2.008	400	134.9	140.2	-0.41%	0.15%	-0.11%	-0.06%	19.2%	128.7	0.3%	128.7			
14	210.34	1.953	2.009	452	150.6	140.2	0.10%	0.20%	0.50%	-0.09%	19.2%	128.9	0.3%	128.7			
15	209.83	1.953	2.009	407	135.2	140.2	0.26%	0.20%	0.66%	-0.06%	19.2%	128.4	0.3%	128.7			
16	208.86	1.94	2.01	405	136.6	140.2	0.15%	0.25%	0.65%	0.03%	19.9%	128.8	0.4%	129.1			
17	210.42	1.963	2.01	321	106.3	131.5	-0.10%	0.25%	0.40%	0.09%	19.9%	128.7	0.4%	129.1			
18	209.98																

Prep Date 5/16/2008

Description S-CI II-FC-23-3_34970g of Soil S @ 23% with 121.21g of Type I III(3%) and 121.21g of type C Fly Ash(3%)

Condition Samples	As mixed		7 Day 100 F										Date			
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens
1	218.7	2.031	218.3	2.054	2.01	289	87.2	100.0	1.13%	0.25%	1.64%	-0.18%	18.9%	127.3		
2	216.6	2.009	216.5	2.02	2.008	354	110.5	100.0	0.55%	0.15%	0.85%	-0.05%	18.9%	128.7	0.9%	128.2
3	216.3	2.012	215.7	2.016	2.006	327	102.4	100.0	0.20%	0.05%	0.30%	-0.28%	18.9%	128.7		
4	216.8	2.008	217.25	2.034	2.006	237	72.9	73.2	1.23%	0.05%	1.40%	0.21%	19.1%	128.5		
5	217.2	2.017	217.41	2.027	2.006	253	78.4	73.2	0.50%	0.05%	0.60%	0.10%	19.1%	129.0	0.7%	128.9
6	216.9	2.025	217.29	2.025	2.006	220	68.3	73.2	0.00%	0.05%	0.10%	0.18%	19.1%	129.1		
			7 Day Ambient										Date			
7	216.3	2.009	216.3	2.018	2.012	237	74.1	94.6	0.45%	0.35%	1.15%	0.00%	19.9%	128.2		
8	217.3	2.005	217.2	2.022	2.008	306	95.3	94.6	0.85%	0.15%	1.15%	-0.05%	19.9%	129.0	0.7%	129.1
9	216.1	2.001	216.1	1.993	2.007	357	114.4	94.6	-0.40%	0.10%	-0.20%	0.00%	19.9%	130.3		
10	217.5	2.014	218	2.02	2.01	327	102.0	94.6	0.30%	0.25%	0.80%	0.23%	19.9%	129.3		
11	217	2.008	217.46	2.027	2.01	279	86.5	90.9	0.95%	0.25%	1.45%	0.21%	19.2%	128.5	0.9%	129.1
12	217	2.014	217.35	2.021	2.006	270	84.2	90.9	0.35%	0.05%	0.45%	0.16%	19.2%	129.4		
			28 Day Ambient										Date			
13	216.9	2.025	216.66	2.017	2.01	378	118.3	121.4	-0.40%	0.25%	0.10%	-0.11%	19.8%	128.2		
14	216.4	2.014	216	2.019	2.003	332	103.7	121.4	0.25%	-0.10%	0.05%	-0.18%	19.8%	129.1	0.1%	129.1
15	217.1	2.015	216.85	2.007	2.009	450	142.2	121.4	-0.40%	0.20%	0.00%	-0.12%	19.8%	129.6		
16	217.6	2.027	217.99	2.028	2.01	383	118.6	121.4	0.05%	0.25%	0.55%	0.18%	19.8%	128.8		
17	218	2.035	218.33	2.032	2.01	354	109.2	121.4	-0.15%	0.25%	0.35%	0.15%	19.8%	128.7	0.4%	128.9
18	216.7	2.018	217.1	2.013	2.01	340	106.8	121.4	-0.25%	0.25%	0.25%	0.18%	19.8%	129.2		
			90 Day Ambient										Date			
19	217.6	2.021	217.01	2.016	2.008	430	134.7	138.5	-0.25%	0.15%	0.05%	-0.27%	19.3%	129.2		
20	217.9	2.028	217.31	2.018	2.008	455	142.3	138.5	-0.45%	0.15%	-0.20%	-0.27%	19.3%	129.3	-0.1%	129.2
21	218.2	2.033	218.42	2.03	2.009	436	134.7	138.5	-0.15%	0.20%	0.25%	0.10%	19.3%	129.0		
22	217.9	2.021	218.2	2.025	2.008	408	126.7	138.5	0.20%	0.15%	0.50%	0.14%	19.2%	129.4	0.3%	129.2
23	217.2	2.021	217.34	2.019	2.008	377	117.8	138.5	-0.10%	0.15%	0.20%	0.06%	19.2%	129.2		

Prep Date 3/6/2008 10:00 AM

Description S-CI II-FF-25-8_8.5100g Soil S 225% with 326.4g Type I II(8%) and 326g Class F Fly Ash(8%)

Condition Samples	As mixed		7 Day 100 F										Date			
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens
1	209.84	2.028	208.96	2.025	2.009	357	110.8	110.8	-0.15%	0.20%	0.25%	-0.42%	19.4%	123.8		
2	209.13	2.02	208.63	2.016	2.009	351	110.0	110.8	-0.20%	0.20%	0.20%	-0.24%	19.4%	124.1	0.3%	124.0
3	207.69	2	207.16	2.003	2.008	352	111.7	110.8	0.15%	0.15%	0.45%	-0.26%	19.4%	124.2		
4	208.94	2.01	209.52	2.014	2.006	303	95.1	98.4	0.20%	0.05%	0.30%	0.28%	19.9%	125.1		
5	208.49	2.005	209.3	2.01	2.011	303	95.5	98.4	0.25%	0.30%	0.85%	0.39%	19.9%	124.6	0.7%	124.8
6	209.48	2.025	211.44	2.034	2.01	340	104.6	98.4	0.44%	0.25%	0.95%	0.94%	19.9%	124.5		
			7 Day Ambient										Date			
7	209.22	2.023	208.9	2.017	2.008	360	112.7	119.4	-0.30%	0.15%	0.00%	-0.15%	18.0%	124.3		
8	209.14	2.028	209	2.039	2.008	406	124.3	119.4	0.54%	0.15%	0.84%	-0.07%	18.0%	123.0	0.5%	123.6
9	208.16	2.011	207.71	2.018	2.008	388	121.3	119.4	0.35%	0.15%	0.65%	-0.22%	18.0%	123.6		
10	209.34	2.028	211.28	2.034	2.009	358	110.2	119.4	0.30%	0.20%	0.70%	0.93%	19.4%	124.6		
11	209.26	2.028	211.62	2.038	2.009	324	99.2	119.4	0.54%	0.20%	0.94%	1.13%	19.4%	124.5	1.1%	124.2
12	209.51	2.032	211.75	2.045	2.015	406	123.6	119.4	0.64%	0.50%	1.65%	1.07%	19.4%	123.4		
			28 Day Ambient										Date			
13	208.93	2.025	208.37	2.025	2.01	432	134.1	141.7	0.00%	0.25%	0.50%	-0.27%	18.3%	123.3		
14	208.41	2.023	208.92	2.023	2.007	460	143.1	141.7	0.00%	0.10%	0.20%	-0.23%	18.3%	124.1	0.4%	123.6
15	208.69	2.024	208.19	2.027	2.008	477	147.8	141.7	-0.15%	0.15%	0.45%	-0.24%	18.3%	123.3		
16	208.5	2.015	210.15	2.007	2.007	421	133.1	141.7	-0.40%	0.10%	-0.20%	0.79%	18.7%	125.8		
17	208.85	2.02	208.9	2.028	2.006	433	134.0	141.7	0.40%	0.05%	0.50%	0.02%	18.7%	123.9	-0.1%	124.9
18	208.04	2.018	208.47	2.003	2.007	403	127.9	141.7	-0.74%	0.10%	-0.55%	0.21%	18.7%	125.1		
			91 Day Ambient										Date			
19	208.38	2.006	207.5	2.008	2.003	536	169.3	173.2	0.10%	-0.10%	-0.10%	-0.42%	18.9%	124.7		
20	207.51	2	206.82	2	2.006	502	159.8	173.2	0.00%	0.05%	0.10%	-0.33%	18.9%	124.4	-0.1%	124.4
21	207.21	2.018	207.29	2.018	2.001	609	190.4	173.2	0.00%	-0.20%	-0.40%	-0.44%	18.9%	124.2		
22	208.48	2.002	209.76	2.004	2.004	354	112.2	173.2	0.10%	-0.05%	0.00%	0.61%	19.4%	126.2		
23	207.81	1.99	208.81	1.987	2.005	355	114.5	173.2	-0.15%	0.00%	-0.15%	0.48%	19.4%	126.5	0.0%	126.2
24	208.52	2.01	210.74	2.014	2.005	407	127.8	173.2	0.20%	0.00%	0.20%	1.06%	19.4%	126.0		

Prep Date 5/8/2008

Description S-CI II-FF-23-4_4.5000g of Soil S @ 23% with 162.6g Type I II(4%) and 162.6g Class F Fly Ash(4%)

Condition Samples	As mixed		7 Day 100 F										Date			
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens
1	213.77	1.989	213.31	2	2.01	300	95.5	116.7	0.00%	0.25%	0.55%	-0.22%	17.2%	127.8		
2	214.09	1.99	213.66	1.99	2.01	366	117.7	116.7	0.00%	0.25%	0.50%	-0.20%	17.2%	128.6		
3	216.21	2.01	215.87	2.008	2.008	434	137.0	116.7	-0.10%	0.15%	0.20%	-0.16%	17.2%	129.1	0.4%	128.5
4	214.96	2.008	215.9	2.001	2.008	230	73.1	80.7	-0.35%	0.15%	-0.05%	0.44%	18.8%	129.5		
5	215.6	2.014	216.6	2.017	2.01	243	76.1	80.7	0.15%	0.25%	0.65%	0.46%	18.8%	128.7	0.4%	129.0
6	215.72	2.013	216.7	2.012	2.011	295	92.8	80.7	-0.05%	0.30%	0.55%	0.45%	18.8%	128.9		
			7 Day Ambient										Date			
7	217.5	2.027	217.41	2.031	2.001	315	97.2	110.5	0.20%	-0.20%	-0.20%	-0.04%	18.9%	129.4		
8	215.3	2.016	215.26	2.019	2.01	284	88.7	110.5	0.15%	0.25%	0.65%	-0.02%	18.9%	127.7	0.3%	128.5
9	217.31	2.028	217.19	2.03	2.008	471	145.5	110.5	0.10%	0.15%	0.40%	-0.06%	18.9%	128.4		
10	214.51	1.998	215.1	1.999	2.007	331	105.5	110.5	0.05%	0.10%	0.25%	0.28%	18.3%	129.3		
11	216.08	2.016	216.8	2.015	2.008	296	92.8	91.0	-0.05%	0.15%	0.25%	0.33%	18.3%	129.2	0.4%	129.0
12	215.16	2.008	215.8	2.01	2.01	237	74.7	91.0	0.10%	0.25%	0.60%	0.30%	18.3%	128.6		
			28 Day Ambient										Date			
13	214.87	2.019	214.71	2.004	2.01	336	106.5	128.0	-0.74%	0.25%	-0.25%	-0.07%	18.8%	128.4		
14	215.55	2.006	215.41	1.998	2.009	397	126.6	128.0	-0.40%	0.20%	0.00%	-0.06%	18.8%	129.3	0.1%	129.0
15	215.76	1.996	215.59	1.998	2.009	473	150.9	128.0	0.10%	0.20%	0.50%	-0.08%	18.8%	129.4		
16	216.6	2.018	216.84	2.												

Prep Date 3/6/2008 11:45am

Description S-CI-II-S-25-8_8 5100g Soil S225% with 326.4g Type I II(8%) and 326.4g Slag(8%)

Condition Samples	As mixed		7 Day 100 F										Date												
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	
1	207.95	2.003	207.14	1.995	2.006	402	128.6		-0.40%	0.05%	-0.30%	-0.39%		124.9											
2	209.06	2.02	208.6	2.015	2.005	452	141.7	134.0	-0.25%	0.00%	-0.25%	-0.22%	17.1%	124.6		-0.1%	124.8								
3	208.46	1.995	207.4	1.993	2.008	411	131.7		-0.10%	0.15%	0.20%	-0.51%		124.9											
4	207.51	1.999	209.6	1.987	2.007	423	136.4		-0.60%	0.10%	-0.40%	1.01%		126.8											
5	208.43	1.99	210.32	1.99	2.005	330	106.1	119.4	0.00%	0.00%	0.00%	0.91%	19.5%	127.3		0.1%	126.6								
6	207.64	1.995	209.97	1.993	2.01	363	115.8		0.15%	0.25%	0.65%	1.12%		125.9											
			7 Day Ambient										Date												
7	207.78	1.996	207.52	1.994	2.003	316	101.2		-0.10%	-0.10%	-0.30%	-0.13%		125.6											
8	207.94	1.998	207.79	1.991	2.005	330	106.0	118.8	-0.35%	0.00%	-0.35%	-0.07%	19.0%	125.7		-0.6%	125.5								
9	207.78	2.02	207.69	1.992	2.007	465	149.2		-1.39%	0.10%	-1.19%	-0.04%		125.3											
10	208.72	2.01	210.92	2.014	2.007	353	110.8		0.20%	0.10%	0.40%	1.05%		125.8											
11	207.74	2.006	209.69	2.01	2.007	477	150.3	121.2	0.20%	0.10%	0.40%	0.94%	18.4%	125.4		0.4%	125.8								
12	209.22	2.002	210.69	2.002	2.008	323	102.6		0.00%	0.15%	0.30%	0.70%		126.3											
			31 Day Ambient										Date												
13	207.91	2	207.48	2.001	2.005	476	151.4		0.05%	0.00%	0.05%	-0.21%		124.8											
14	206.67	1.98	206.04	1.97	2.007	493	161.7	153.3	-0.51%	0.10%	-0.31%	-0.30%	18.0%	126.7		-0.1%	125.3								
15	208.67	1.997	208.29	1.991	2.009	457	146.8		-0.30%	0.20%	0.10%	-0.18%		126.5											
16	208.63	1.994	210	1.991	2.003	335	107.6		-0.15%	-0.10%	-0.35%	0.66%		127.3											
17	207.99	1.995	211.33	1.996	2.007	486	155.3	132.2	0.05%	0.10%	0.25%	1.61%	19.5%	127.2		-0.2%	127.1								
18	206.3	1.992	208.5	1.982	2.004	412	133.5		-0.50%	-0.05%	-0.60%	1.07%		126.8											
			91 Day Ambient										Date												
19	205.99	1.985	204.81	1.976	2.006	531	173.2		-0.45%	0.05%	-0.35%	-0.57%		124.7											
20	207.66	1.998	206.34	1.994	2.003	645	206.5	206.9	-0.20%	-0.10%	-0.40%	-0.64%	17.2%	124.8		-0.2%	125.0								
21	205.04	1.985	204.27	1.987	2.006	725	241.0		0.10%	-0.05%	0.20%	-0.38%		126.6											
22	208.21	1.999	209.23	1.989	2.003	642	206.6		-0.50%	-0.10%	-0.70%	0.49%		126.9											
23	208.03	1.998	209.75	1.992	2.006	572	183.5	192.9	-0.30%	0.05%	-0.20%	0.34%	18.8%	126.7		-0.2%	126.6								
24	207.39	1.977	208.13	1.982	2.006	582	188.6		0.25%	0.05%	0.35%	0.36%		126.3											

Prep Date 3/6/2008

Description S-CI II-L-25-8_4 5200g Soil S @25% with 332.8 g Type I II(8%) and 166.4g Lime (4%)

Condition Samples	As mixed		7 Day 100 F										Date												
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	
1	208.31	1.975	207.55	1.975	2.004	826	269.6		0.00%	-0.05%	-0.10%	-0.36%		126.7											
2	210.81	2.006	210.08	2	2.005	807	256.9	277.3	-0.30%	0.00%	-0.30%	-0.35%	20.2%	126.5		-0.3%	126.5								
3	211.32	2.014	210.32	2.009	2.002	968	305.4		-0.25%	-0.15%	-0.55%	-0.47%		126.4											
4	210.62	2.002	210.68	2.006	2.007	655	207.2		0.20%	0.10%	0.40%	0.03%		126.2											
5	209.77	2.003	209.66	1.995	2.008	774	247.6	238.6	-0.40%	0.15%	-0.10%	-0.05%	20.6%	126.2		0.1%	126.0								
6	208.76	2.002	208.87	2	2.006	820	261.0		-0.10%	0.05%	0.00%	0.05%		126.6											
			7 Day Ambient										Date												
7	210.54	2.005	210.37	1.997	2.005	785	250.6		-0.40%	0.00%	-0.40%	-0.08%		126.8											
8	208.54	1.997	208.22	1.987	2.007	727	234.4	229.3	-0.50%	0.10%	-0.30%	-0.15%	20.3%	125.9		-0.3%	125.9								
9	209.49	2.017	209.1	2.017	2.004	648	202.8		0.00%	-0.05%	-0.10%	0.16%		124.9											
10	209.78	2.004	210.11	1.997	2.007	800	255.4		-0.35%	0.10%	-0.15%	0.16%		126.4											
11	209.13	2.004	209.34	2.004	2.007	590	187.1	222.0	0.00%	0.10%	0.20%	0.10%	20.7%	125.5		0.0%	126.1								
12	209.07	1.994	209.16	1.983	2.01	690	223.4		-0.55%	0.25%	-0.06%	0.04%		126.4											
			31 Day Ambient										Date												
13	209.13	2.004	208.7	1.993	2.004	970	310.9		-0.55%	0.05%	-0.65%	-0.21%		126.2											
14	209.52	2.006	209.11	2.001	2.007	940	298.9	308.3	-0.25%	0.10%	-0.05%	-0.20%	19.7%	126.6		-0.2%	125.9								
15	209.15	1.996	208.6	2	2.003	990	315.1		0.20%	-0.10%	0.00%	-0.26%		126.8											
16	206.19	2.001	209.34	2.004	2.006	995	315.5		0.15%	0.05%	0.25%	1.53%		125.7											
17	208.92	1.995	208.98	1.997	2.007	851	271.7	294.6	0.10%	0.10%	0.30%	0.03%	20.7%	125.8		0.2%	125.8								
18	211.17	2.019	211.28	2.019	2.005	950	296.7		0.00%	0.00%	0.00%	0.05%		126.0											
			91 Day Ambient										Date												
19	209.63	2.015	208.51	2.018	2.002	1180	368.9		0.15%	-0.15%	-0.15%	-0.53%		124.8											
20	210.83	2.021	209.75	2.028	2.001	1330	411.7	388.4	0.35%	-0.20%	-0.05%	-0.51%	19.7%	126.0		-0.2%	125.2								
21	209.29	1.998	208.1	1.991	2.005	1197	384.5		-0.35%	0.00%	-0.35%	-0.57%		126.8											
22	210.1	2.007	209.95	2.009	2.005	1049	330.9		0.10%	0.00%	0.10%	-0.07%		126.8											
23	210.24	2.012	210.21	2.011	2.006	1042	328.1	344.7	-0.05%	0.05%	0.05%	-0.01%	19.9%	126.7		0.1%	125.6								
24	210.49	2.018	210.4	2.019	2.006	1201	375.1		0.05%	0.05%	0.15%	-0.04%		125.4											

Prep Date 3/6/2008 4:00 PM

Description S-L-23-3 5174g Soil S @23% with 126.2g Lime(3%)

Condition Samples	As mixed		7 Day 100 F										Date												
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	
1	209.98	2.001	209.27	1.999	2.006	602	191.8		-0.10%	0.05%	0.00%	-0.34%		125.9											
2	209.23	1.998	208.45	1.991	2.004	596	191.4	183.3	-0.35%	-0.05%	-0.45%	-0.37%	20.0%	126.2		-0.1%	126.1								
3	209.76	1.99	209.04	1.99	2.0																				

Prep Date 3/7/2008 10:30 AM

Description S-L-24-5 5167g Soil S @24% with 208.35 g Lime (5%)

Condition Samples	As mixed		7 Day 100 F										Date 14-Mar									
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens						
1	209	1.987	208.3	1.989	2.007	485	156.1	174.5	0.10%	0.10%	0.30%	-0.33%	20.3%	125.85								
2	210.13	2.014	208.85	2.015	2.006	551	172.8		0.05%	0.05%	0.15%	-0.61%		124.67	0.2%	125.2						
3	210.23	2.014	209.33	2.011	2.008	618	194.6		-0.15%	0.15%	0.15%	-0.43%		124.96								
4	210.17	2.009	209.45	2.03	2.009	435	134.4		1.05%	0.20%	1.45%	-0.34%		123.74								
5	209.29	2.017	209.7	2.011	2.01	603	189.8	169.0	-0.30%	0.25%	0.20%	0.20%	20.4%	124.93	0.8%	124.2						
6	209.75	2.018	209	2.025	2.008	589	182.9		0.35%	0.15%	0.65%	-0.36%		123.90								
			7 Day Ambient										Date #DIV/0!									
7	210.74	2.029	210.43	2.029	2.006	407	125.88	115.4	0.00%	0.05%	0.10%	-0.15%	20.4%	124.75								
8	209.47	2.026	210.8	2.025	2.005	377	117.06		-0.05%	0.00%	-0.05%	-0.32%		124.15	0.0%	124.4						
9	210.25	2.037	209.99	2.03	2.007	334	103.20		-0.34%	0.10%	-0.14%	-0.12%		124.30								
10	208.6	2.01	209.26	2.014	2.013	334	104.84		0.20%	0.40%	1.00%	0.32%		124.11								
11	210.23	2.065	211.46	2.061	2.01	391	117.20	110.7	-0.19%	0.25%	0.30%	0.59%	21.3%	122.92	0.3%	124.3						
12	209.43	2.025	210.8	2.024	2.002	354	110.03		-0.05%	-0.15%	-0.35%	0.65%		125.78								
			30 Day Ambient										Date 4/6/2008									
13	208.74	2.025	208.31	2.03	2.006	620	191.6	178.7	0.25%	0.05%	0.35%	-0.21%	20.4%	123.4324	0.0%	123.9						
14	208.78	2.035	208.31	2.023	2.004	531	165.2		-0.59%	-0.05%	-0.69%	-0.23%		124.1068								
15	208.68	2.014	208.18	2.012	2.009	570	179.3		-0.10%	0.20%	0.30%	-0.24%		124.0875								
16	208.72	1.992	208.32	1.99	2.005	599	192.6		-0.10%	0.00%	-0.10%	-0.19%		126.0451								
17	209.1	2.021	209.12	2.021	2.006	525	163.7	178.5	0.00%	0.05%	0.10%	0.01%	20.4%	124.4642	-0.1%	124.6						
18	206.98	2.026	206.93	2.019	2.005	574	179.3		-0.35%	0.00%	-0.35%	-0.02%		123.4057								
			90 Day Ambient										Date 5-Jun-08									
19	205.81	1.97	204.34	1.966	2.007	734	241.7906587	266.8	-0.20%	0.10%	0.00%	-0.71%	20.2%	124.897	0.0%	123.6						
20	205.05	1.995	203.94	1.993	2.006	885	283.6868198		-0.10%	0.05%	0.00%	-0.54%		123.0864								
21	208.11	2.011	205.16	2.01	2.005	872	274.8114703		-0.05%	0.00%	-0.05%	-0.46%		122.988								
22	208.99	1.995	206.67	1.985	2.008	656	211.9792263		-0.50%	0.15%	-0.20%	-0.15%		124.9876								
23	208.49	2.015	206.1	2.019	2.008	567	177.1009564	191.0	0.20%	0.15%	0.50%	-0.19%		122.5437	0.2%	123.4						
24	206.94	2.022	206.18	2.02	2.008	589	183.7904924		-0.10%	0.15%	0.20%	-0.37%		122.5306								

Prep Date 3/7/2008

Description S-L-25-7 5268g Soil S @25% with 295g Lime (7%)

Condition Samples	As mixed		7 Day 100 F										Date									
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens						
1	207.46	2	206.98	2	2.007	463	147.4	153.4	0.00%	0.10%	0.20%	-0.23%	21.9%	124.4	0.0%	124.3						
2	208.85	2.023	208.3	2.016	2.009	534	167.3		-0.35%	0.20%	0.05%	-0.26%		123.9								
3	208.89	2.02	208.26	2.01	2.006	462	145.6		-0.50%	0.05%	-0.40%	-0.30%		124.6								
4	208.71	2.005	208.37	2.002	2.01	403	128.0		-0.15%	0.25%	0.35%	-0.16%		124.7								
5	207.64	2.017	207.21	2.017	2.007	450	140.8	154.3	0.00%	0.10%	0.20%	-0.21%	21.8%	123.4	0.3%	124.2						
6	209.24	2.016	208.92	2.017	2.007	620	194.0		0.05%	0.10%	0.25%	-0.15%		124.5								
			7 Day Ambient										Date									
7	209.28	2.018	208.98	2.015	2.008	332	104.1	113.2	-0.15%	0.15%	0.15%	-0.14%	21.2%	124.5	0.1%	124.8						
8	208.52	1.999	207.49	1.999	2.007	383	122.0		0.00%	0.10%	0.20%	-0.49%		124.7								
9	208.82	2.004	208.64	2.002	2.007	357	113.4		-0.10%	0.10%	0.10%	-0.09%		125.2								
10	209.5	2.056	210.77	2.053	2.006	334	100.9		-0.15%	0.05%	-0.05%	0.61%	22.5%	123.5	0.2%	124.3						
11	209.53	2.043	210.69	2.045	2.008	394	120.0	109.7	0.10%	0.15%	0.40%	0.55%		123.7								
12	208.25	1.998	208.9	1.999	2.006	340	108.3		0.05%	0.05%	0.15%	0.31%		125.7								
			30 Day Ambient										Date 4/6/2008									
13	209.2	2.034	208.76	2.03	2.008	560	173.0	175.7	-0.20%	0.05%	-0.10%	-0.21%	22.1%	123.7	-0.1%	124.1						
14	207.95	2.009	207.62	2.006	2.006	521	164.8		-0.15%	0.05%	-0.05%	-0.16%		124.5								
15	208.32	2.018	207.65	2.015	2.006	603	189.1		-0.15%	0.05%	-0.05%	-0.32%		124.0								
16	206.68	1.998	206.41	1.989	2.008	570	183.4		-0.45%	0.15%	-0.15%	-0.13%		124.6								
17	208.12	2.01	207.8	2.006	2.012	699	221.2	207.6	-0.20%	0.35%	0.50%	-0.15%	22.0%	123.9	0.1%	124.1						
18	208.28	2.024	208.04	2.024	2.005	702	218.2		0.00%	0.00%	0.00%	-0.12%		123.8								
			90 Day Ambient										Date 5-Jun-08									
19	208.6	2.025	207.54	2.021	2.005	1219	380.0	343.4	-0.20%	0.00%	-0.20%	-0.51%	21.2%	123.6	-0.2%	123.5						
20	207.31	2.012	206.19	2.009	2.007	984	310.4		-0.15%	0.10%	0.05%	-0.54%		123.3								
21	207.79	2.02	206.51	2.011	2.006	1079	339.7		-0.45%	0.05%	-0.35%	-0.62%		123.5								
22	208.02	2.03	207.39	2.029	2.009	804	248.7		-0.05%	0.20%	0.35%	-0.30%		122.6								
23	208.06	2.008	207.29	2.006	2.009	1023	323.7	264.0	-0.10%	0.20%	0.30%	-0.37%	21.3%	123.9	0.2%	123.5						
24	207.94	2.016	206.97	2.012	2.005	698	219.5		-0.20%	0.00%	-0.20%	-0.47%		123.9								

Prep Date 3/7/2008 2:30 PM

Description S-CV-23-6 5100g Soil S @23% with 248.8g Type V Cement(6%)

Condition Samples	As mixed		7 Day 100 F										Date									
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens						
1	208.45	2.002	207.84	2	2.006	460	146.4	148.8	-0.10%	0.05%	0.00%	-0.29%	19.7%	125.0	-0.4%	125.4						
2	209.12	2.006	208.57	1.995	2.004	463	147.5		-0.35%	-0.05%	-0.45%	-0.26%		125.8								
3	209.66	2.023	209.2	2.012	2.002	485	152.5		-0.54%	-0.15%	-0.84%	-0.22%		125.6								
4	209.93	2.03	211.39	2.025	2.004	444	137.3		-0.05%	-0.05%	-0.15%	0.70%		125.6								
5	209.36	2.002	210.81	2.009	2.01	386	121.8	126.1	0.35%	0.25%	0.85%	0.69%	20.6%	125.7	0.5%	125.3						
6	208.55	2.015	210.15	2.019	2.01	382	119.3		0.20%	0.25%	0.70%	0.77%		125.7								
			7 Day Ambient										Date									
7	207.78	1.991	207.7	1.98	2.003	390	126.7	128.3	-0.55%	-0.10%	-0.75%	-0.04%	20.4%	126.6	-0.3%	125.8						
8	208.07	2.001	207.81	2.003	2.006	390	123.8		0.10%	0.05%	0.20%	-0.12%		124.8								
9	208.99	2.002	208.6	1.994	2.004	420	134.5		-0.40%	-0.05%	-0.50%	-0.19%		126.1								
10	207.07	1.99	209.1	1.991	2.01	305	98.0		0.05%	0.25%	0.55%	0.98%		125.8								
11	208.55	1.991	210.5	2.002	2.01	298	94.7	87.0	0.55%	0.25%	1.05%	0.94%	21.2%	126.0	1.0%	125.4						
12	207.88	2.015	211.39	2.026	2.014	220	68.2		0.55%	0.45%	1.45%	1.69%		124.5								
			30 Day Ambient										Date 4/6/2008									
13	209.87	2.019	209.03	2.003	2.005	529	167.9	160.7	-0.79%	0.00%	-0.79%	-0.40%	19.7%	125.7	-0.6%	126.0						
14	209.36	1.997	208.95	1.995	2.001	534	170.8		-0.10%	-0.20%	-0.50%	-0.20%		126.6								
15	208.21	1.998	207.69	1.991	2.004	446	143.3		-0.35%	-0.05%	-0.45%	-0.25%		125.7								
16	208.75	2	209.73	1.998	2.005	375	119.6		-0.10%	0.00%	-0.10%	0.47%		126.4								
17	209.2	1																				

Prep Date 3/7/2008 3:40 PM

Description S-CV-23-10 5200g Soil S @24% with 419.4g Type V cement
(14%)

Condition Samples	As mixed		7 Day 100 F											Date				
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens		
3 Day Soaked	1	208.81	1.945	208.34	1.95	2.007	464	155.4	141.0	0.26%	0.10%	0.46%	-0.23%	18.5%	128.4	0.3%	128.2	
	2	212.54	1.99	211.87	1.975	2.01	404	131.9		-0.75%	0.25%	-0.26%	-0.32%		128.5			
	3	212.86	1.986	212.12	1.992	2.009	423	135.7		0.30%	0.20%	0.70%	-0.35%		127.7			
	4	212.65	1.986	213.84	1.995	2.01	378	120.9	150.4	0.45%	0.25%	0.95%	-0.56%	18.9%	128.4	0.6%	128.7	
	5	213.2	1.991	214.16	1.995	2.007	480	153.6		0.20%	0.10%	0.40%	0.45%		128.0			
	6	213.61	2.001	215.02	2.011	2.011	555	176.7		-0.05%	0.30%	0.55%	0.57%		128.7			
3 Day Soaked				7 Day Ambient											Date			
				Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	
	7	212.41	1.985	212.32	1.997	2.008	440	140.5	144.7	0.60%	0.15%	0.91%	-0.04%	18.5%	127.6	0.6%	128.1	
	8	213.54	1.998	213.4	2.007	2.006	441	139.4		-0.45%	0.05%	0.55%	-0.07%		127.9			
	9	209.94	1.96	209.83	1.958	2.008	464	154.1		-0.10%	0.15%	0.20%	-0.05%		128.6			
	10	210.84	1.981	212.14	1.982	2.008	383	124.1	134.1	0.05%	0.15%	0.35%	0.62%	18.7%	128.5	0.3%	128.9	
11	212.25	1.997	213.99	1.989	2.009	451	145.2	-0.40%		0.20%	0.00%	0.82%	129.0					
12	211.52	1.975	213.21	1.982	2.008	410	132.9	0.35%		0.15%	0.65%	0.80%	129.1					
3 Day Soaked				30 Day Ambient											Date			
				Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	
	13	215.1	2.03	214.6	2.028	2.007	515	159.4	170.4	-0.10%	0.10%	0.10%	-0.23%	18.5%	127.2	0.1%	127.6	
	14	213.27	2.012	212.8	2.01	2.007	561	176.8		-0.10%	0.10%	0.10%	-0.22%		127.2			
	15	211.86	1.98	211.4	1.98	2.007	539	175.1		0.00%	0.10%	0.20%	-0.22%		128.3			
	16	212.6	1.988	213.3	1.983	2.005	550	178.1	168.3	-0.25%	0.00%	-0.25%	0.33%	19.1%	129.5	0.1%	128.6	
17	212.78	1.995	212.28	1.994	2.004	491	157.2	-0.05%		-0.05%	-0.15%	-0.23%	128.3					
18	213.41	2.001	214.14	2.009	2.007	538	169.7	0.40%		0.10%	0.60%	0.34%	128.1					
3 Day Soaked				90 Day Ambient											Date			
				Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	
	19	213.18	1.998	212.25	1.995	2.008	651	208.3	191.9	-0.15%	0.15%	0.15%	-0.44%	18.1%	127.7	0.4%	127.4	
	20	213.36	2.001	212.43	1.999	2.009	592	185.4		-0.10%	0.20%	0.30%	-0.44%		127.4			
	21	213.03	1.998	212.07	1.997	2.012	570	182.0		-0.05%	0.35%	0.65%	-0.45%		127.0			
	22	212.26	1.988	213.6	1.982	2.008	526	170.5	168.4	-0.30%	0.15%	0.00%	0.63%	19.2%	128.4	0.1%	129.2	
23	214.65	2.003	215.75	2.006	2.005	497	157.3	-0.15%		0.00%	0.15%	0.51%	128.5					
24	214.75	2.024	216.75	2.021	2.008	569	177.4	-0.15%		0.15%	0.15%	0.93%	128.7					

Prep Date 3/7/2008

Description S-CV-25-14 5200g Soil S @25% with 582.4g Type V Cement
(14%)

Condition Samples	As mixed		7 Day 100 F											Date				
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens		
3 Day Soaked	1	211.3	2.01	210.37	2.019	2.002	360	112.4	136.8	0.45%	-0.15%	0.15%	-0.44%	19.6%	125.8	0.1%	126.3	
	2	211.22	1.999	210.39	1.996	2.009	441	140.9		-0.15%	0.20%	0.25%	-0.39%		126.4			
	3	211.92	2.008	211.17	2.008	2.005	497	156.9		0.00%	0.00%	0.00%	-0.35%		126.6			
	4	212.42	2.017	212.8	2.023	2.011	435	135.3	127.6	0.30%	0.30%	0.90%	0.18%	19.9%	125.9	0.9%	125.9	
	5	211.27	2.003	211.88	2.008	2.017	371	117.2		0.25%	0.60%	1.45%	0.29%		125.5			
	6	211.72	2.015	212.37	2.017	2.008	416	130.2		0.10%	0.15%	0.40%	0.31%		126.4			
3 Day Soaked				7 Day Ambient											Date			
				Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	
	7	211.55	2.015	211.44	2.012	2.007	383	120.5	141.7	-0.15%	0.10%	0.05%	-0.05%	19.4%	126.3	0.3%	126.3	
	8	213.5	2.021	213.31	2.02	2.013	569	177.5		-0.05%	0.40%	0.75%	-0.09%		126.1			
	9	212.49	2.016	212.36	2.015	2.008	405	127.0		-0.05%	0.15%	0.25%	-0.06%		126.5			
	10	209.9	1.99	210.49	1.995	2.004	423	135.3	139.2	-0.25%	-0.05%	0.15%	0.28%	20.7%	127.2	0.5%	127.0	
11	211.03	2.002	211.66	2.008	2.008	423	133.6	0.30%		0.15%	0.60%	0.30%	126.5					
12	213.05	2.008	213.74	2.012	2.01	473	148.9	0.20%		0.25%	0.70%	0.32%	127.3					
3 Day Soaked				28 Day Ambient											Date			
				Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	
	13	213.37	2.03	212.9	2.033	2.009	452	139.2	141.2	0.15%	0.20%	0.55%	-0.22%	20.1%	125.6	0.1%	126.6	
	14	212.96	2.016	212.35	2.014	2.003	425	133.4		-0.10%	-0.10%	-0.30%	-0.29%		127.2			
	15	212.45	2.013	212.21	2.008	2.007	478	150.9		-0.25%	0.10%	-0.05%	-0.11%		127.0			
	16	213.48	2.01	213.62	2.011	2.006	370	116.5	135.9	0.05%	0.05%	0.15%	0.07%	20.1%	127.8	0.3%	127.3	
17	213.02	2.015	213.51	2.008	2.012	480	151.6	-0.35%		0.35%	0.35%	0.23%	127.1					
18	213	2.015	213.46	2.018	2.007	447	139.8	0.15%		0.10%	0.35%	0.22%	127.1					
3 Day Soaked				90 Day Ambient											Date			
				Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Avg (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens	Avg Vol Swell	Avg Dry Dens	
	19	212.48	2.001	211.6	1.995	2.006	767	245.4	231.9	-0.30%	0.05%	-0.20%	-0.41%	19.4%	127.6	0.0%	127.1	
	20	210	1.986	209.09	1.981	2.009	714	231.7		-0.25%	0.20%	0.15%	-0.43%		126.6			
	21	210.21	1.98	209.28	1.976	2.007	671	218.8		-0.20%	0.10%	0.00%	-0.44%		127.3			
	22	211.33	1.985	211.59	1.985	2.008	694	224.3	200.8	0.00%	0.15%	0.30%	0.12%	20.0%	128.0	0.2%	127.6	
23	213.12	2.011	213.52	2.006	2.009	584	184.8	-0.25%		0.20%	0.15%	0.19%	127.7					
24	212.39	2.01	212.6	2.001	2.011	608	193.3	-0.45%		0.30%	0.15%	0.10%	127.2					

Prep Date 2/19/2008

Description

Soil S with no stabilizer

Condition As mixed

Samples	As mixed		Initial				Date						
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
21%	205.16	2.205	250.9	2.503	2.187	4	0.8	13.51%	8.59%	33.85%	22.29%	47.8%	68.65
24.00%	200.31	2.079	228.47	2.261	2.116	8	2.0	8.75%	5.48%	21.01%	14.06%	41.5%	73.92
27.00%	198.57	1.904	226.22	2.171	2.159	8	2.2	14.02%	7.63%	32.08%	13.92%	43.8%	73.22
30.00%	205.59	2.027	217.58	2.151	2.067	23	6.3	6.12%	3.04%	12.67%	5.83%	37.3%	83.46
33.00%	205.88	2.08	219.44	2.169	2.064	12	3.2	4.28%	2.89%	10.40%	6.59%	41.5%	83.72

Prep Date 4/1/2008

Description

?-Cl II-34-10 Soil 750g at 34% WITH 56G Type I II Cement

Condition As mixed

Samples	As mixed		7 Day Ambient				Date						
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
1	198.01	1.982	197.93	1.99	2.006	314	101	0.40%	0.05%	0.50%	-0.04%	29.4%	88.1
2	197.99	1.978	207.27	2.049	2.04	108	33	3.59%	1.75%	7.24%	4.69%	35.7%	86.7
3	197.99	1.978	28 Day Soaked Date 5/4/2008										
			208.52	2.054	2.035	141	43	3.84%	1.50%	6.97%	5.32%	34.1%	88.5
4	199.84	1.993	90 Day Soaked Date										
			205.2	2.035	2.037	205	63.0	2.11%	1.60%	5.39%	2.68%	31.5%	87.7

Prep Date 4/1/2008

Description

?-L-34-5750g ? @ 34% with 28g Lime

Condition As mixed

Samples	As mixed		7 Day Ambient				Date						
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
1	197.94	2.004	197.82	2.038	2.032	309	95	1.70%	1.35%	4.45%	-0.06%	32.1%	81.5
2	196.73	1.995	209.01	2.119	2.075	123	35	6.22%	3.49%	13.76%	6.24%	39.5%	79.5
3	197.26	2.002	28 Day Soaked Date 5/4/2008										
			206.72	2.12	2.077	134	38	5.89%	3.59%	13.64%	4.80%	38.3%	79.1
4	176.74	1.785	90 Day Soaked Date										
			180.58	1.854	2.055	222	82.2	3.87%	2.49%	9.11%	2.17%	33.6%	80.7

Prep Date 4/1/2008

Description

?-L-Cl II-34-4 8 750g ? @ 34% with 44.8g Type I II and 22.4 g Lime

Condition As mixed

Samples	As mixed		7 Day Ambient				Date						
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
1	198.32	1.993	198.23	2.004	2.012	439	139.2	0.55%	0.35%	1.26%	-0.05%	29.6%	91.3
2	197.6	1.996	210.05	2.082	2.054	184	54.0	4.31%	2.44%	9.47%	6.30%	36.7%	84.6
3	196.38	1.983	28 Day Soaked Date 5/4/2008										
			209.61	2.095	2.063	232	67.3	5.65%	2.89%	11.85%	6.74%	35.7%	83.9
4	199.1	2.022	90 Day Soaked Date										
			213.43	2.135	2.085	259	72.3	5.59%	3.99%	14.18%	7.20%	35.8%	82.0

Prep Date 4/1/2008

Description

?-FC-34-15 750g ? Soil at 34% with 84 g Class C Ash

Condition As mixed

Samples	As mixed		7 Day Ambient					Date					
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
1	197.13	1.954	197.04	1.95	2.006	198	66.3	-0.20%	0.05%	-0.11%	-0.05%	27.5%	92.3
2	198.3	1.964	204.95	2.01	2.019	61	19.2	2.34%	0.70%	3.78%	3.35%	31.7%	91.9
3 Day Soaked			28 Day Soaked					Date 5/4/2008					
3	200.48	2.001	204.55	2.015	2.015	94	29.5	0.70%	0.50%	1.71%	2.03%	32.0%	91.7
3 Day Soaked			90 Day Soaked					Date					
4	201.49	2.006	203.1	2.004	2.015	163	51.7	-0.10%	0.50%	0.90%	0.80%	29.8%	91.5

Prep Date 4/8/2005

Description ?-S-CI II-34-8 8750g ? Soil @ 34% with 44.8g Type I II and 44.8 g Slag

Condition As mixed

Samples	As mixed		7 Day Ambient					Date					
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
1	198.55	2.003	198.48	2.028	2.01	383	118.6	1.25%	0.25%	1.75%	-0.04%	27.2%	92.2
2	198.78	1.995	209.8	2.072	2.031	162	48.0	3.86%	1.30%	6.57%	5.54%	32.6%	89.6
3 Day Soaked			28 Day Soaked					Date					
3	198.41	1.991	205.67	2.032	2.025	182	56.1	2.06%	1.00%	4.11%	3.66%	32.0%	90.5
3 Day Soaked			90 Day Soaked					Date					
4	198.45	1.985	203.15	2.008	2.023	203	64.1	1.16%	0.90%	2.98%	2.37%	31.0%	90.6

Prep Date 4/8/2008

Description ?-FC-CI II-34-8 8750g ? @ 34% with 44.8g Class C Ash and 44.8g Type I II Cement

Condition As mixed

Samples	As mixed		7 Day Ambient					Date					
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
1	198.13	1.975	198.03	1.978	2.009	387	126	0.15%	0.20%	0.55%	-0.05%	26.6%	90.5
2	199.94	1.996	208.2	2.09	2.044	125	36	4.71%	1.95%	8.82%	4.13%	32.6%	87.0
3 Day Soaked			28 Day Soaked					Date 5/9/2008					
3	200.38	2.001	207.53	2.049	2.037	128	38.8	2.40%	1.60%	5.69%	3.57%	32.5%	89.2
3 Day Soaked			90 Day Soaked					Date					
4	198.94	1.989	204.92	2.019	2.031	162	50.6	1.51%	1.30%	4.16%	3.01%	30.0%	89.9

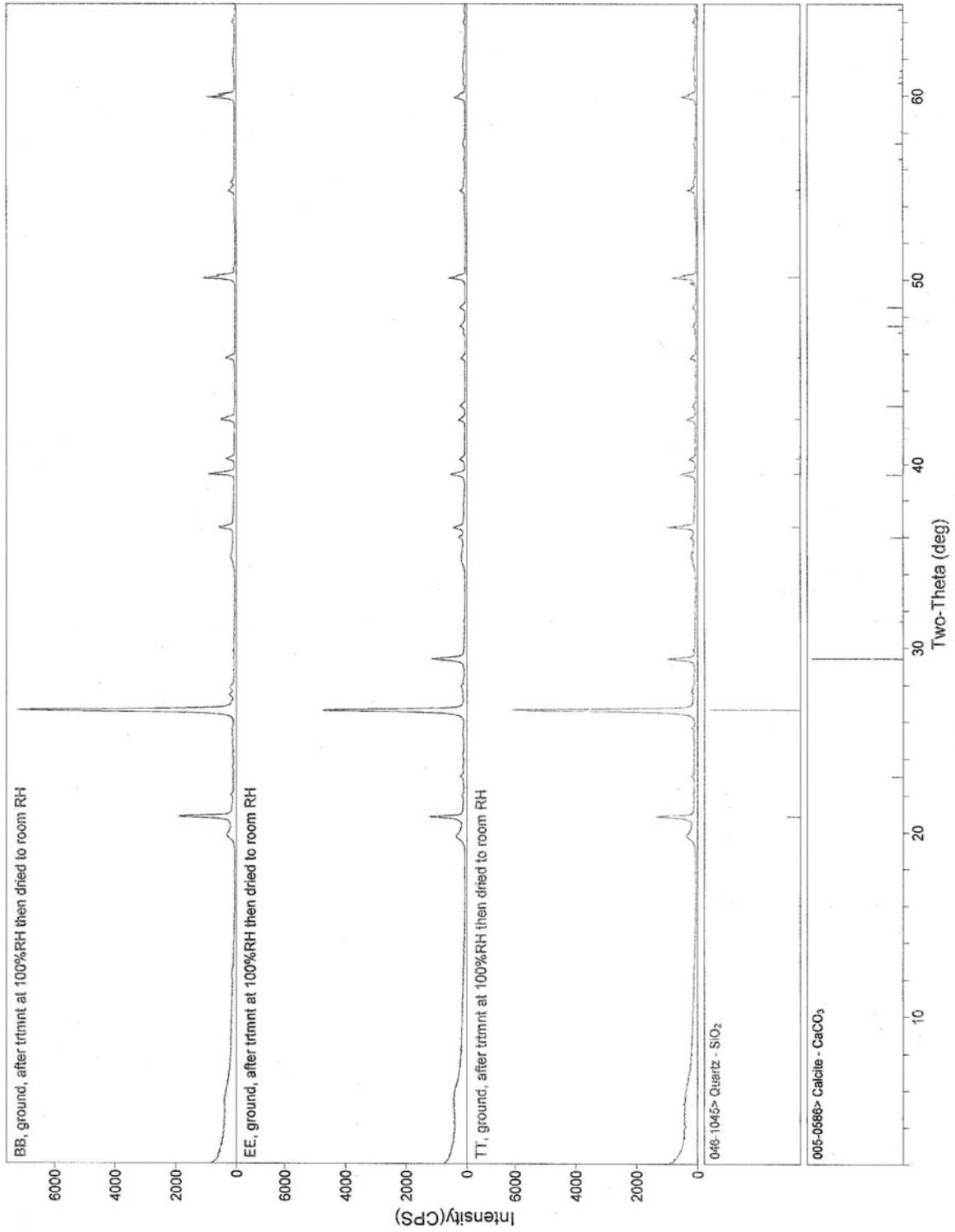
Prep Date 4/8/2008

Description ?-FF-CI II- 34-8 8750g ? @ 34% with 44.8g Type I II and 44.8g

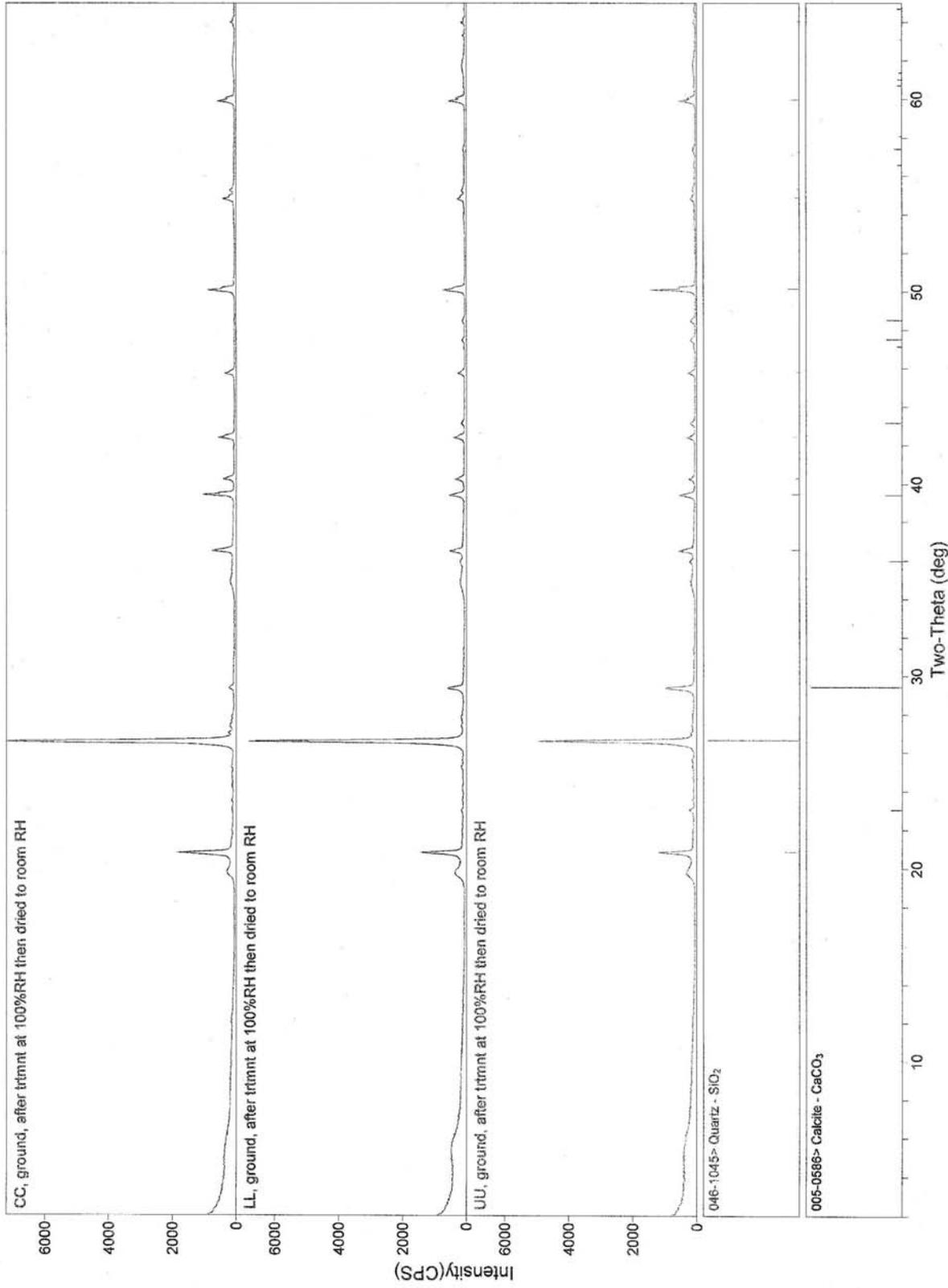
Condition As mixed

Samples	As mixed		7 Day Ambient					Date					
	Weight (g)	Height (in)	Weight (g)	Height (in)	Dia. (in)	Strength(lbs)	Strength (psi)	Swell Ht	Swell Dia	Vol Swell	Δ Weight	% H2O	Dry Dens
1	194.58	1.978	194.32	1.978	2.009	276	89.8	0.00%	0.20%	0.40%	-0.13%	28.0%	92.0
2	197.8	1.987	205.74	2.029	2.033	122	37.7	2.11%	1.40%	4.99%	4.01%	33.1%	89.2
3 Day Soaked			28 Day Soaked					Date 5/9/2008					
3	198.89	2.01	208	2.065	2.038	130	38.8	2.74%	1.65%	6.15%	4.58%	33.3%	88.0
3 Day Soaked			90 Day Soaked					Date					
4	199.08	2.01	203.57	2.038	2.02	189	57.9	1.39%	0.75%	2.92%	2.26%	30.1%	88.9

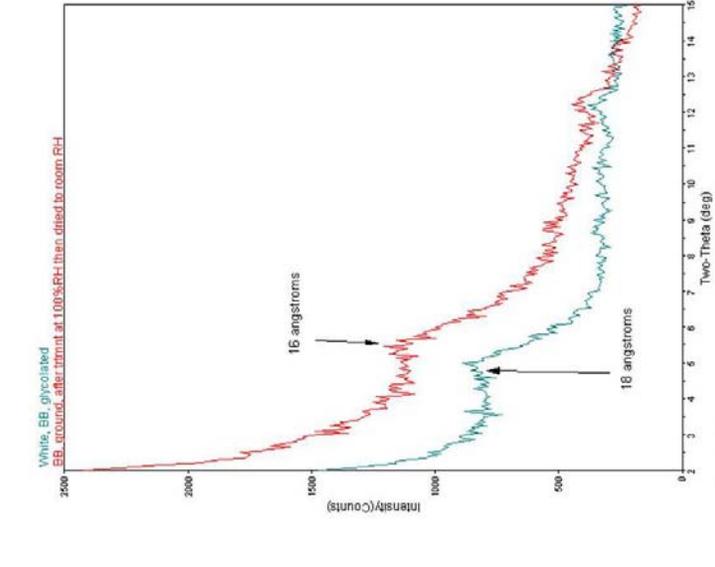
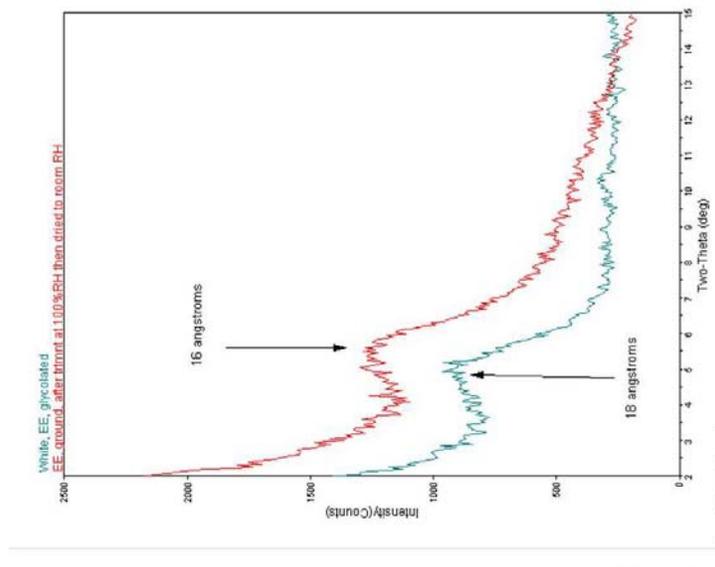
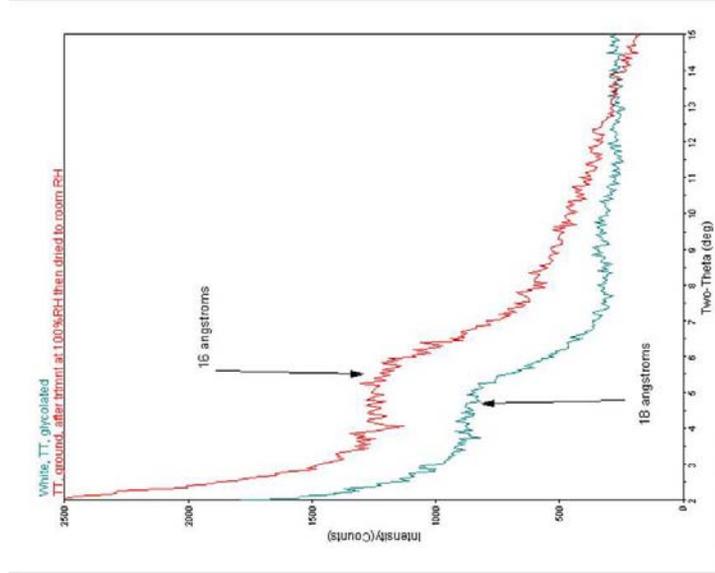
APPENDIX C. SOIL XRD DIFFRACTOGRAMS



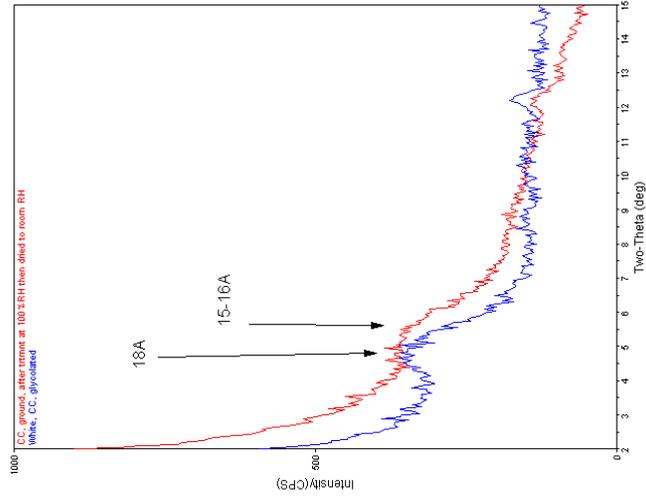
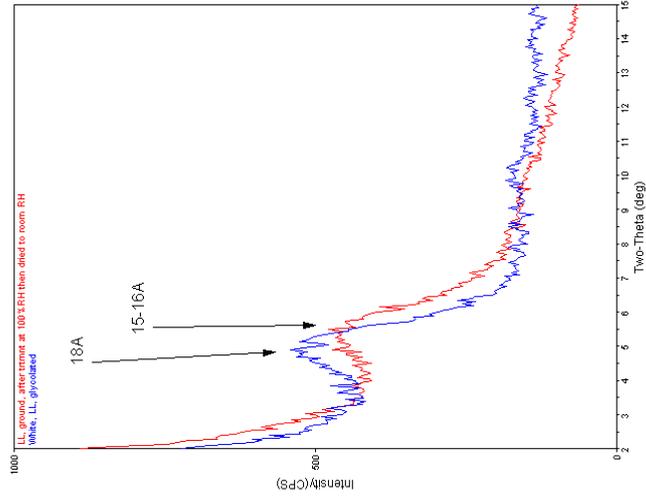
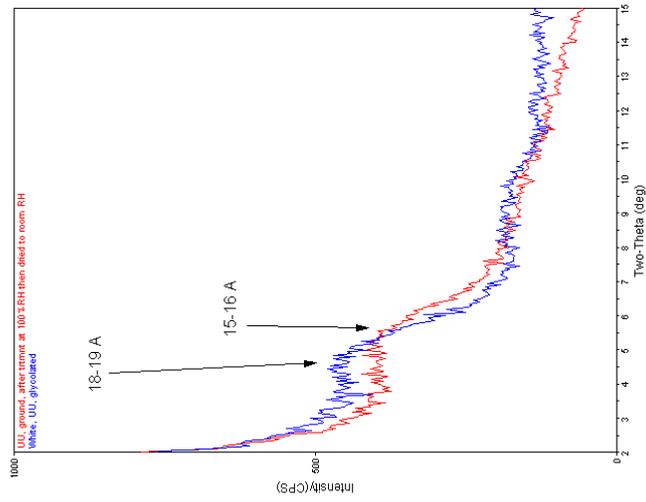
Diffractograms of received soils, BB is S soil type, EE and TT are L soil Type



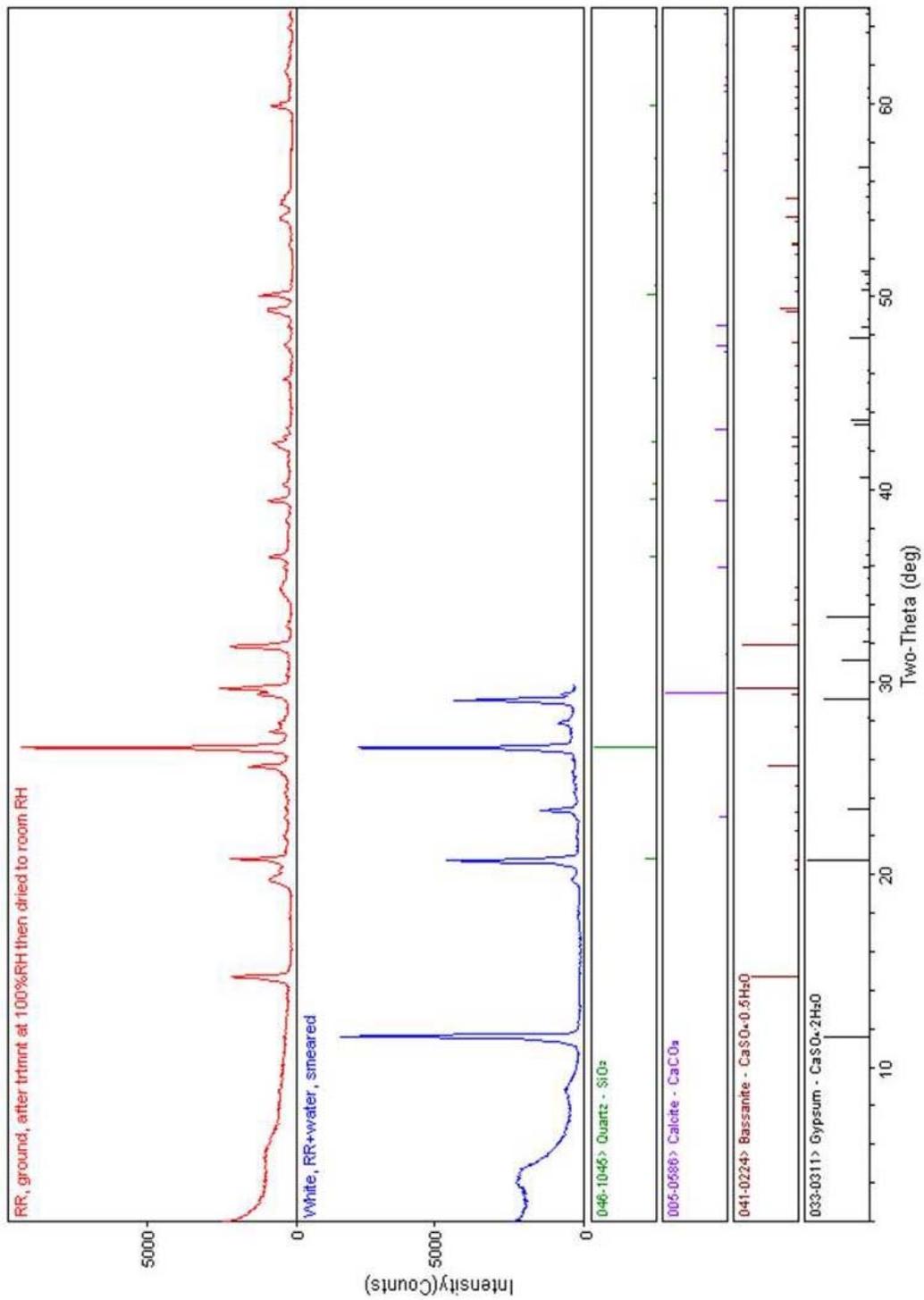
Diffractograms of received soils, CC is S soil type, LL and UU are L soil Type



Diffractograms of received soils, BB is S soil type, EE and TT are L soil type. Overlays show glycolated treatment for expansive mineral investigation. Samples display presence of swelling clays.

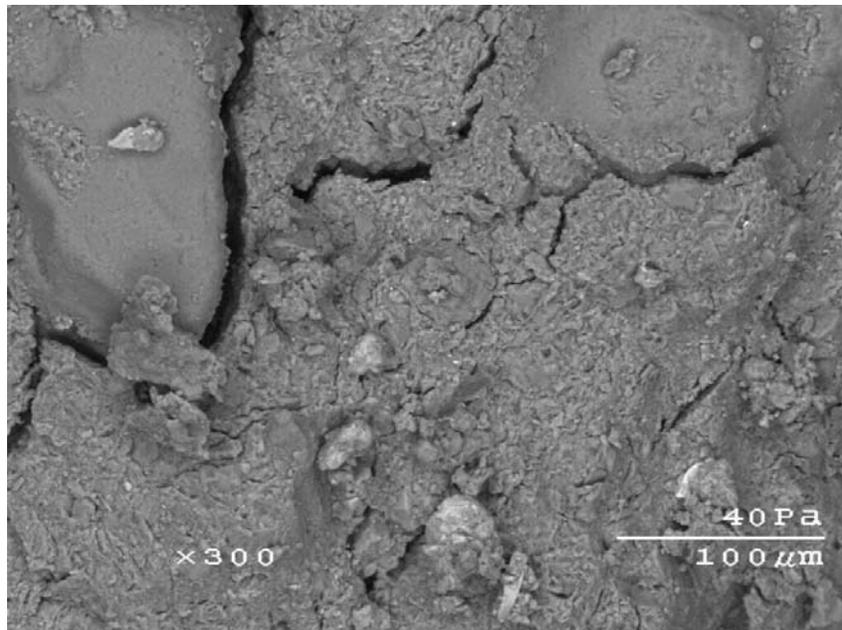
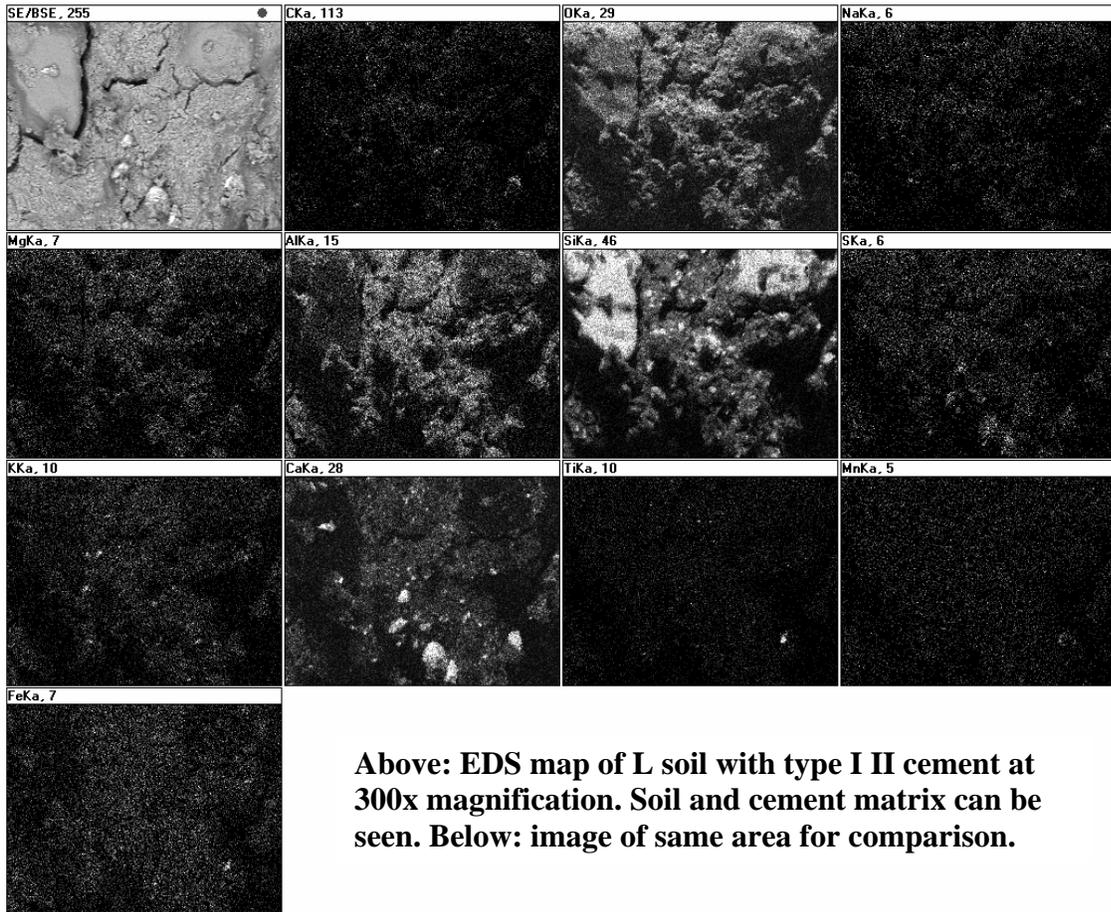


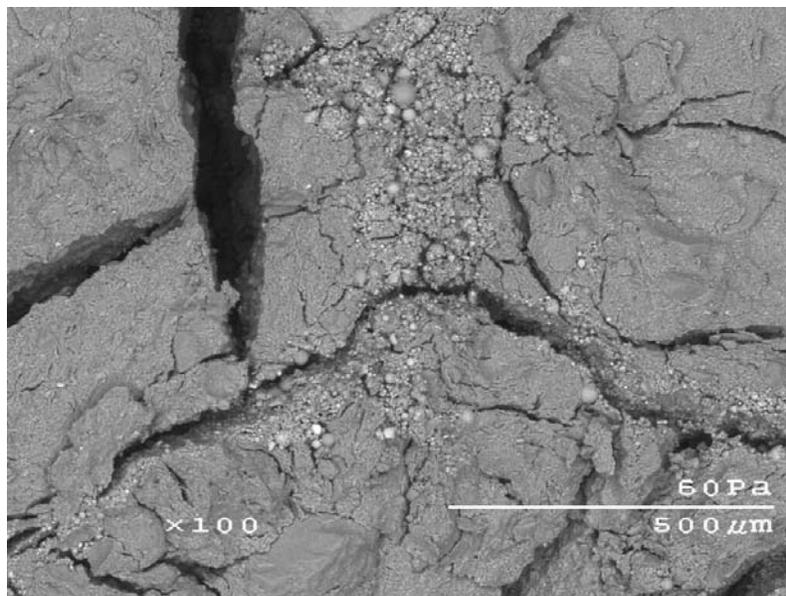
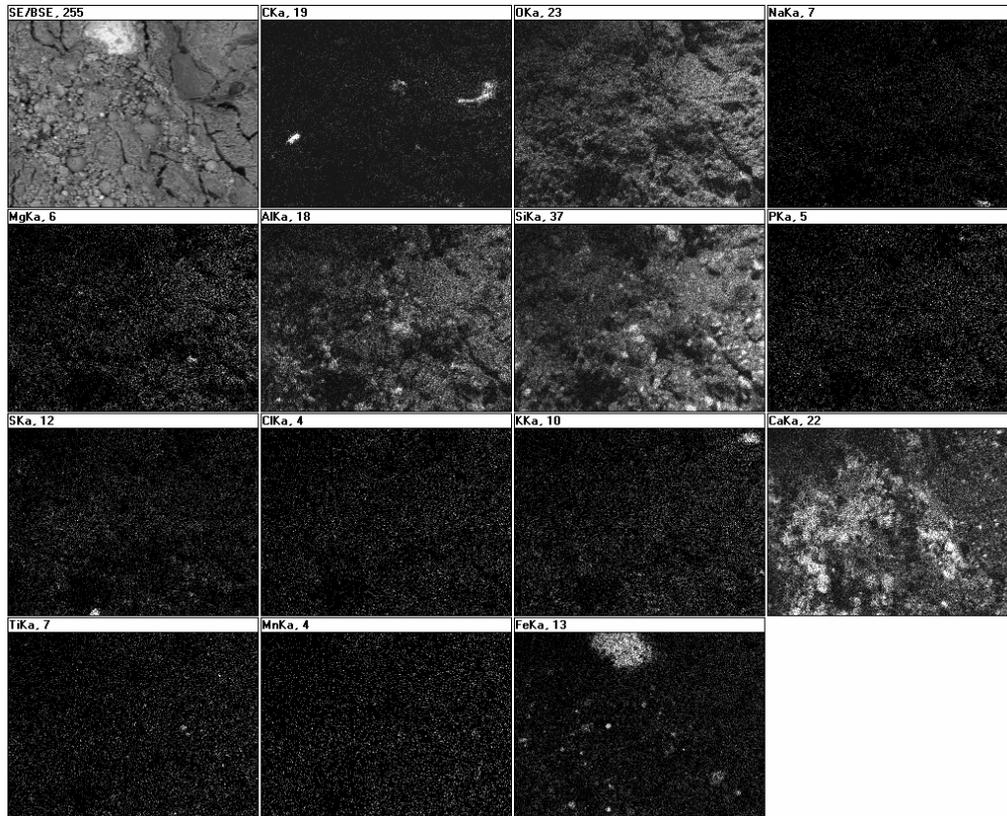
Diffractograms of received soils, CC is S soil type, LL and UU are L soil type. Overlays show glycolated treatment for expansive mineral investigation. Samples display presence of swelling clays



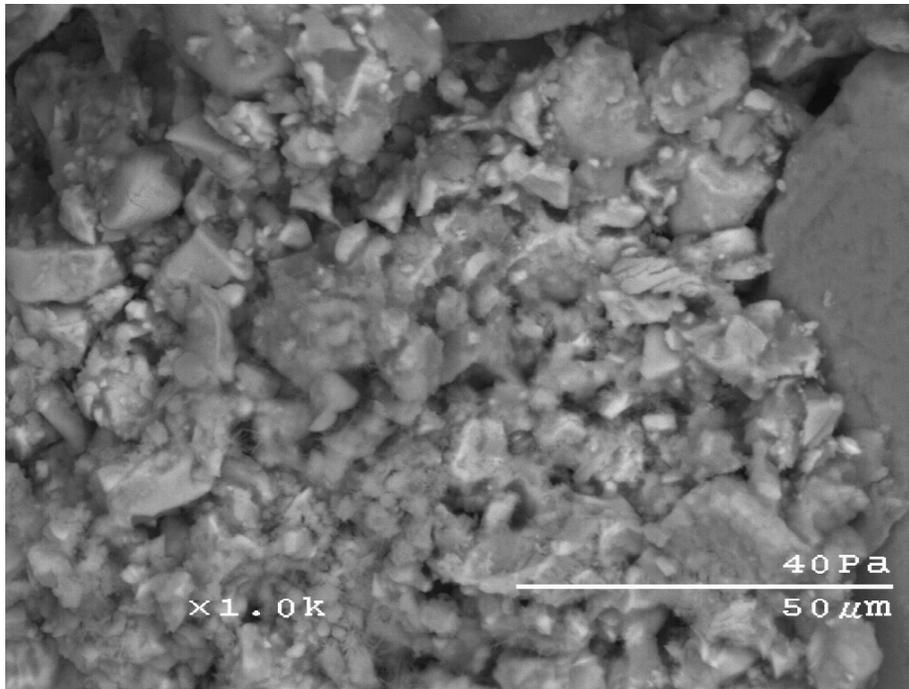
Diffractograms of RR soil containing high sulfate content. Samples treated at 100% RH and water treatment. Water treated sample was smeared onto slide causing some orientation of clay minerals. Water treatment resulted in hydration of bassanite to gypsum and expansion of clay basal plane to 20 angstroms.

APPENDIX D. SEM IMAGES

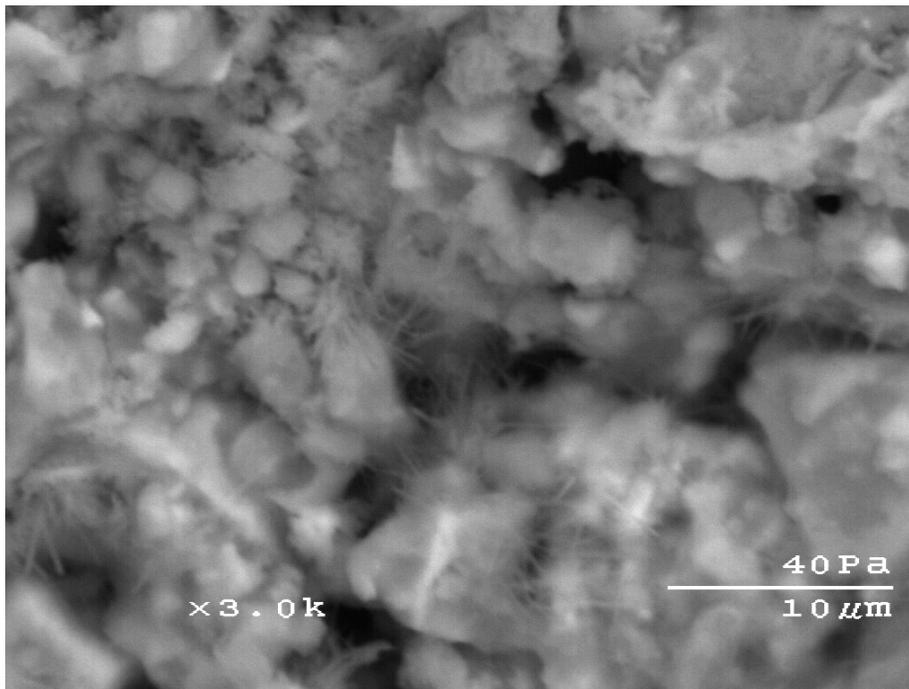




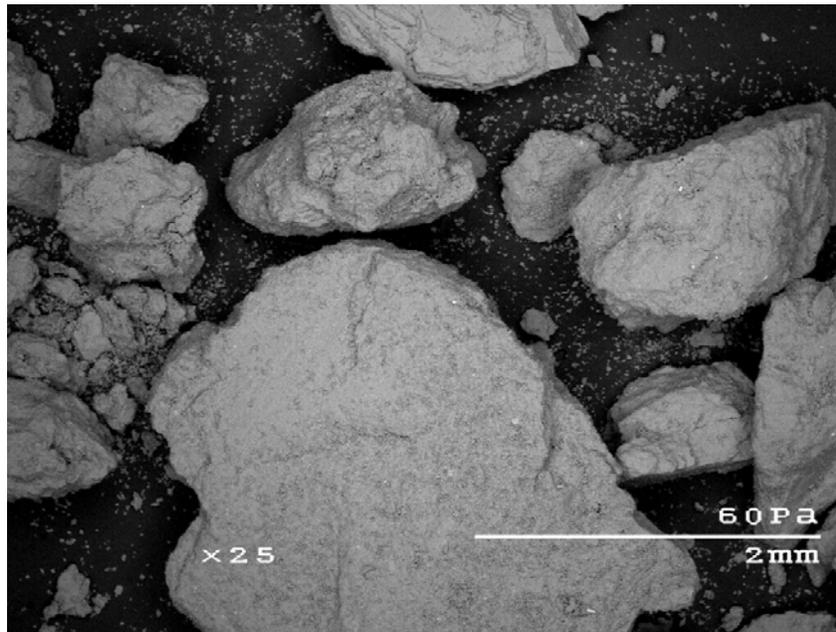
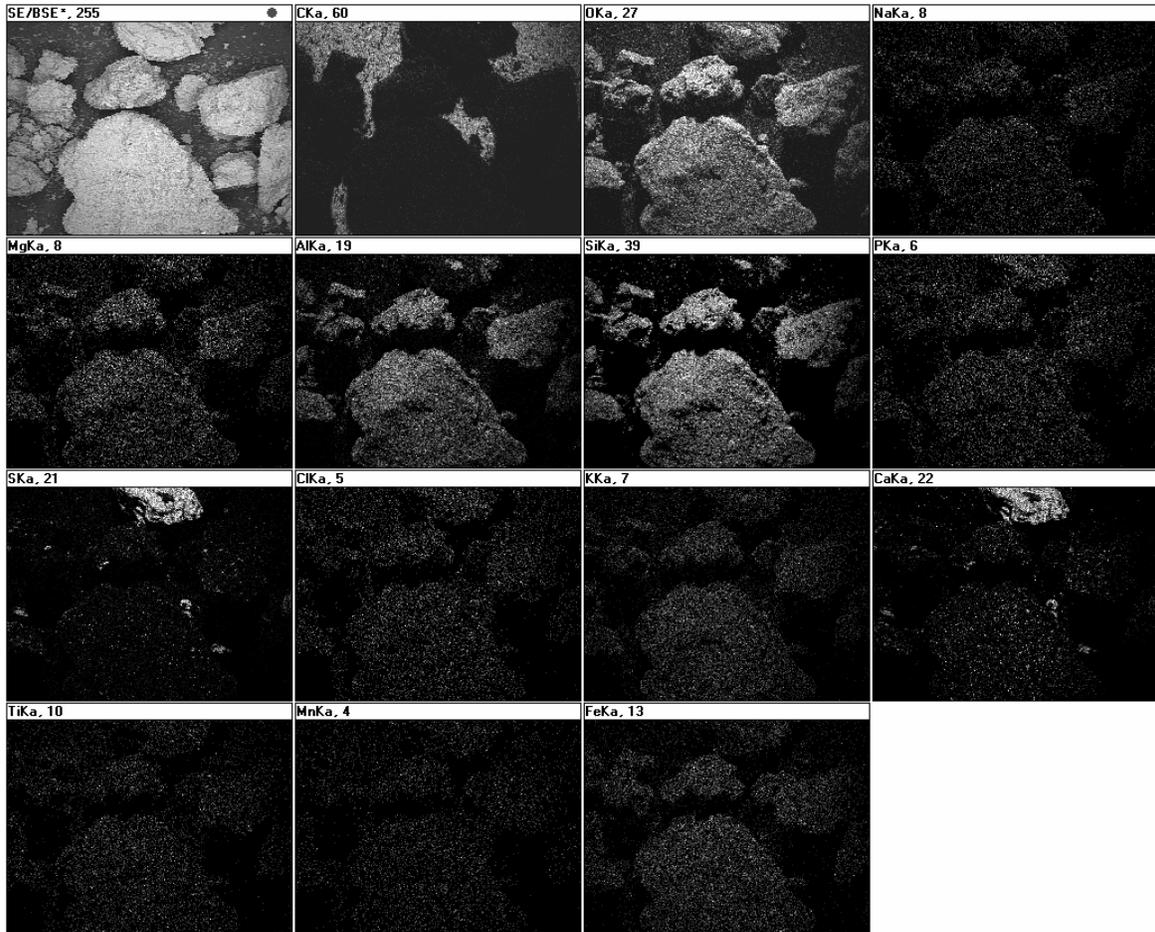
**Top: EDS map of L soil with type I II cement and class F fly ash at 300x magnification.
 Bottom: L with type I II cement and class C fly ash at 100x magnification. Soil and cement matrix can be seen.**



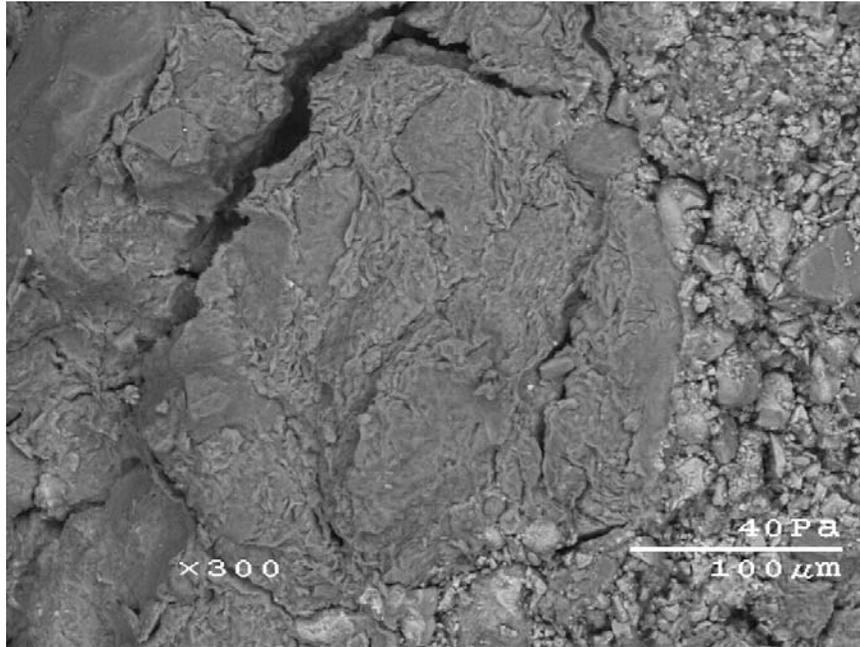
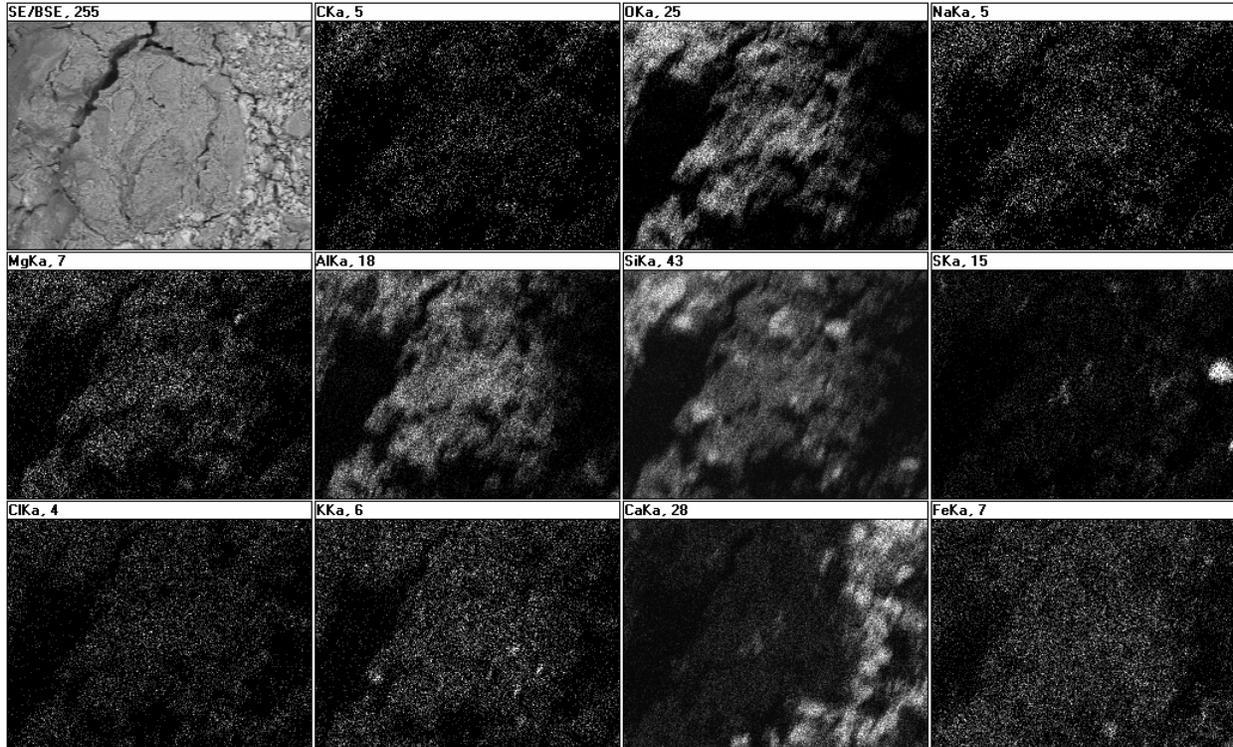
Soil L with lime and type I II cement, magnified 1000x



Soil L with lime and type I II cement, magnified 3000x

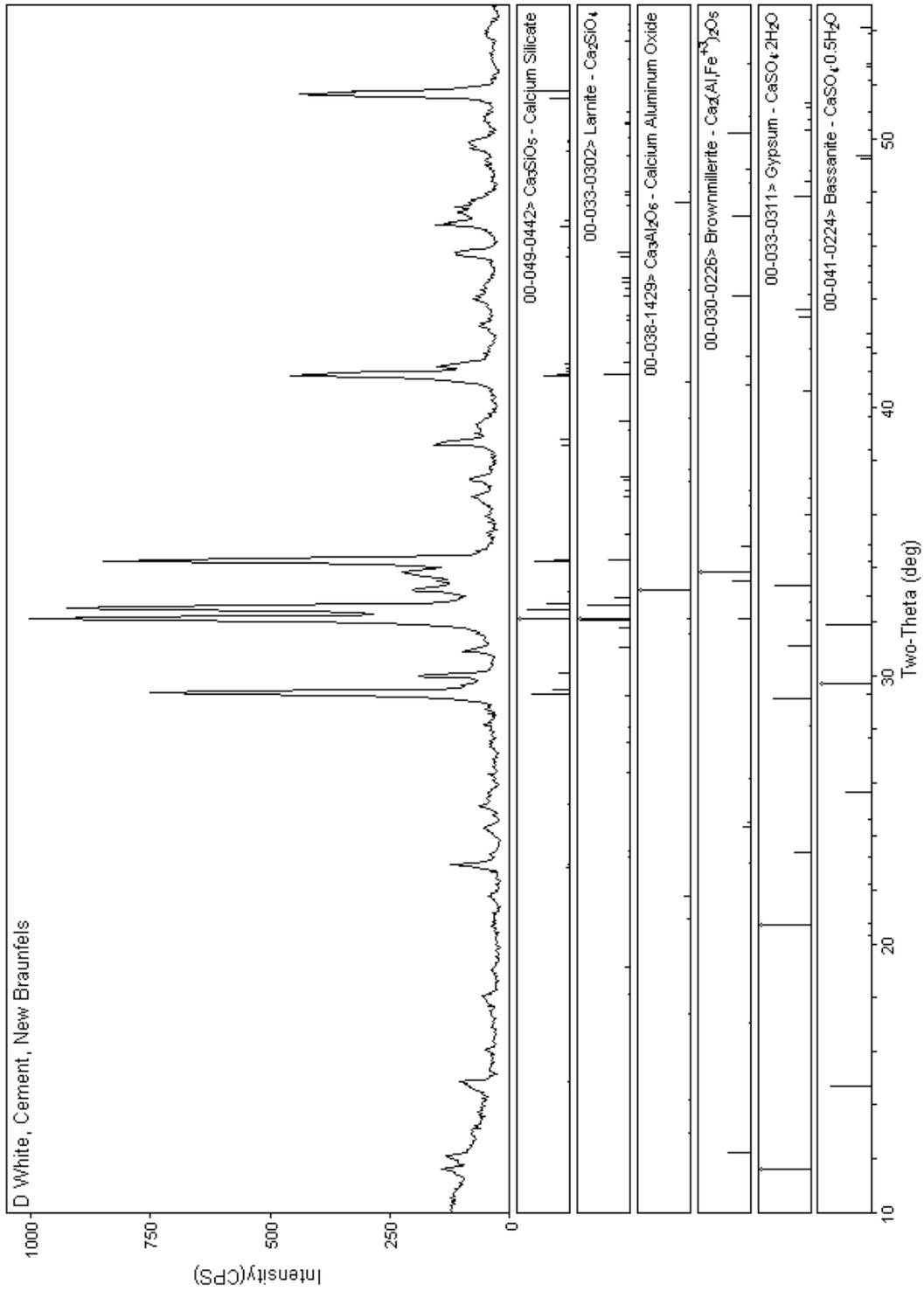


Top: EDS map of high sulfate soil. Bottom: SEM image of sample mapped at 25x magnification

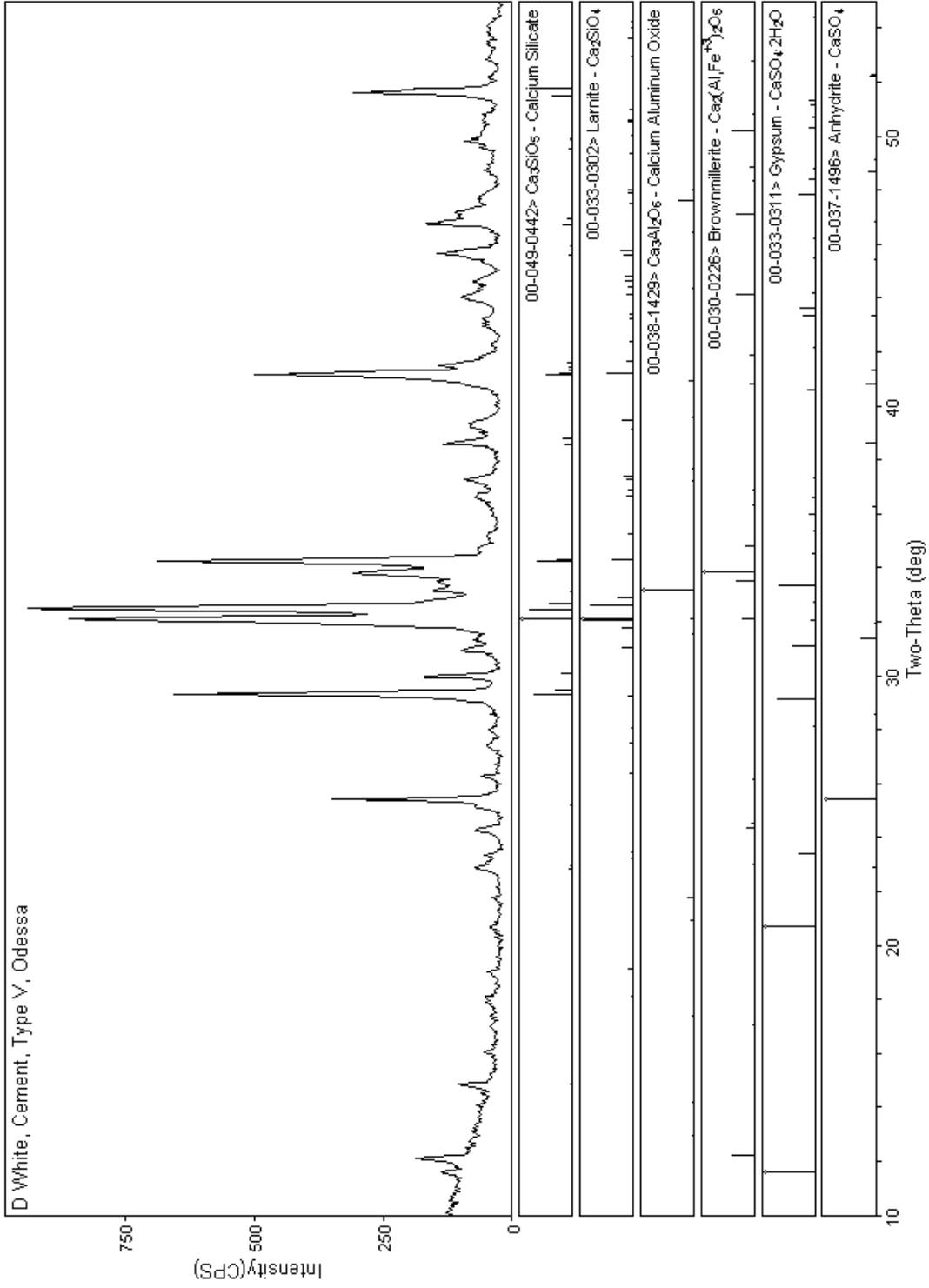


Above: EDS map of S soil type V cement batch. Below: SEM image S soil and type V cement at 300x magnification.

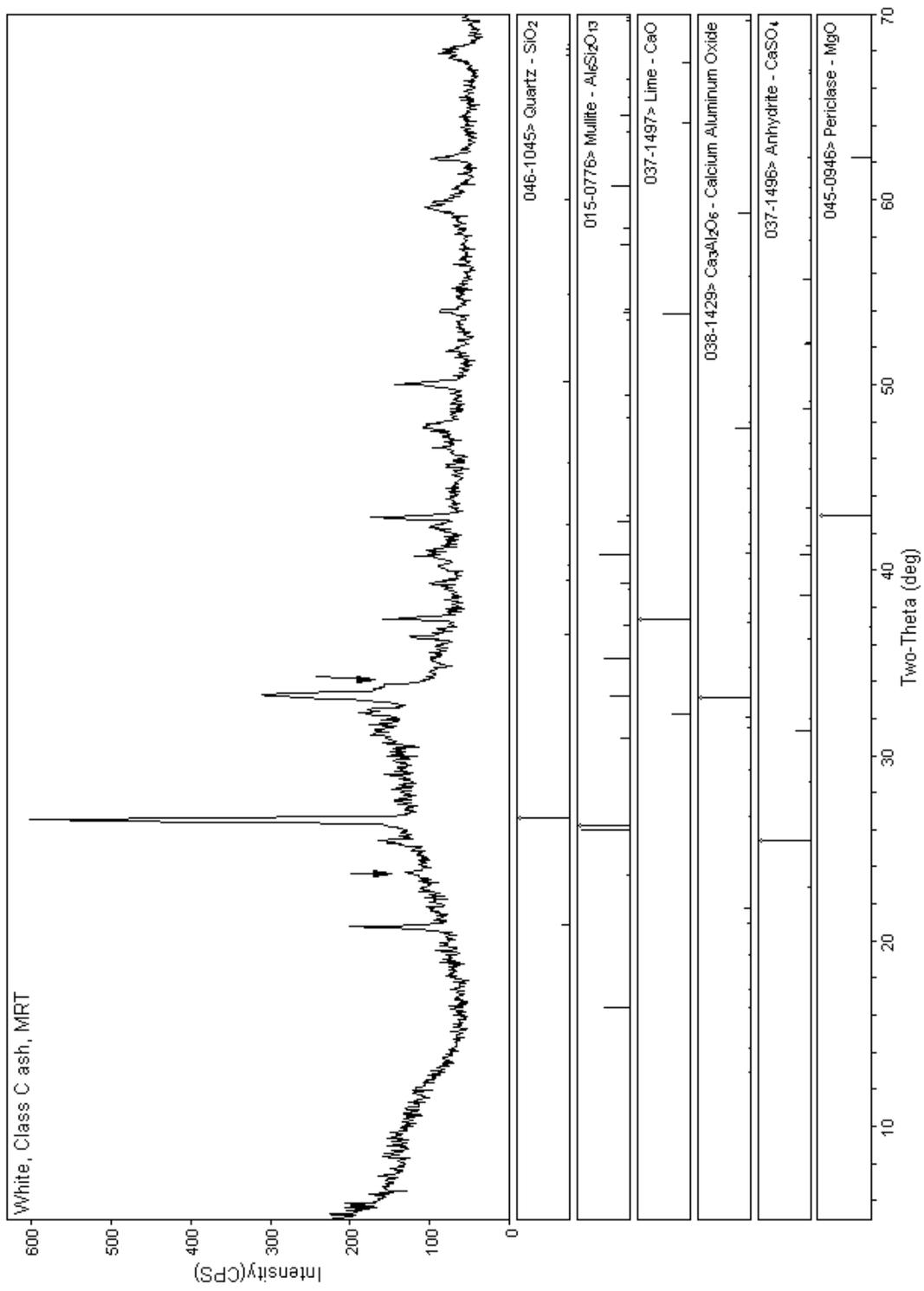
APPENDIX E. STABILIZER XRD DIFFRACTOGRAMS



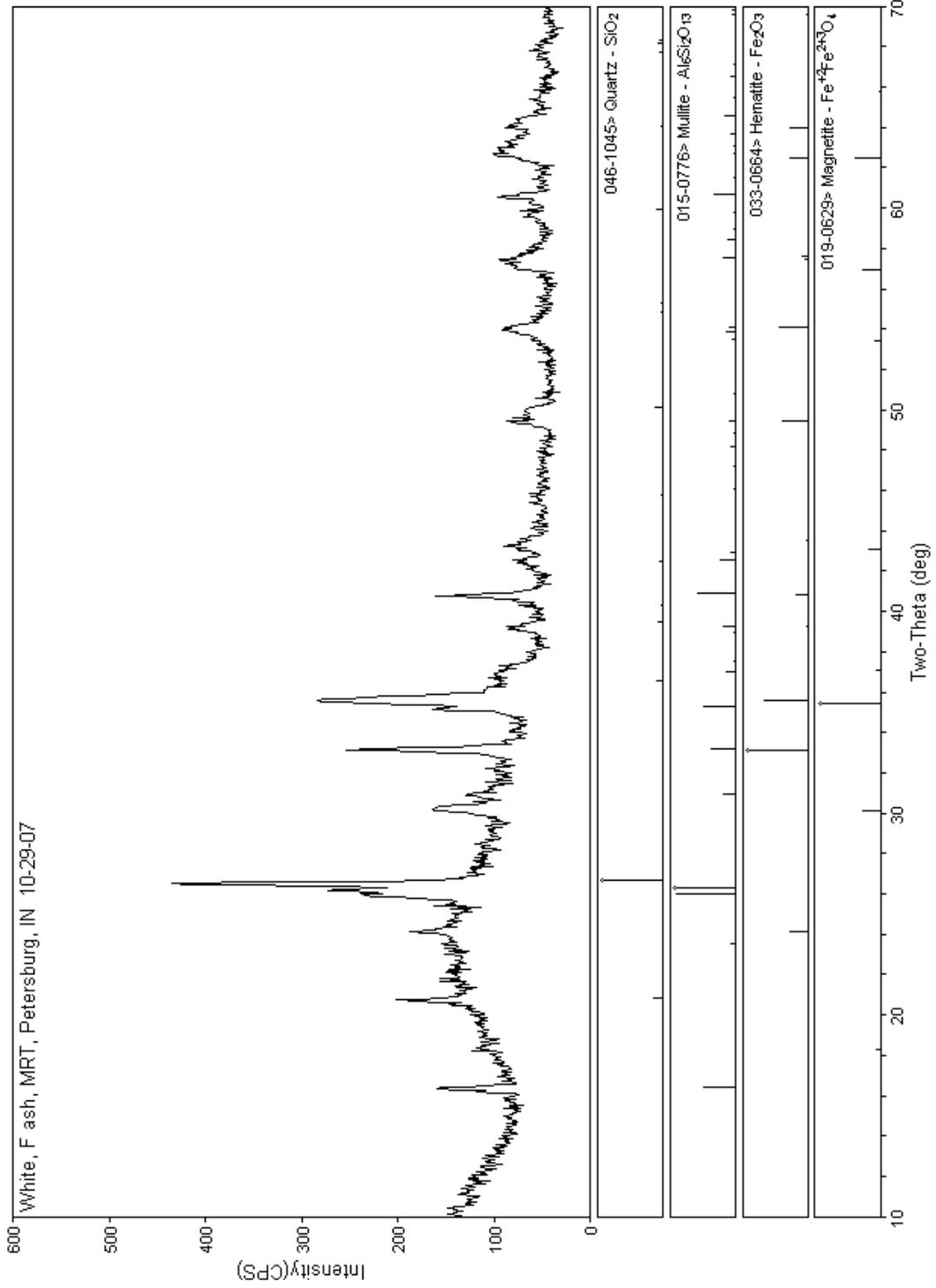
X-ray diffractogram of New Braunfels Type I II cement



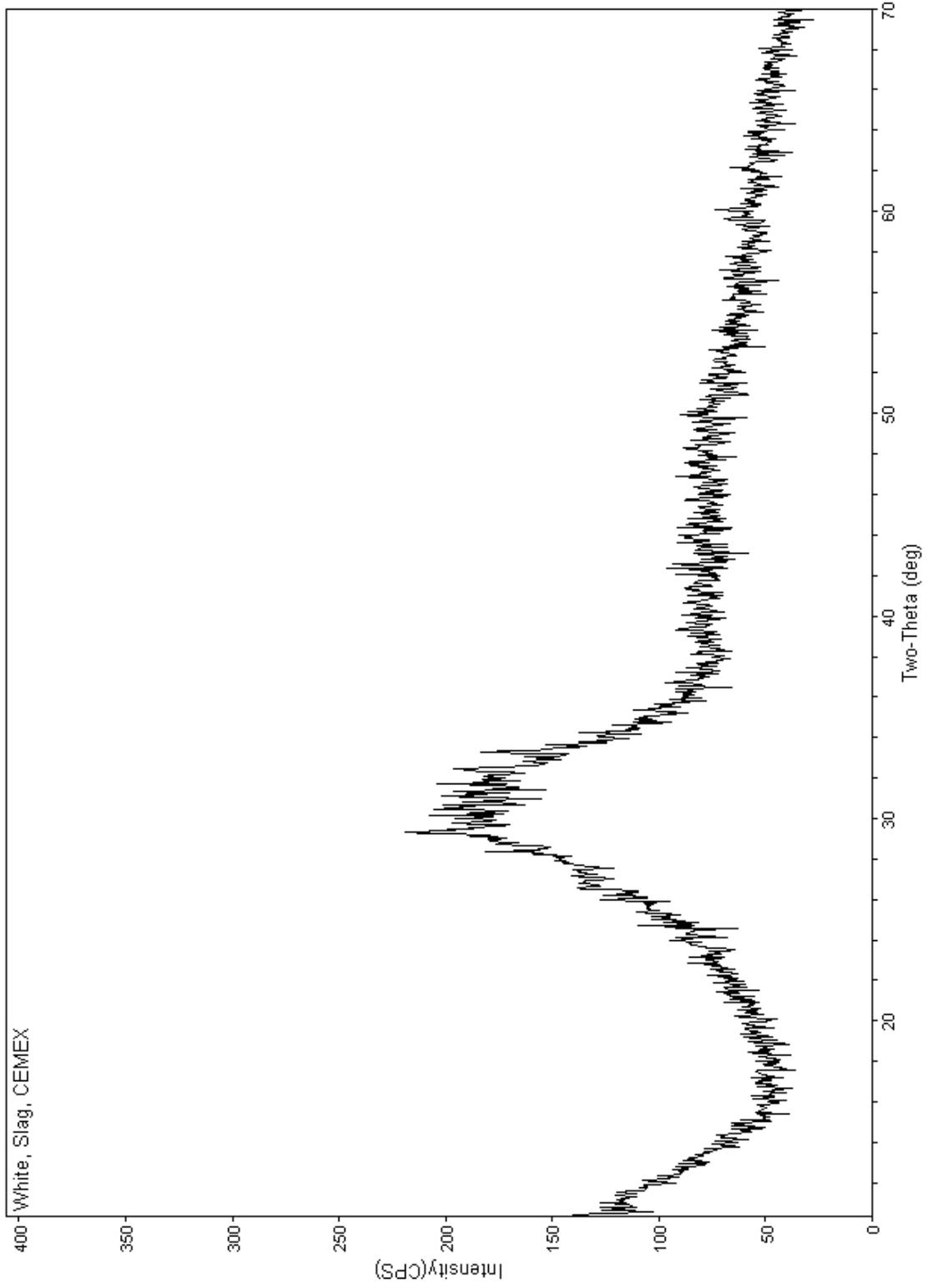
X-ray diffractogram of Odess type V cement



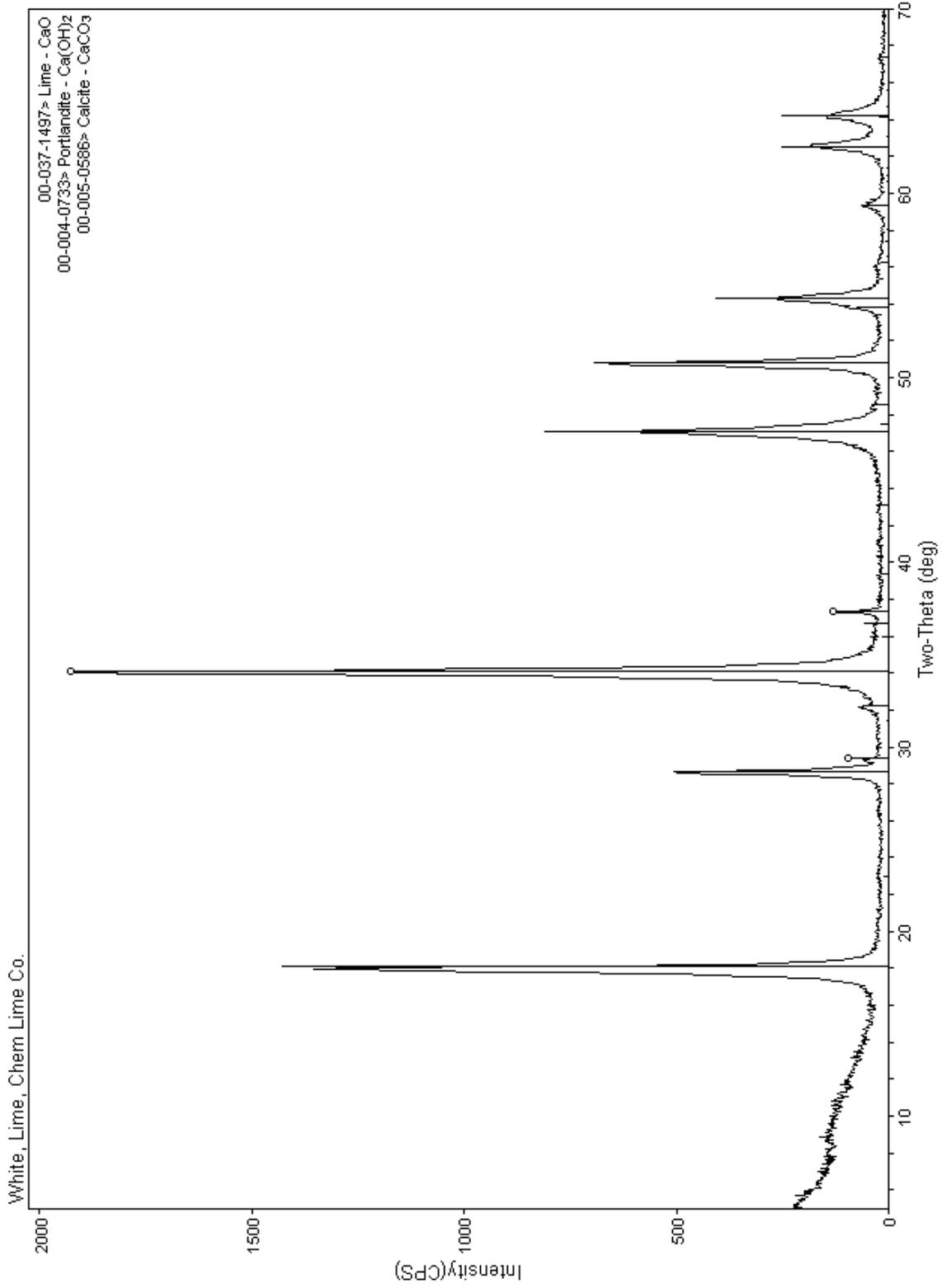
X-ray diffractogram of. Class C fly ash



X-ray diffractogram of. Class F fly ash



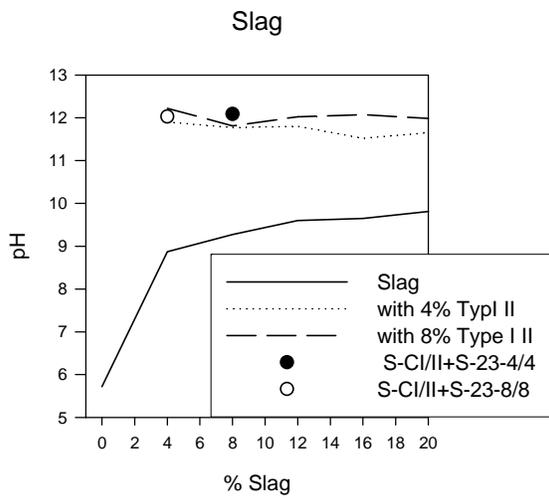
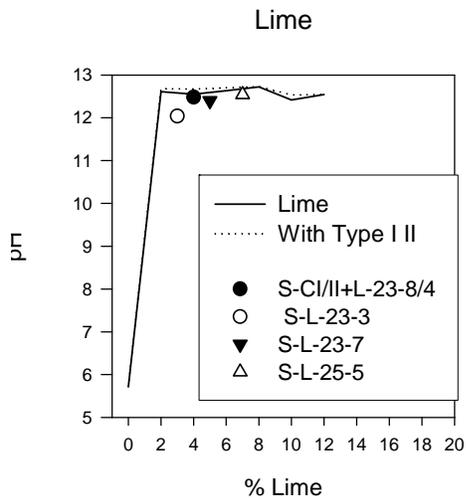
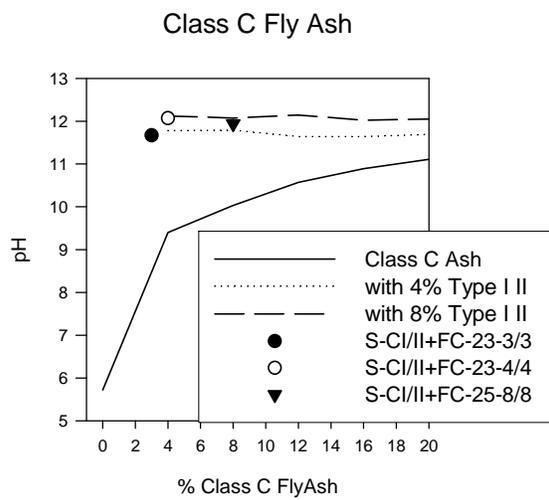
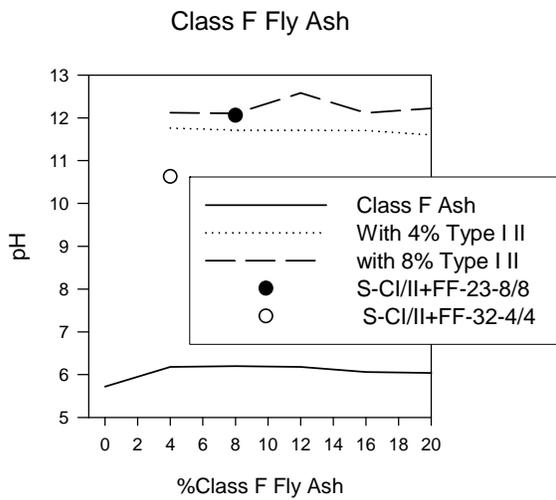
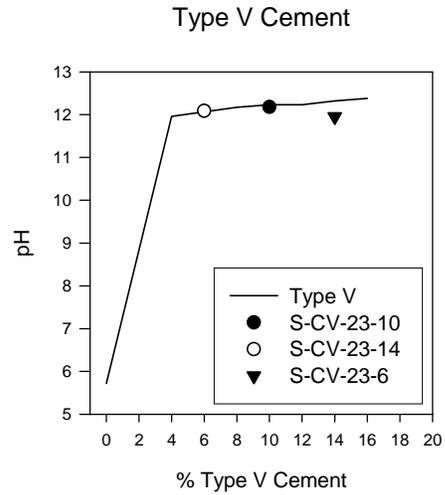
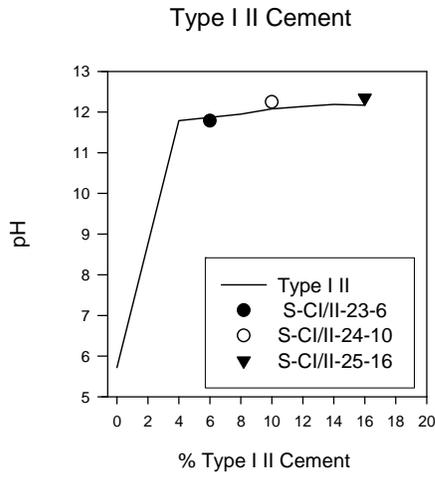
X-ray diffractogram of slag



X-ray diffractogram of. slag

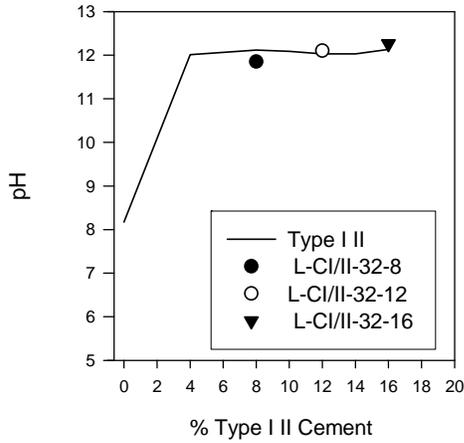
APPENDIX F. pH MEASUREMENTS

S Soil pH Values

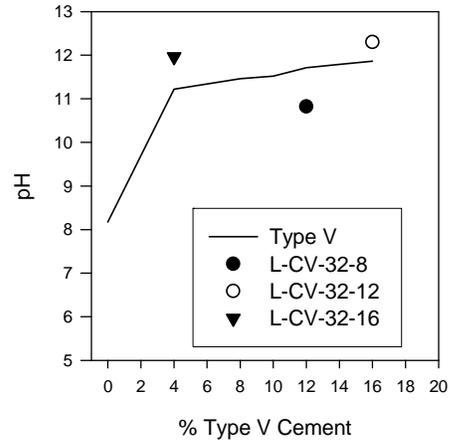


L Soil ph Values

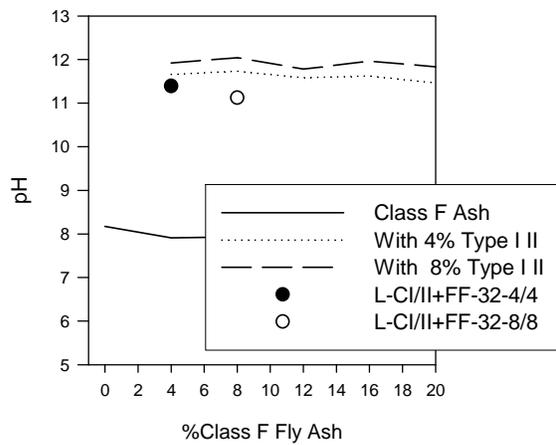
Type I II Cement



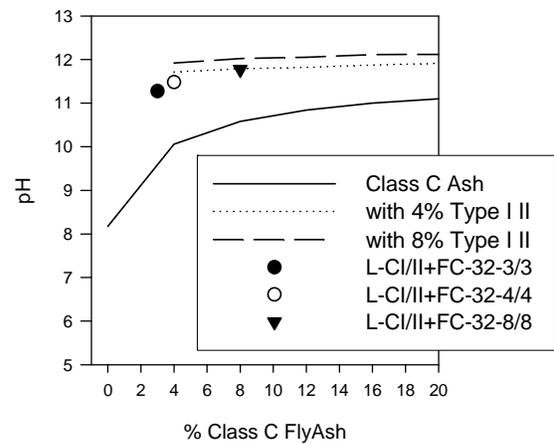
Type V Cement



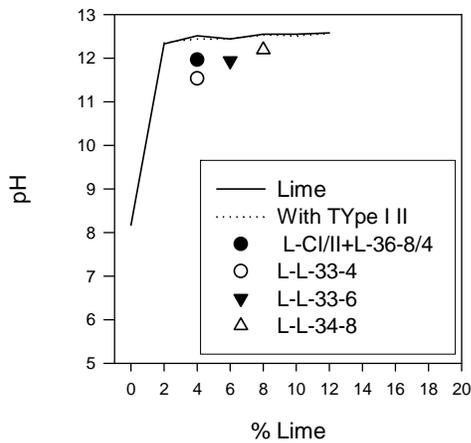
Class F Fly Ash



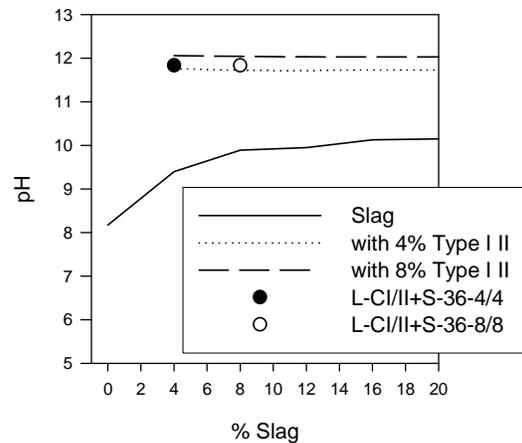
Class C Fly Ash



Lime

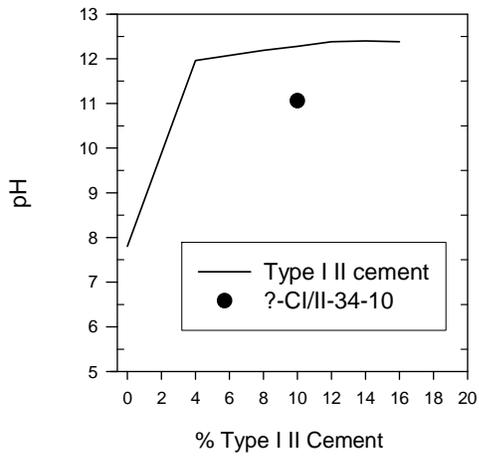


Slag

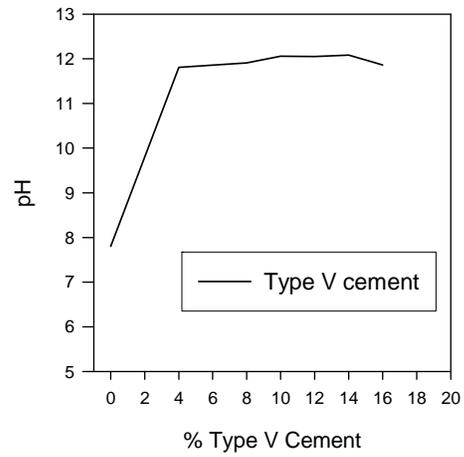


? Soil pH Values

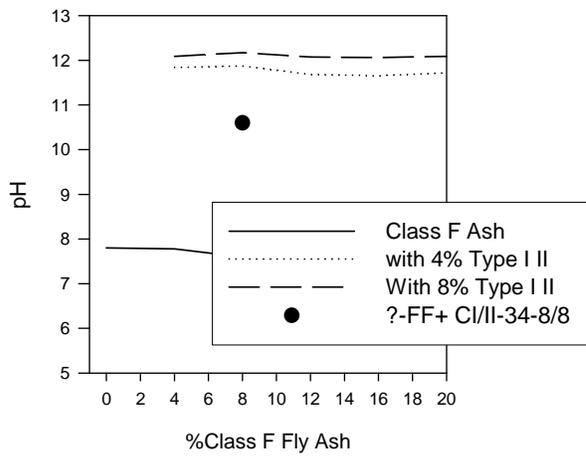
Type I II Cement



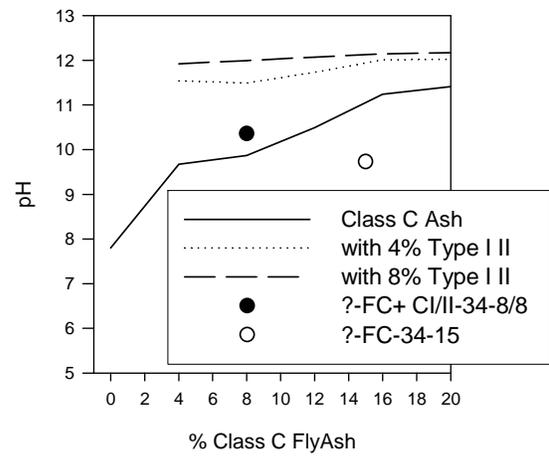
Type V Cement



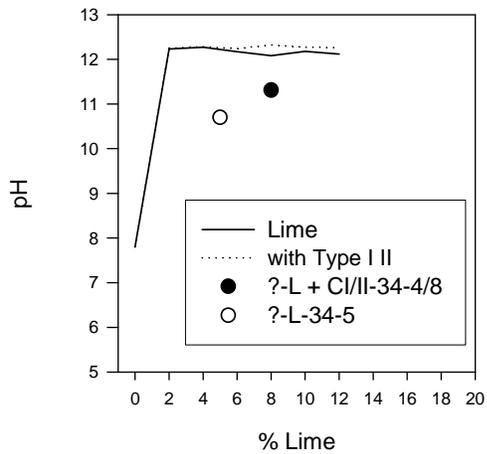
Class F Fly Ash



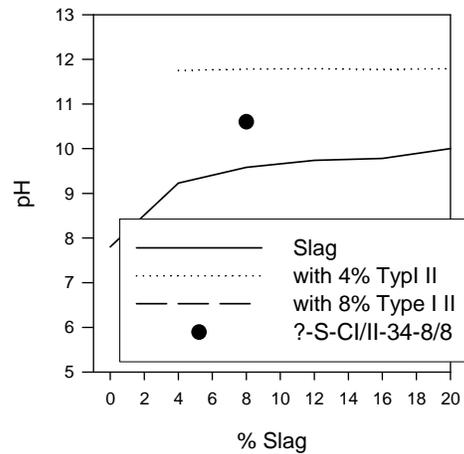
Class C Fly Ash



Lime

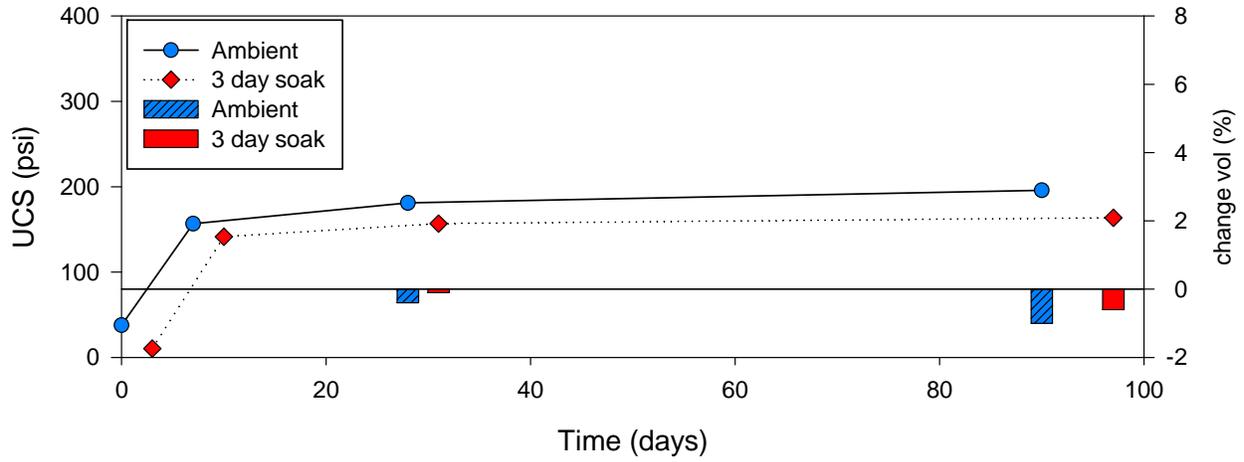


Slag

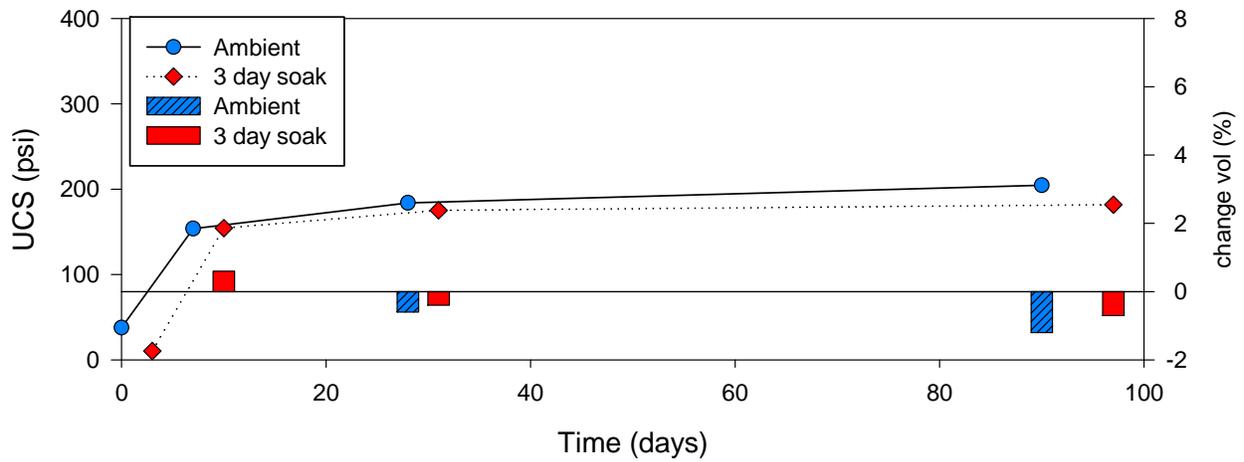


APPENDIX G. STRENGTH CURVES WITH VOLUMETRIC SWELL

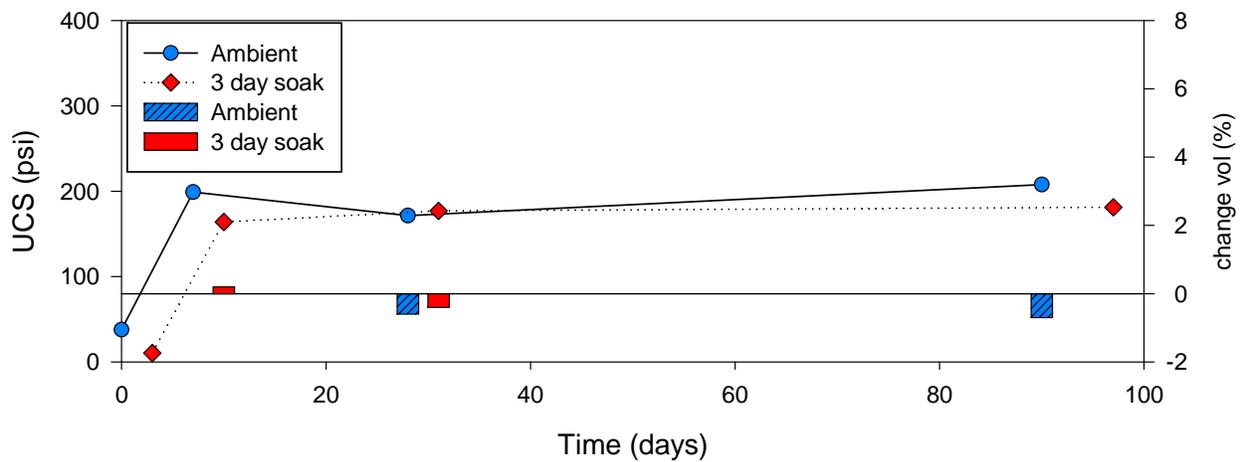
L Soil Type I II Cement 8%



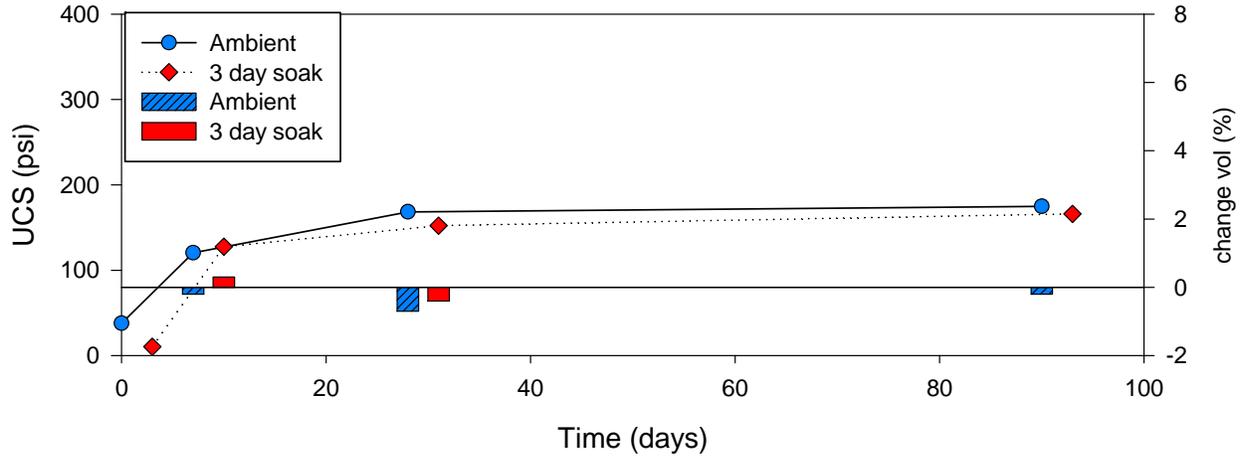
L Soil Type I II Cement 12%



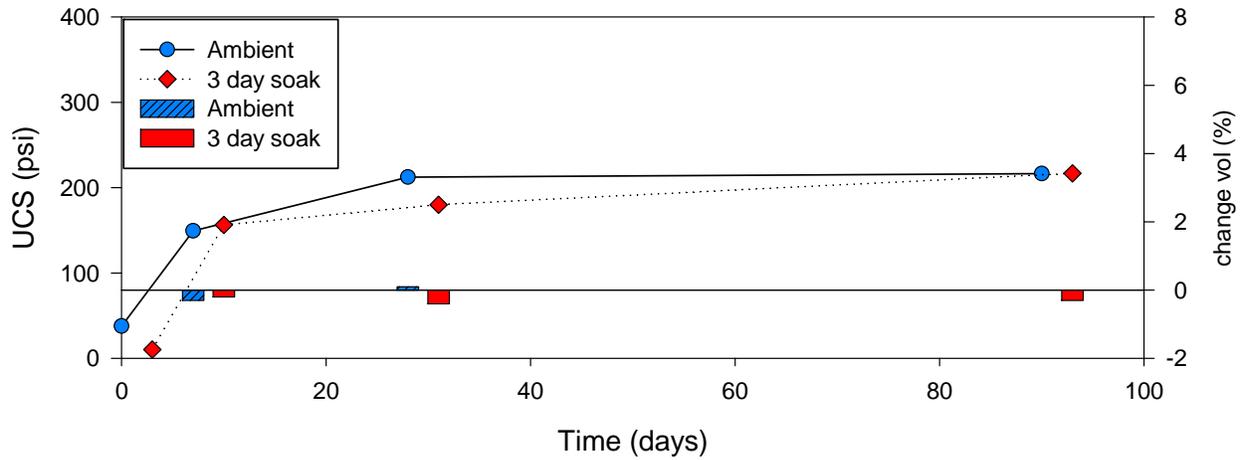
L Soil Type I II Cement 16%



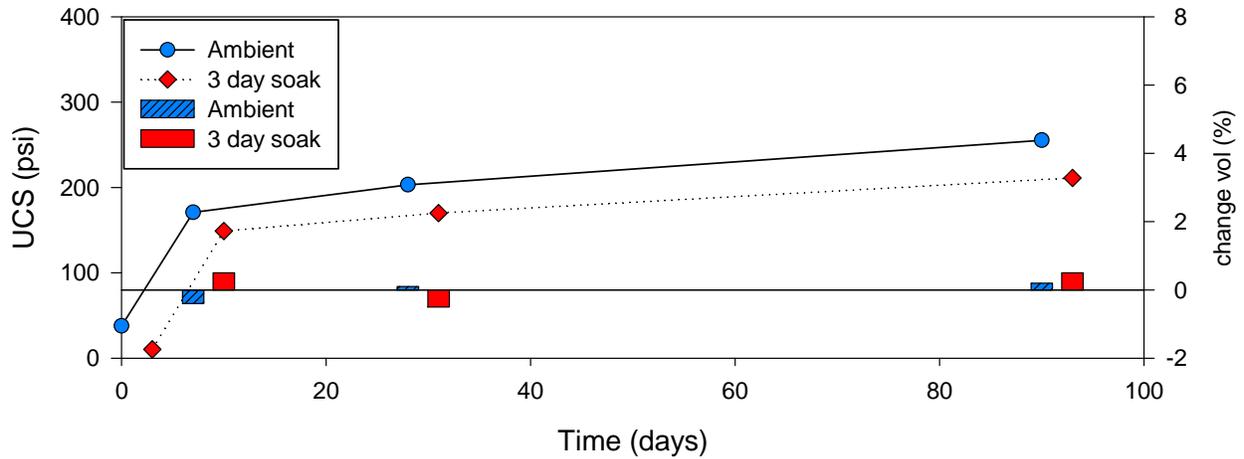
L Soil Type V Cement 8%



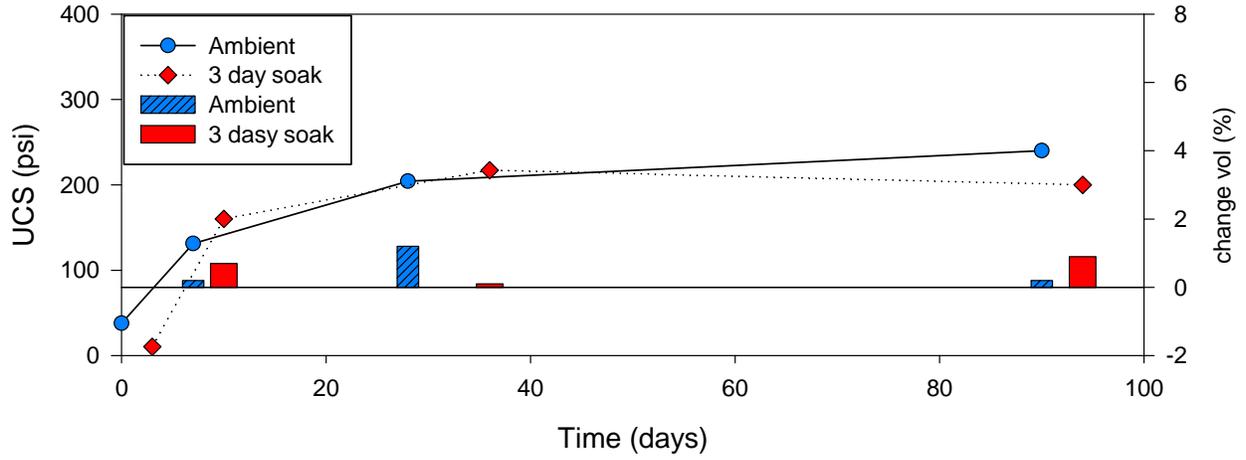
L Soil Type V Cement 12%



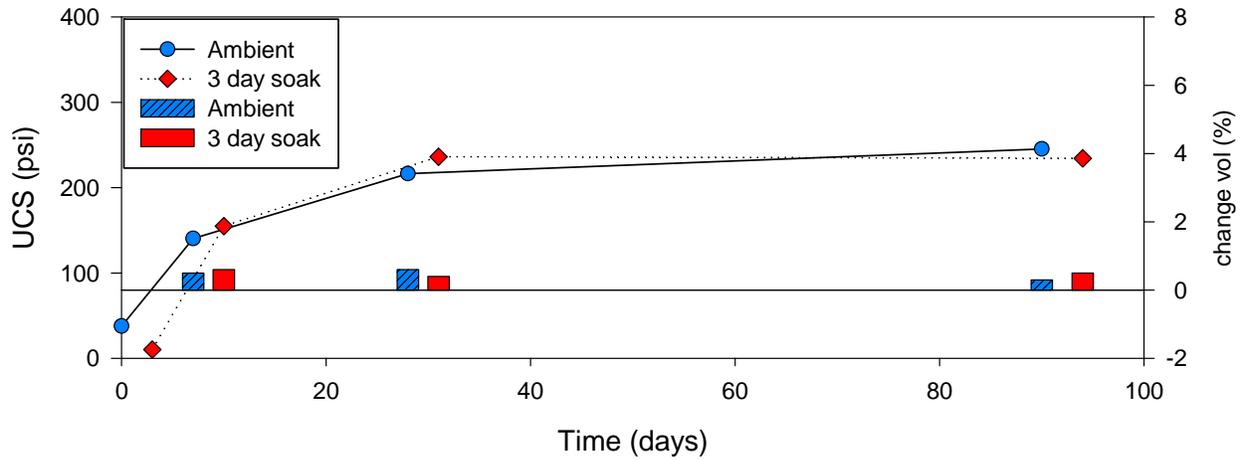
L Soil Type V Cement 16%



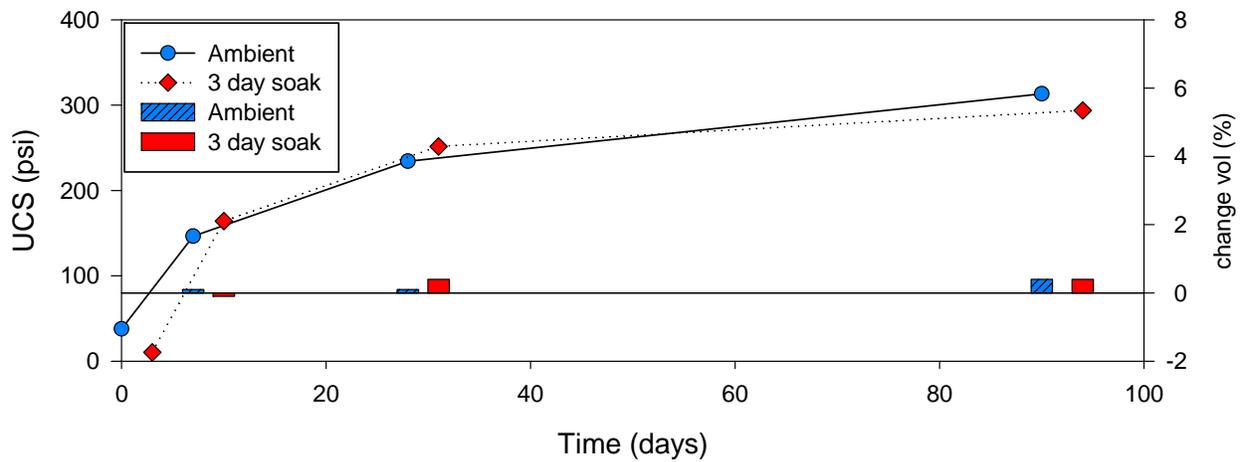
L Soil Lime 4%



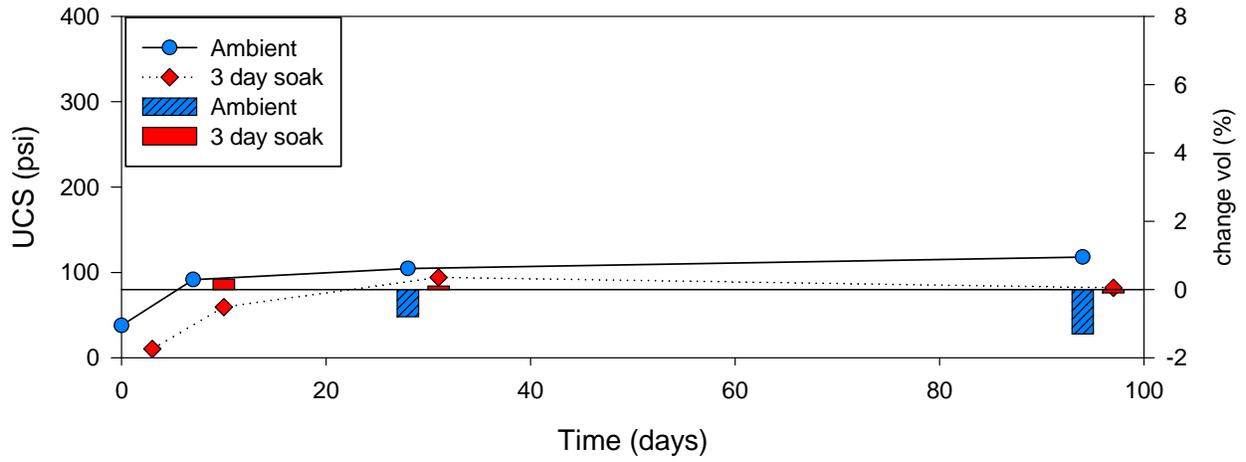
L Soil Lime 6%



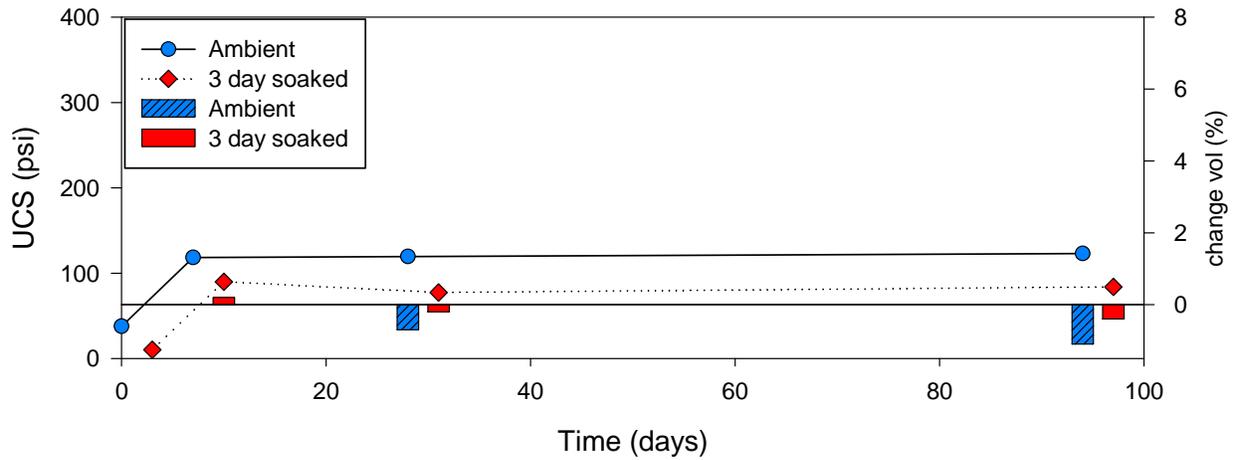
L Soil Lime 8%



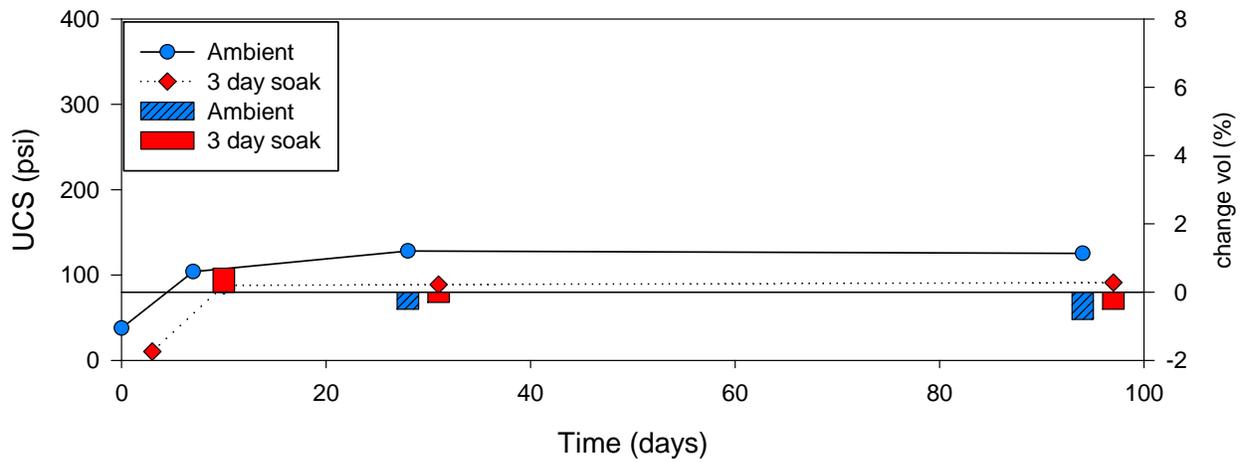
L Soil Class C Fly Ash 10%



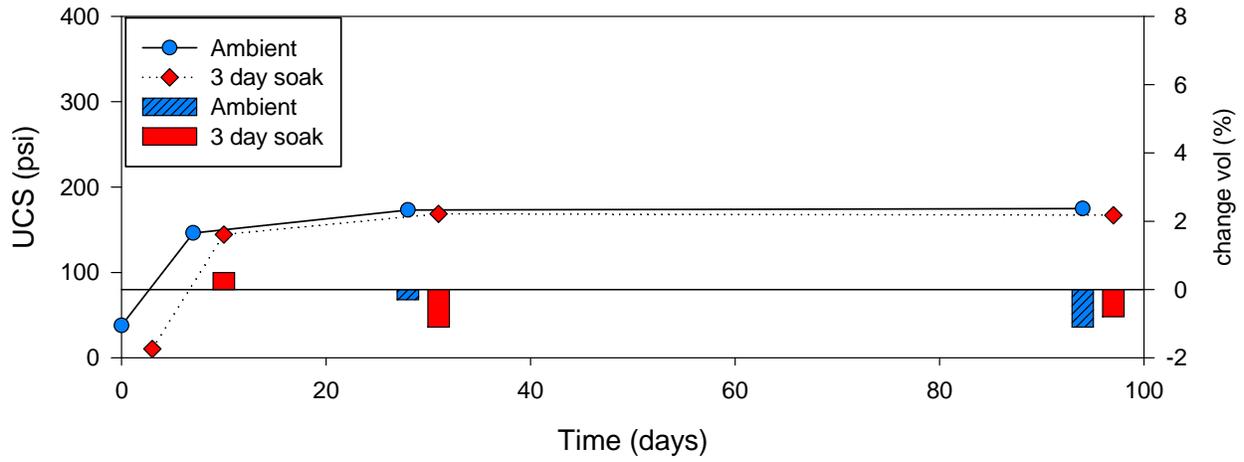
L Soil Class C Fly Ash 15%



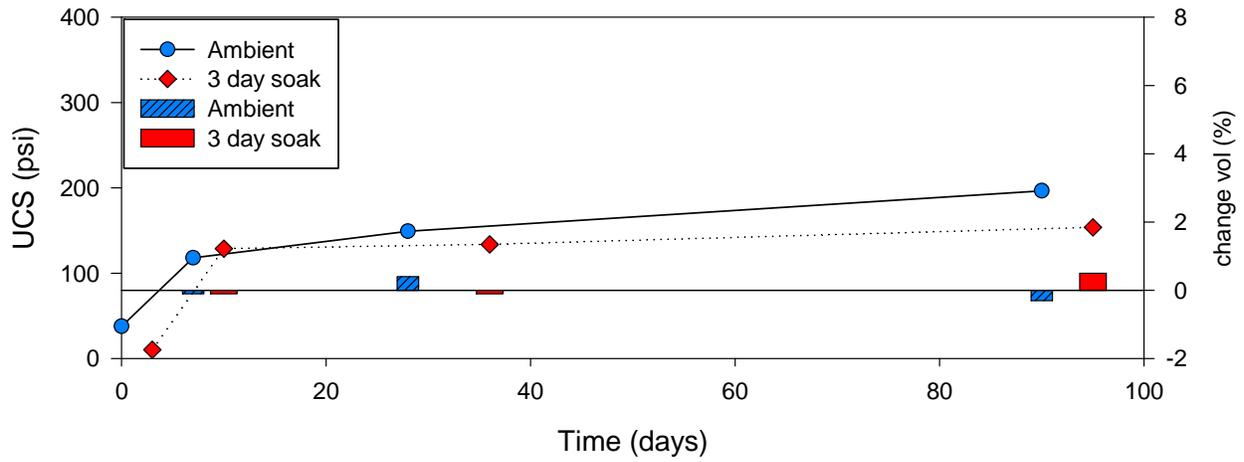
L Soil Class C Fly Ash 20%



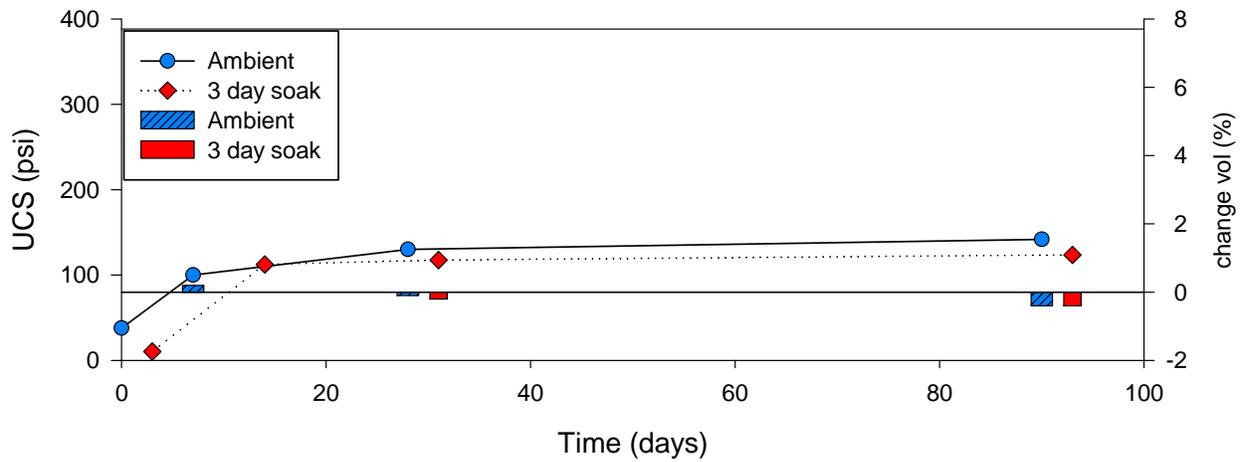
L Soil Cement 8% with Fly Ash C 8%



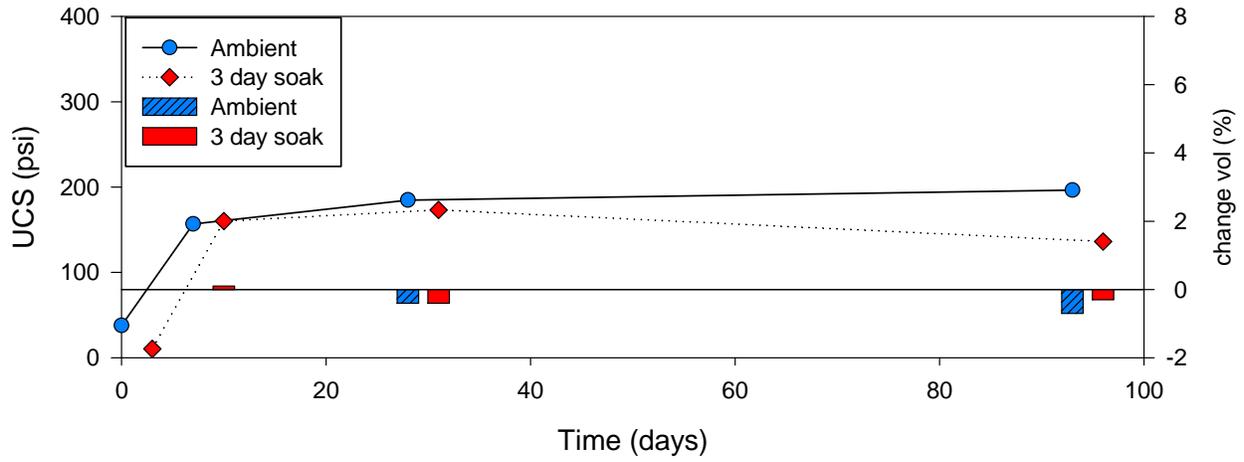
L Soil Cement 4% with Fly Ash C 4%



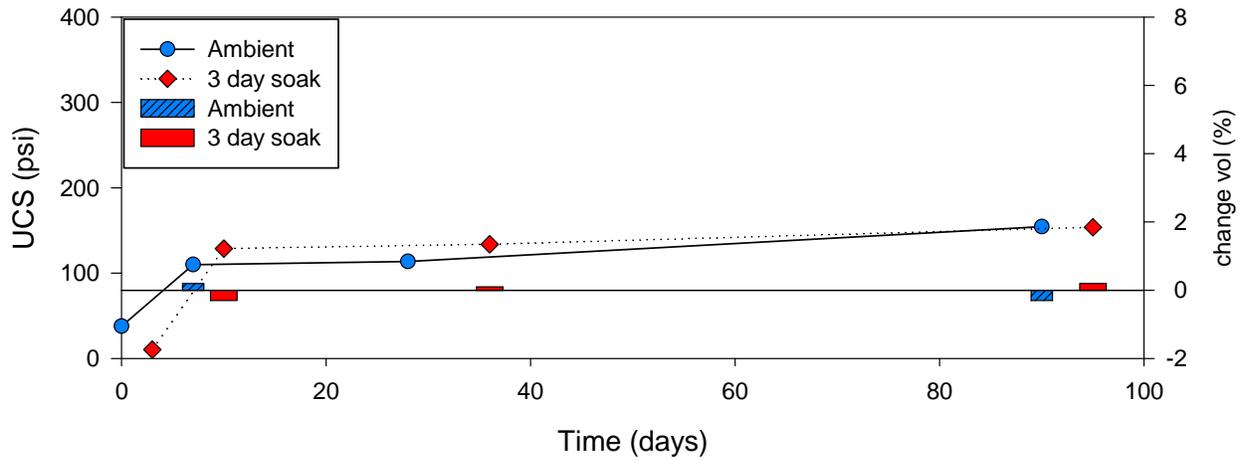
L Soil Cement 3% with Fly Ash C 3%



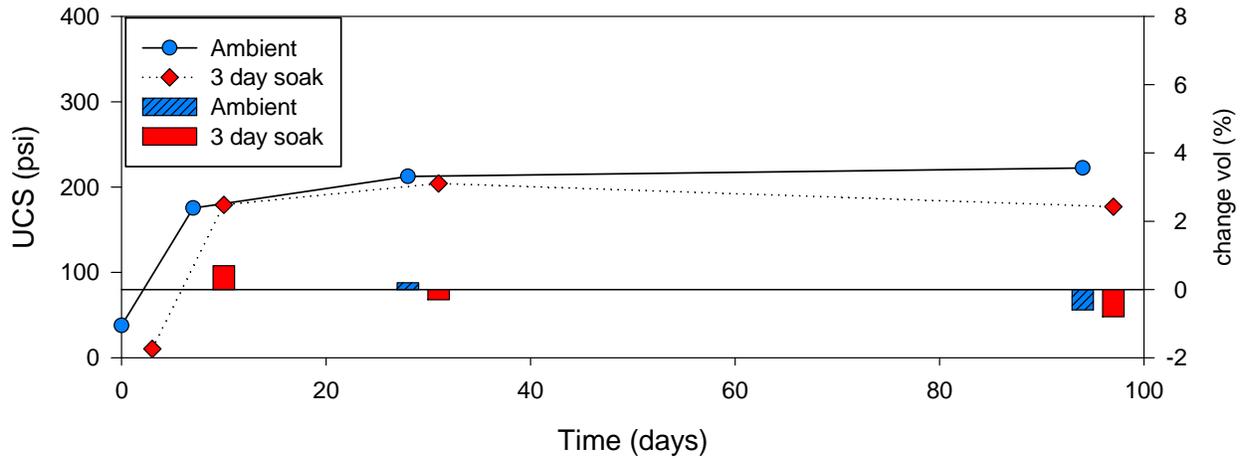
L Soil Cement 8% with Fly Ash F 8%



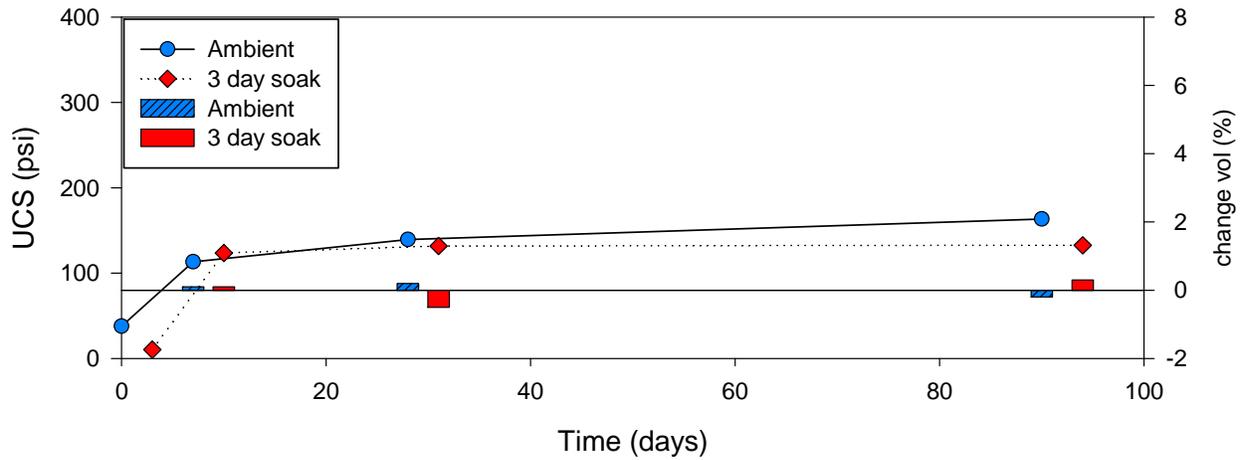
L Soil Cement 4% with Fly Ash F 4%



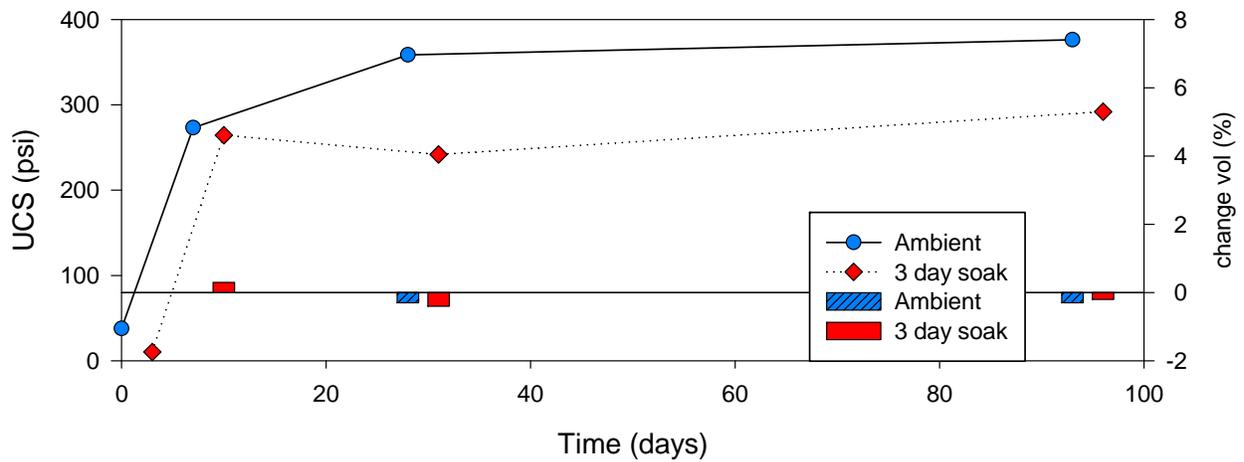
L Soil Cement 8% with Slag 8%



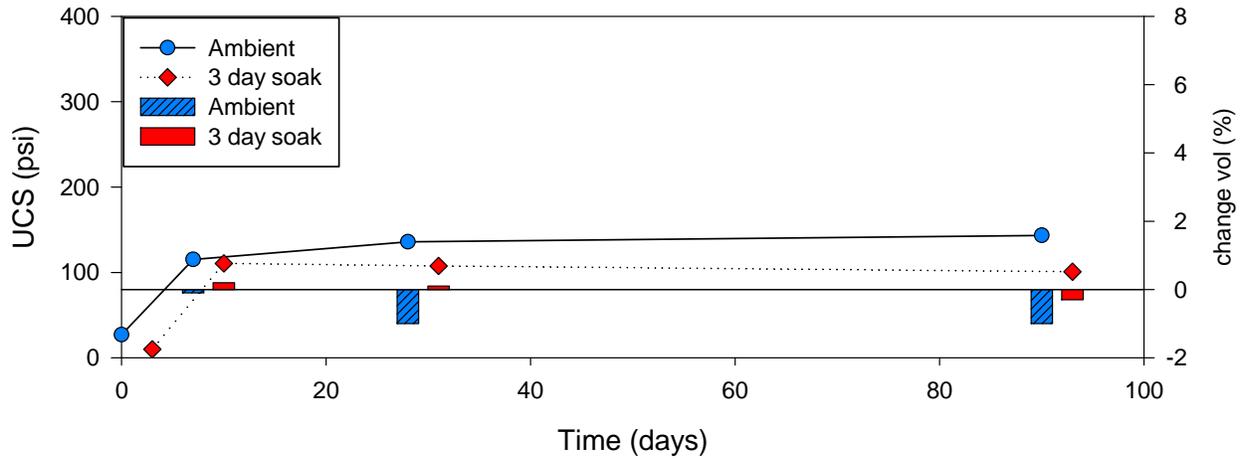
L Soil Cement 4% with Slag 4%



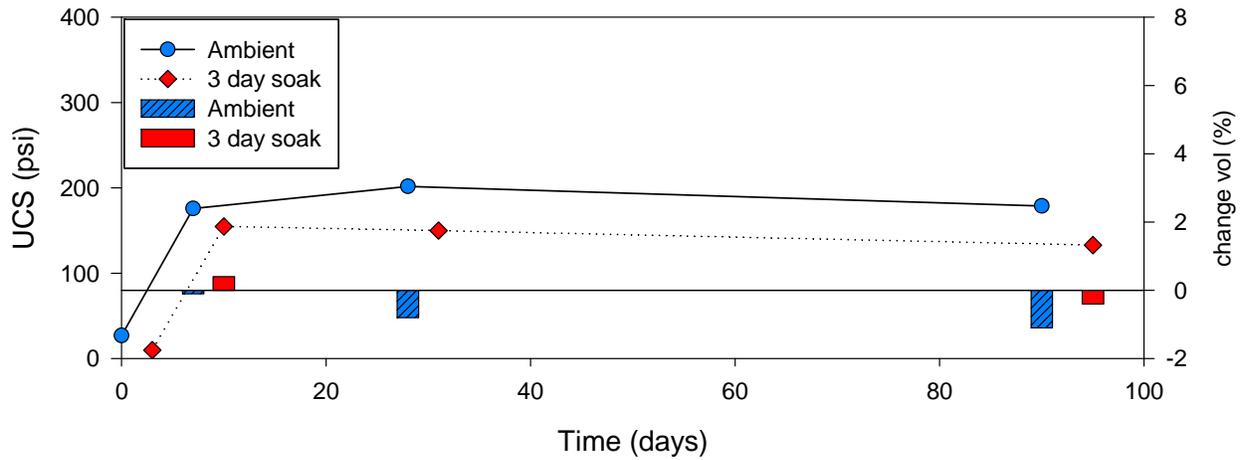
L Soil Cement 8% with Lime 4%



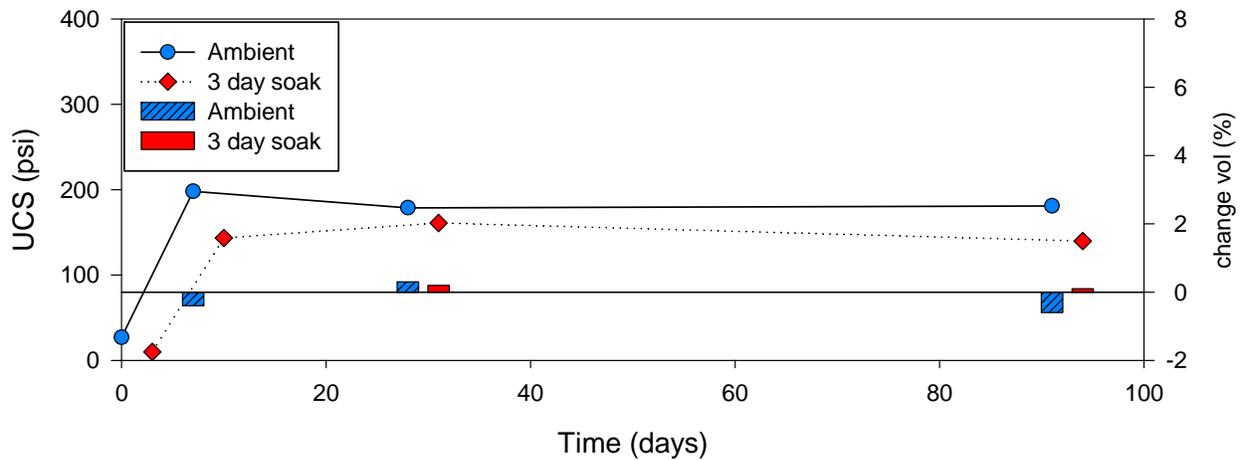
S Soil Type I II Cement 6%



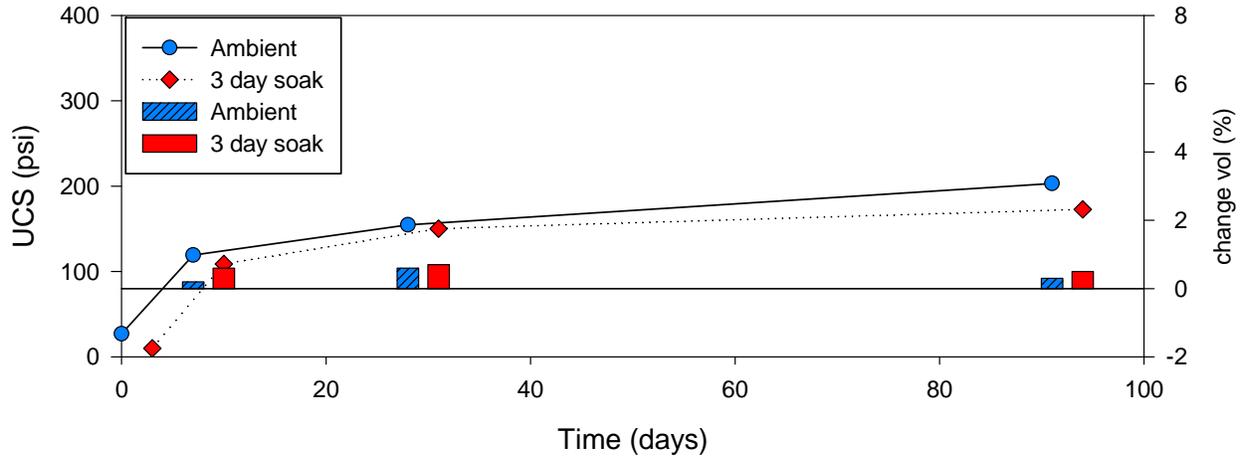
S Soil Type I II Cement 10%



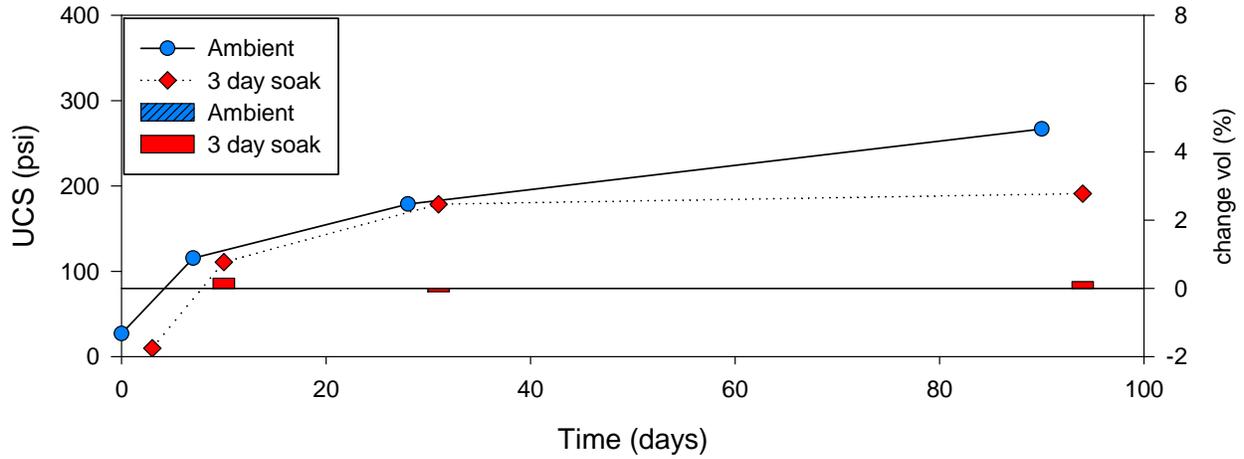
S Soil Type I II Cement 16%



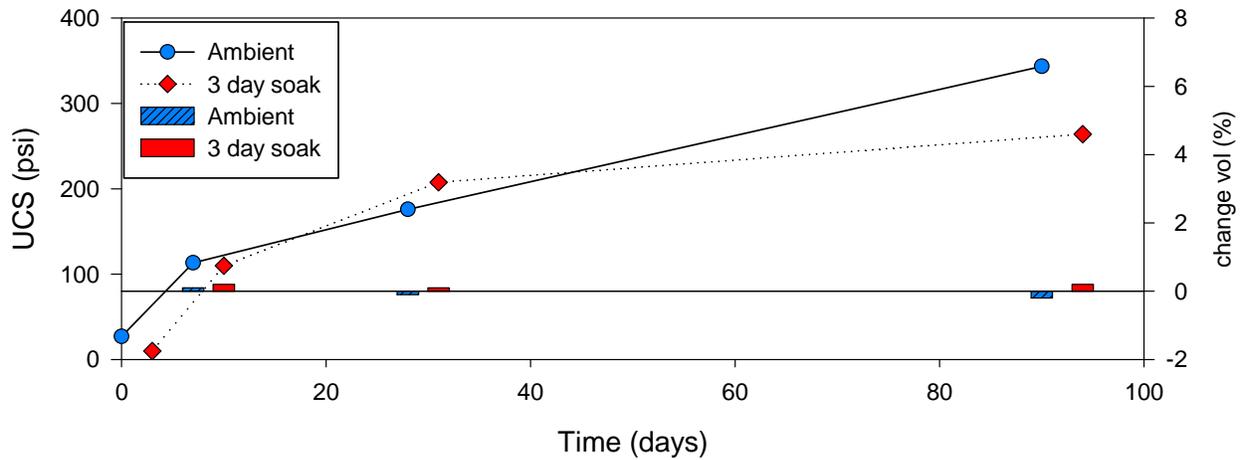
S Soil Lime 3%



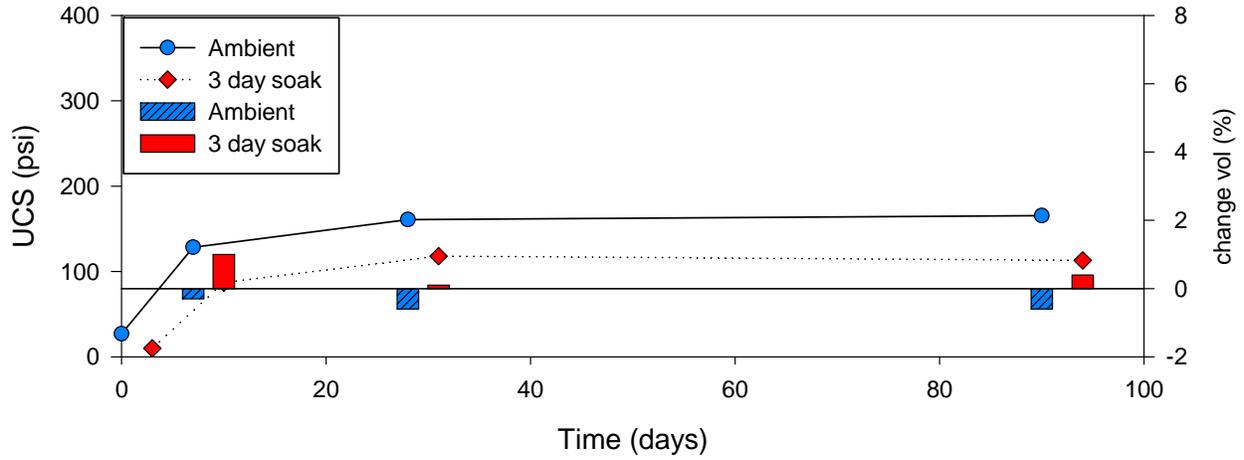
S Soil Lime 5%



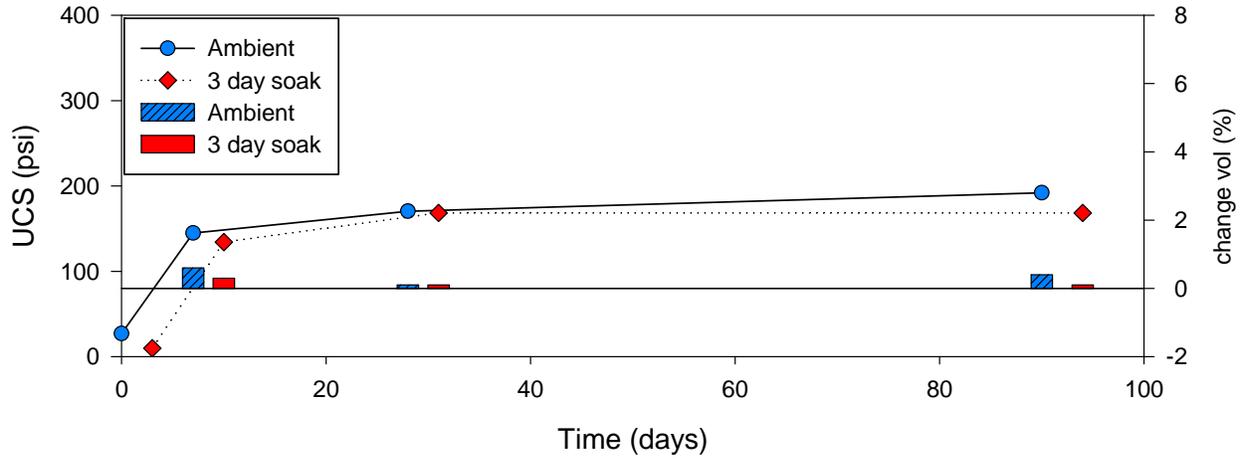
S Soil Lime 7%



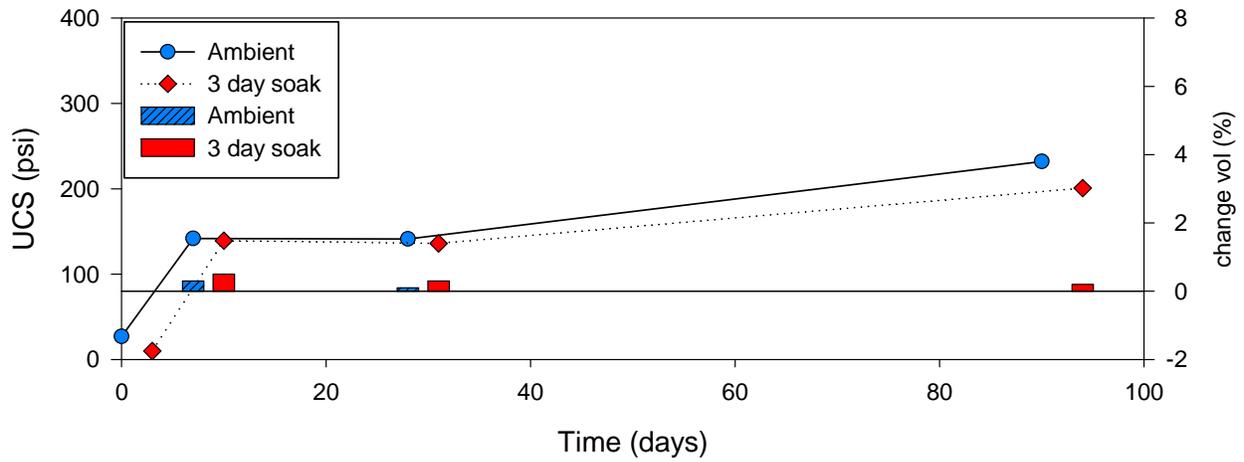
S Soil Type V Cement 6%



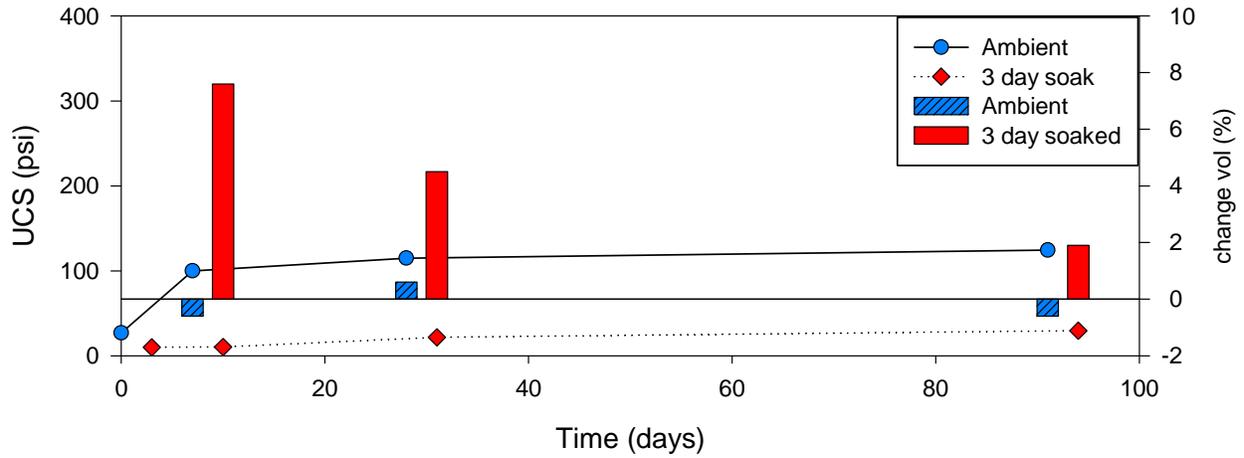
S Soil Type V Cement 10%



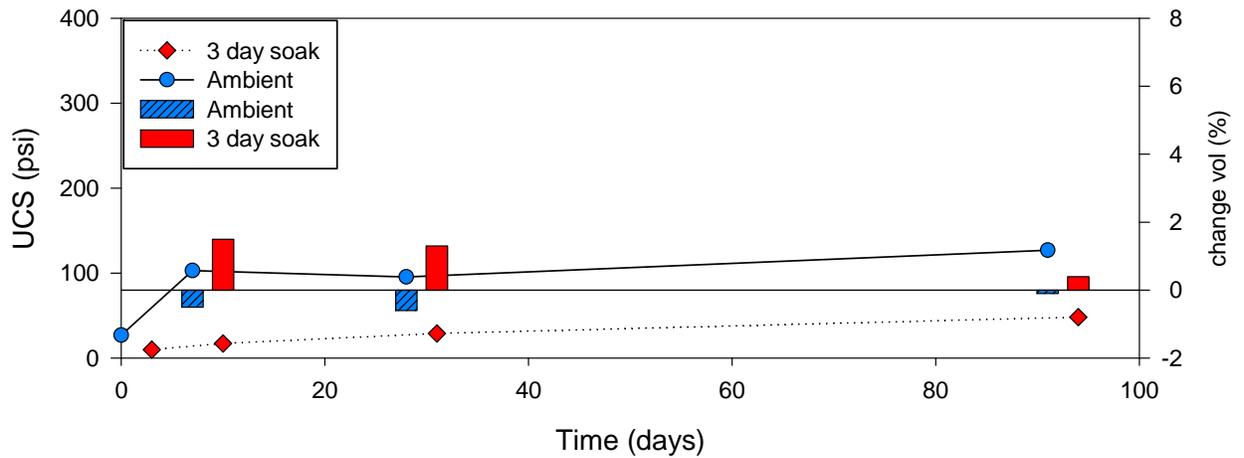
S Soil Type V Cement 14%



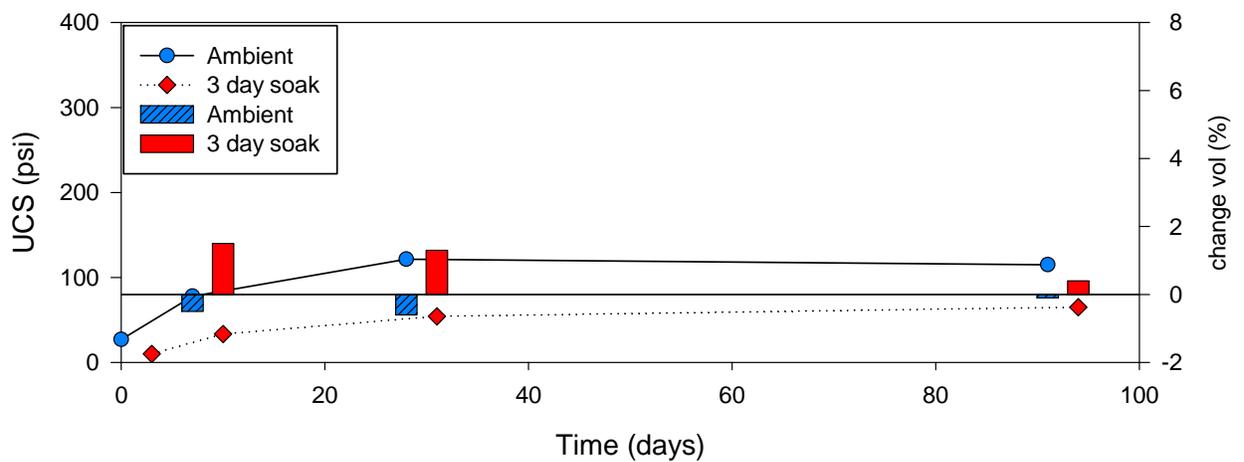
S Soil Class C Fly Ash 10%



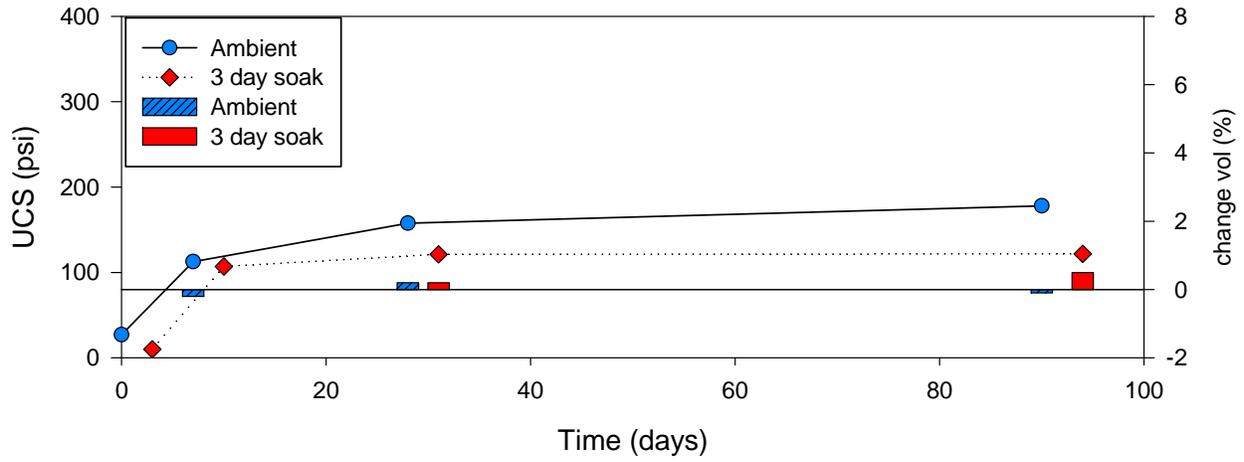
S Soil Class C Fly Ash 15%



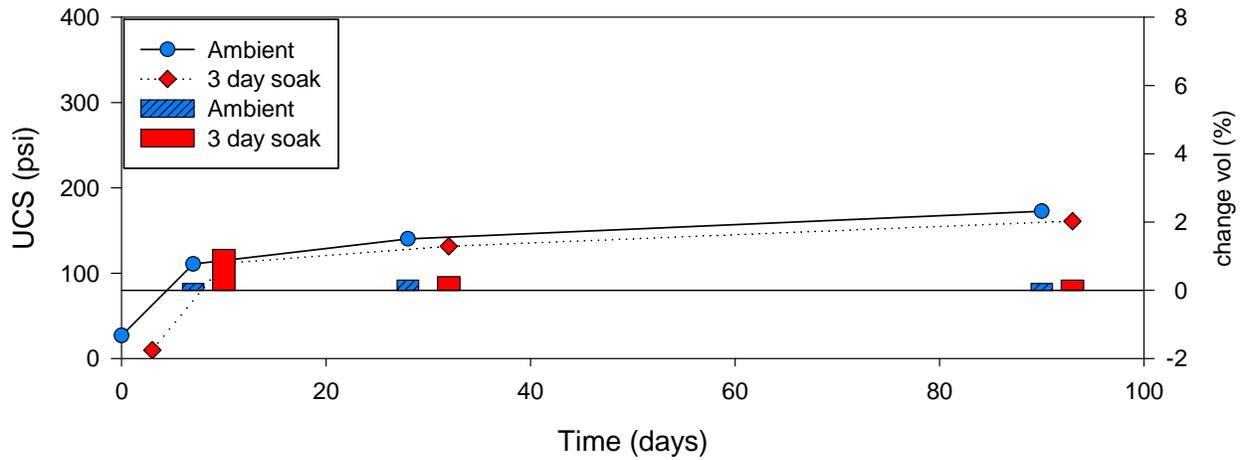
S Soil Class C Fly Ash 20%



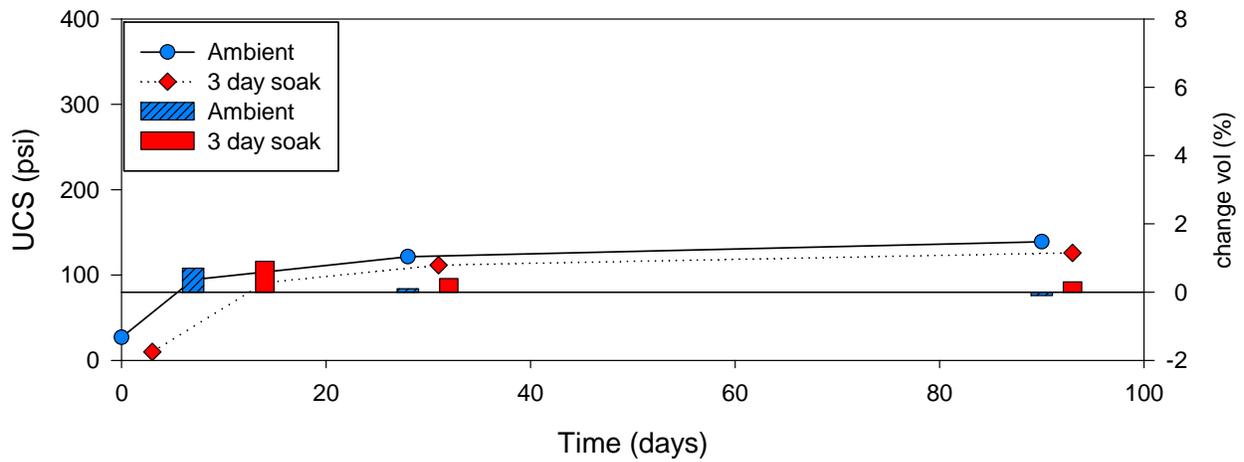
S Soil Cement 8% with Fly Ash C 8%



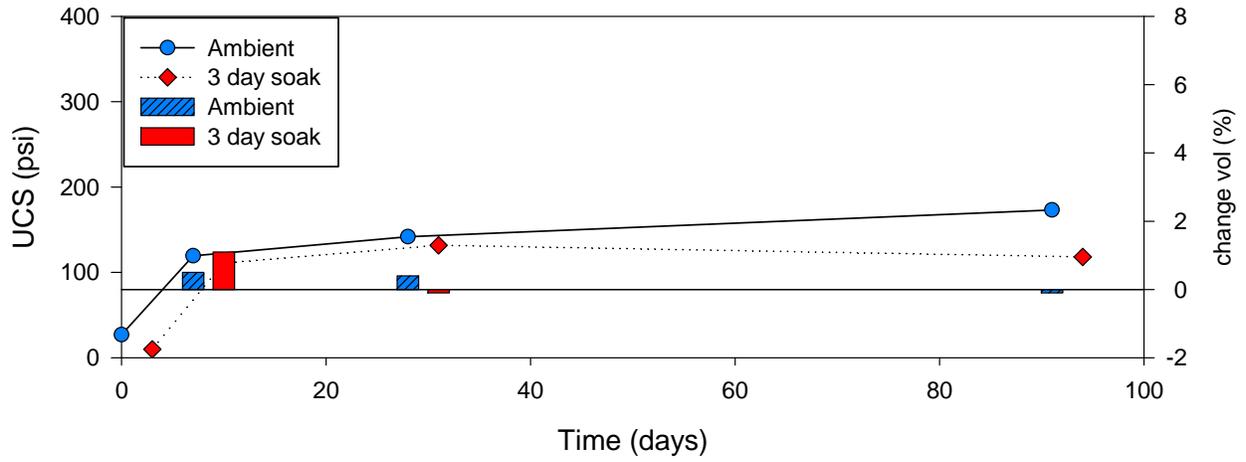
S Soil Cement 4% with Fly Ash C 4%



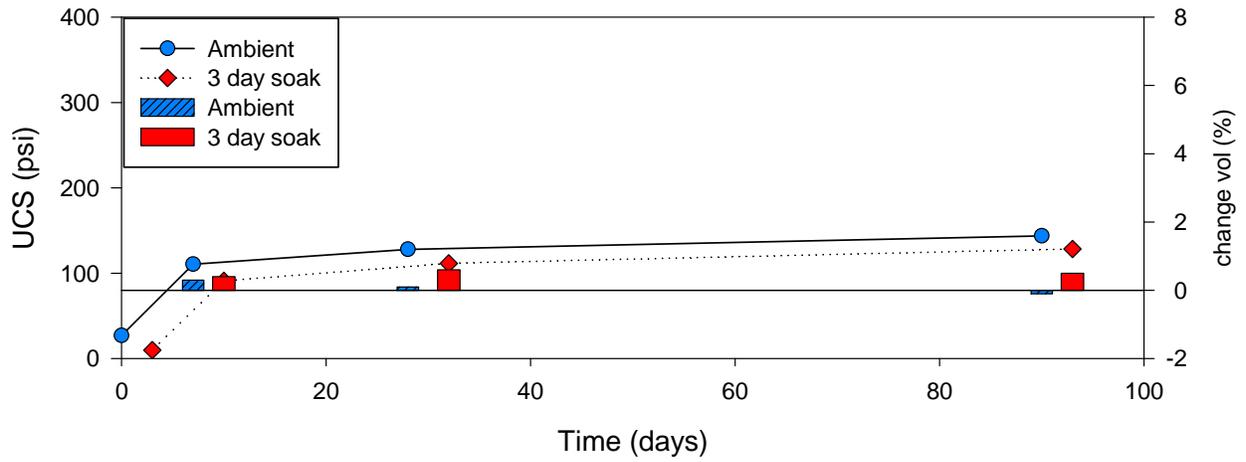
S Soil Cement 3% with Fly Ash C 3%



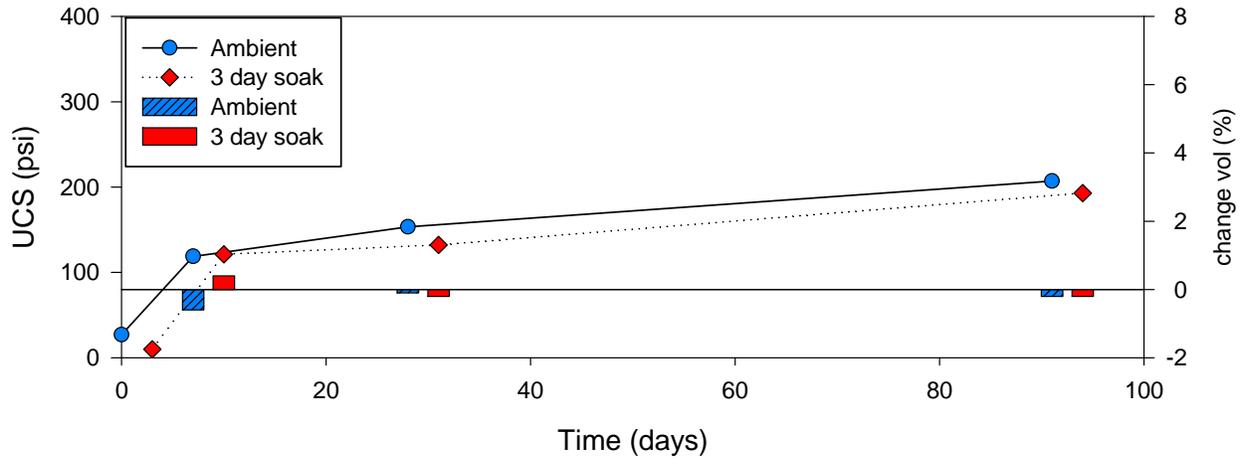
S Soil Cement 8% with Fly Ash F 8%



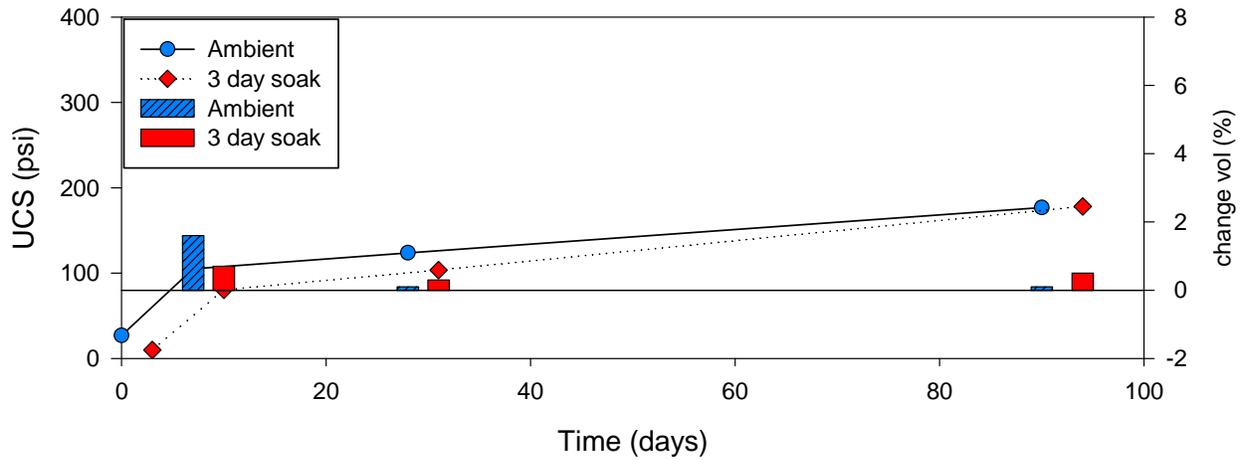
S Soil Cement 4% with Fly Ash F 4%



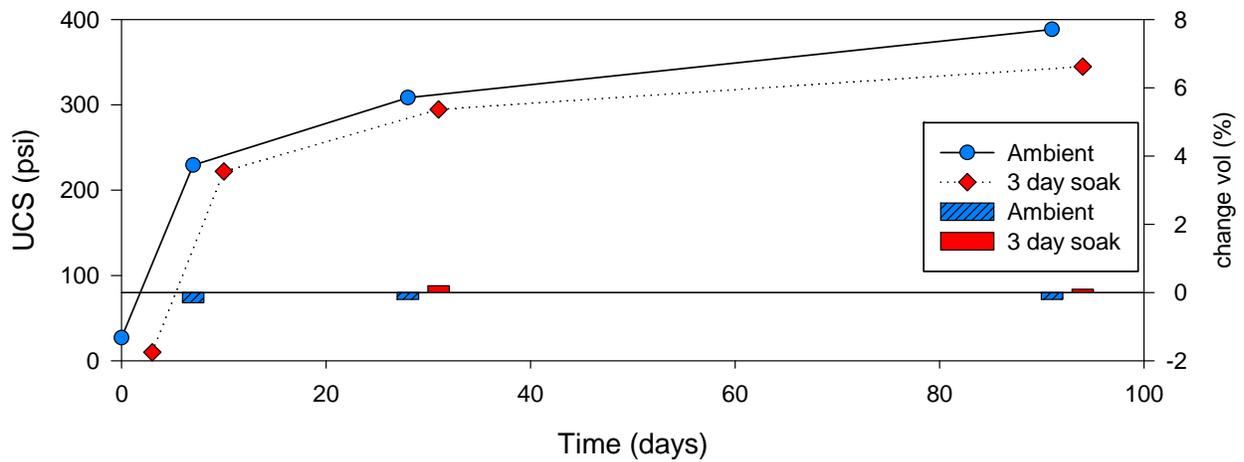
S Soil Cement 8% with Slag 8%



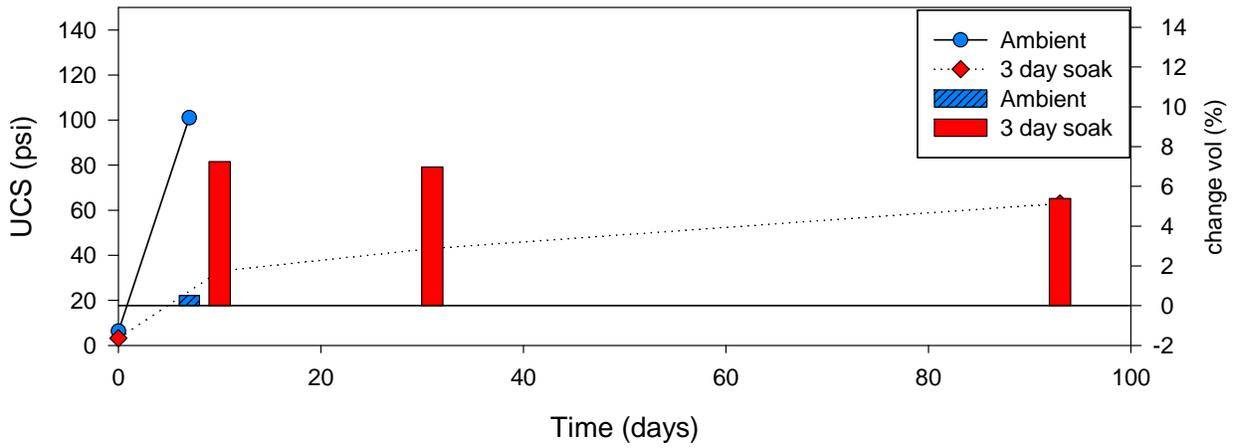
S Soil Cement 4% with Slag 4%



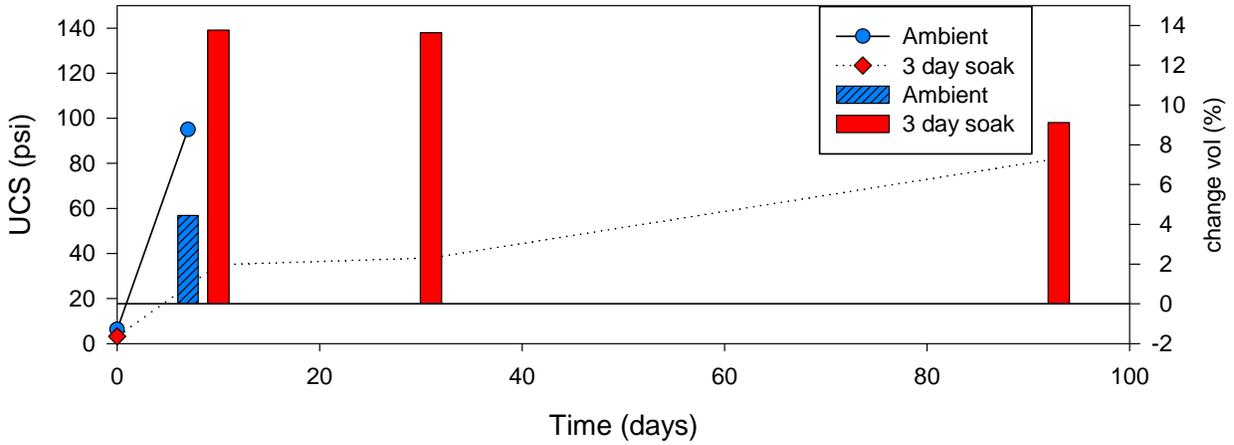
S Soil Cement 8% with Lime 4%



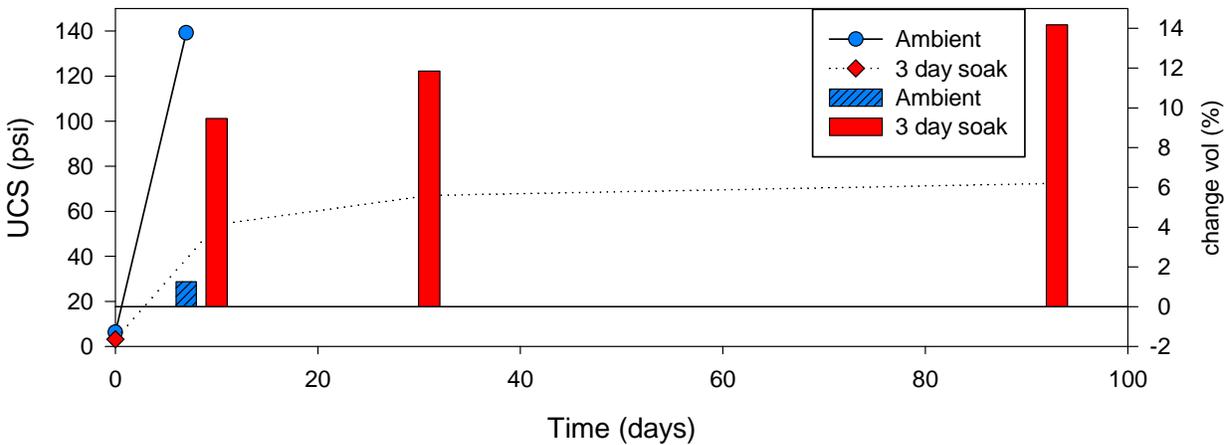
? Soil Type II Cement 10%



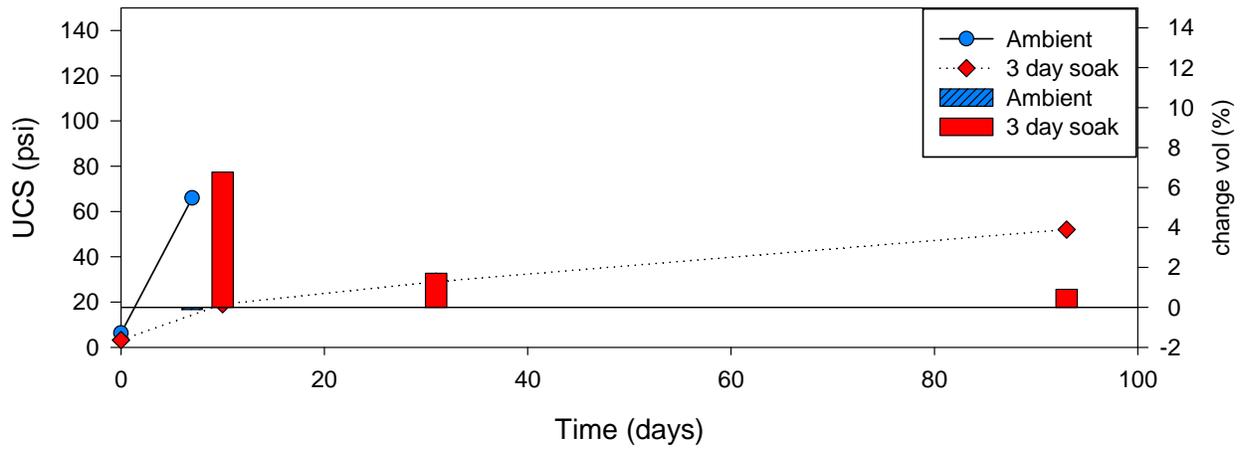
? Soil Lime 5%



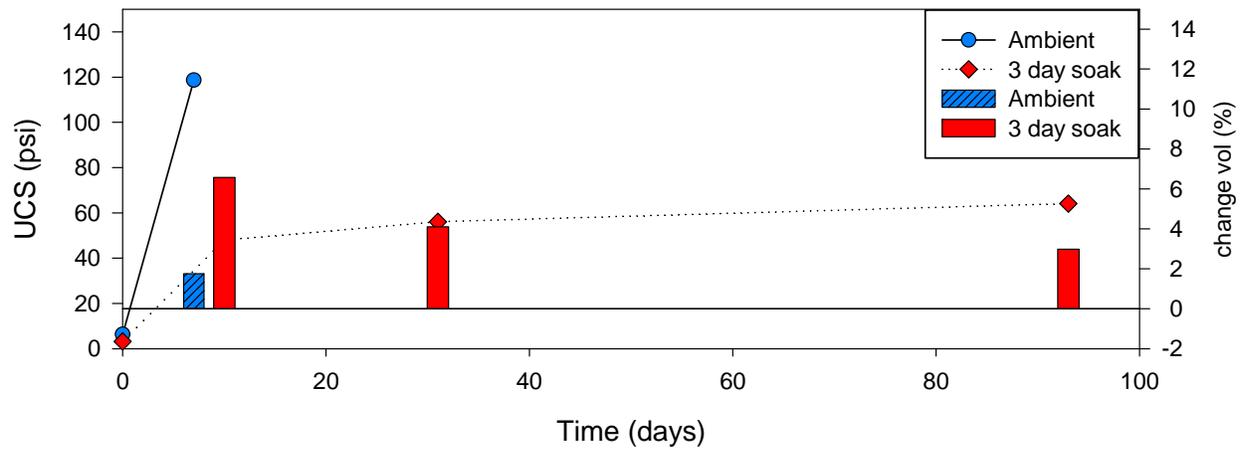
? Soil Cement 8% with Lime 4%



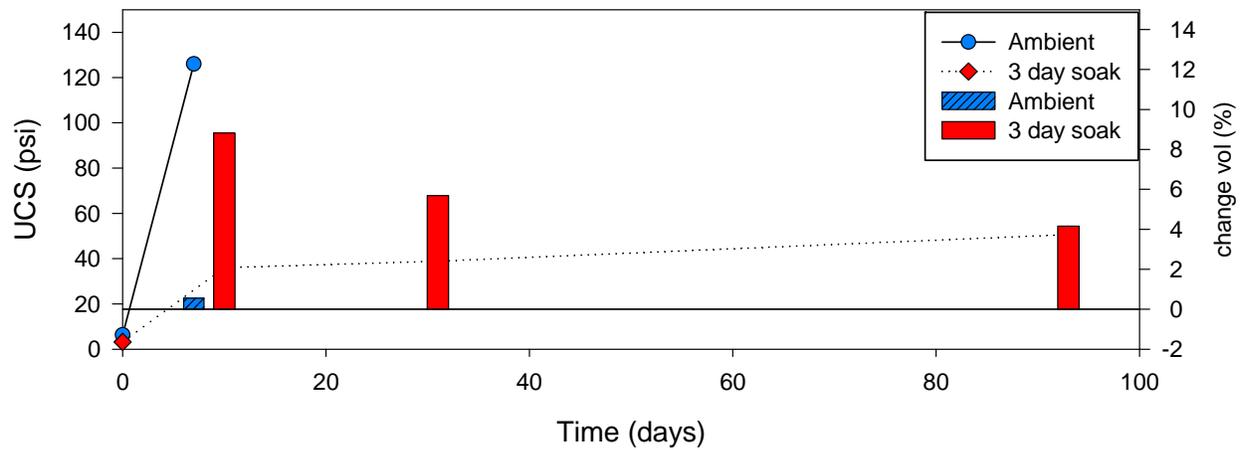
? Soil Class C Fly Ash 15%



? Soil Cement 8% with Slag 8%



? Soil Cement 8% with Fly Ash C 8%



? Soil Cement 8% with Fly Ash F 8%

